



# The 6th ISSMGE McClelland Lecture

## Time-dependent vertical bearing behaviour of shallow foundations and driven piles

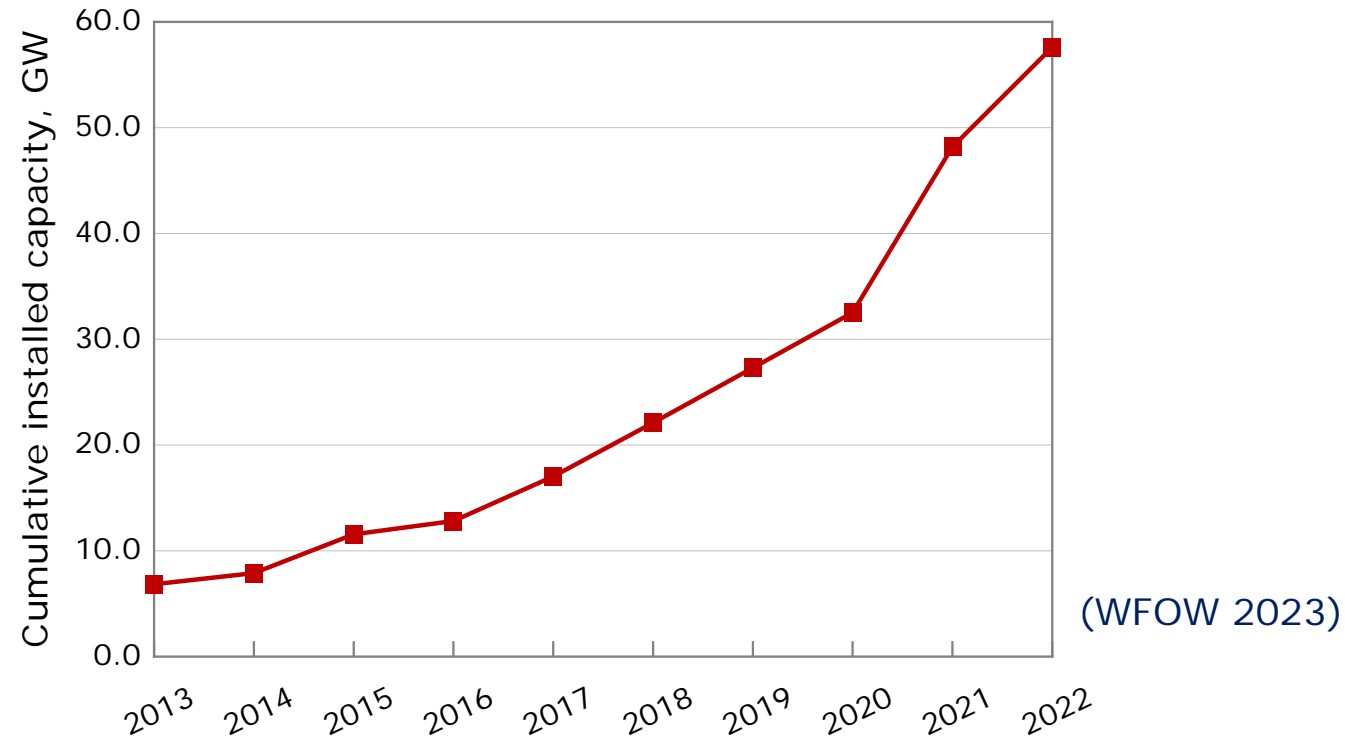
Richard Jardine

12<sup>th</sup> September 2023

# Rapid pace of, and urgent need for, energy transition

Main theme of 2023 OSIG Conference

Growth in offshore wind capacity over decade: 2,000 to 3,000 GW (>\$2tn foundations) by 2050?



Foundation ageing behaviour: key factor to consider from design to decommissioning

# Vertical bearing behaviour over time

Field observations at clay, chalk (carbonate silt) & sand sites

Supported by characterisation, analytical & model studies

Part 1

Shallow foundations, effects of long-term loading

Part 2

Driven steel piles, ageing after installation

Full exposition: see written paper

Includes pile ageing under maintained load & load-displacement responses

# Factors considered

## Consolidation

Effective stress & strain changes due to excess pore pressures dissipation

## Creep

Variations of strains and/or stresses over time under steady loading, independent of consolidation

## Micro-to-macro fabric & structure

Bonding, sensitivity; grain contacts, soil-interface system, residual fabric, fissures & fractures

## Chemistry

Particle bonds & corrosion reactions

# Shallow foundations on clay



Soft, low YSR clays

Mats for light structures

Deep skirts for higher loads

Stiff, high YSR clays

May carry heavier structures

Thornton Bank wind turbines on Gravity Base (GBS) foundations offshore Belgium; Piere et al. (2009)



# Soft clay ageing under load: Jardine et al. (1995), Lehane & Jardine (2003)

Bothkennar, Scotland, 1990 to 2001

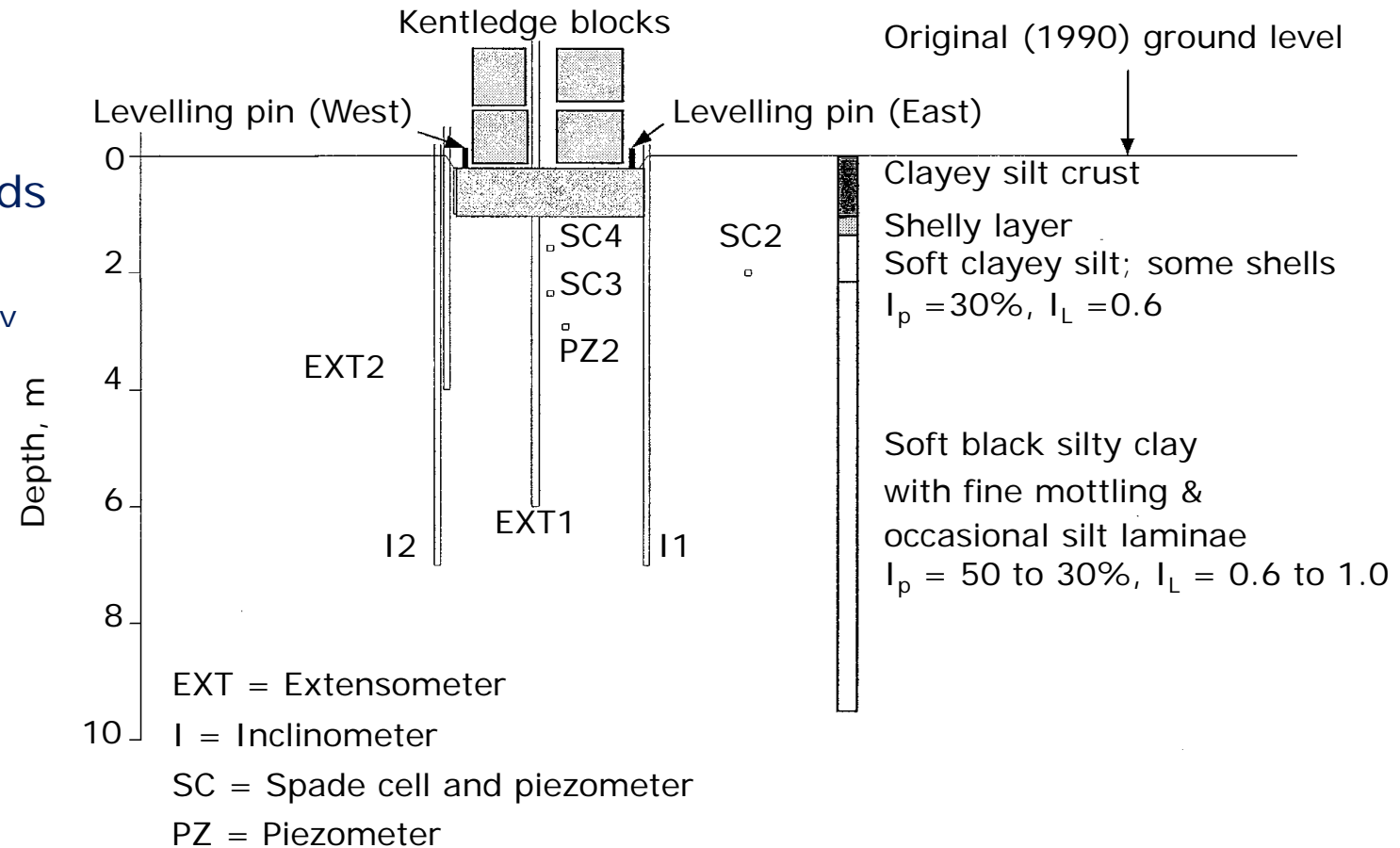
Instrumented, 2.2 & 2.4m ( $B$ ) square pads

Simple consolidation theory:  $t_{95} \approx 4 B^2/c_v$

Test A: Defined initial  $q_{ult1}$

Test B: Loaded to  $2/3 q_{ult1}$  for 11 years

Test C: Defined age-enhanced  $q_{ult2}$



Later modelling with elastic visco-plastic (EVP), Modified Cam Clay (MCC) Bodas Freitas et al. (2015)

Calibrated to advanced laboratory testing Smith (1992), Smith et al. (1992)

# Site Profile 13 Geotechnique papers, June 1992

Holocene silty soft clay, open fabric & light bio-cementing

$$\text{YSR} = \sigma'_{vy}/\sigma'_{v0} = 2 \text{ @ } 2\text{m, falling to } 1.25 \text{ @ } 20\text{m}$$

$$I_p = 40 \pm 10\%, \text{ 2-7\% organic, } 0.6 \leq I_L \leq 1.0, \text{ Sensitivity } S_t \approx 7$$

$S_u$  depends on testing & sampling methods

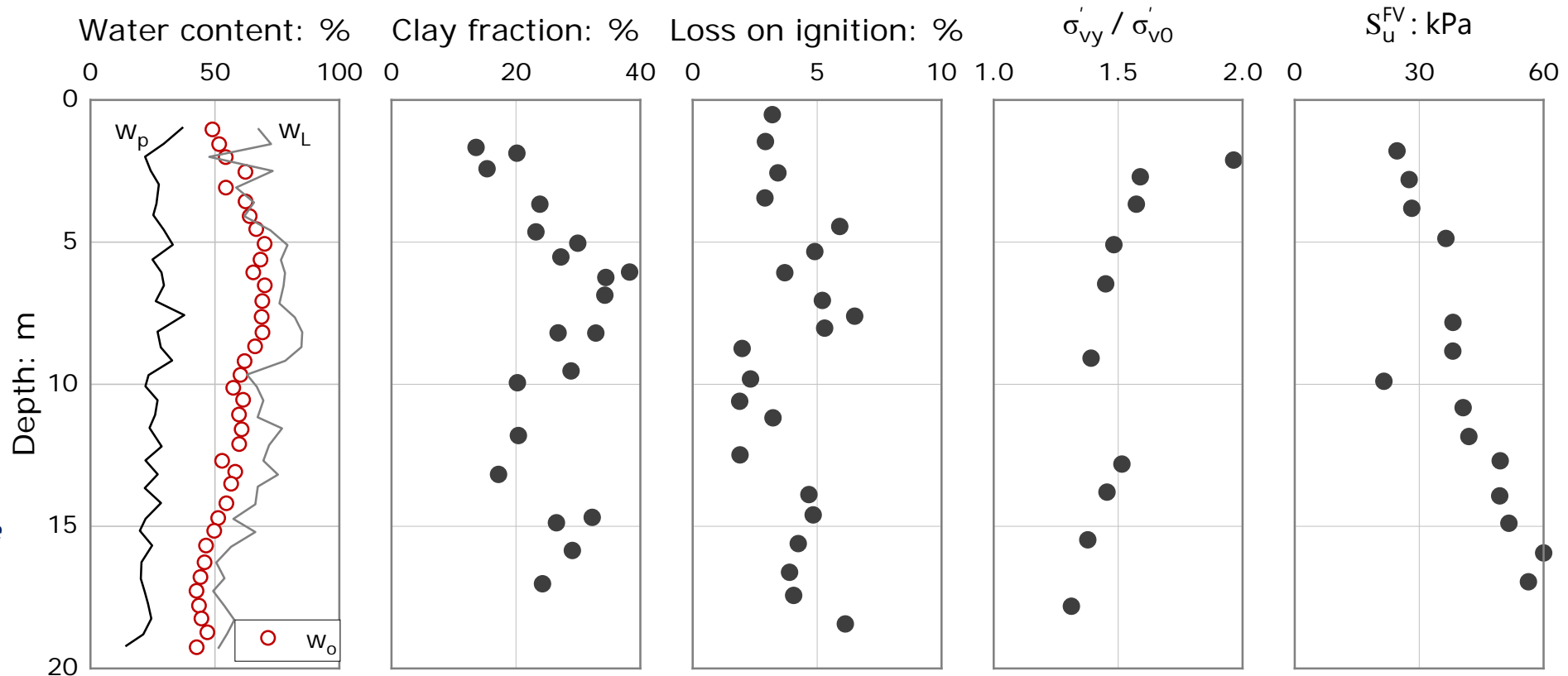
Anisotropic, brittle

$$S_u^{TC}/S_u^{TE} \approx 3.1$$

High  $\phi'_{cs}$  and  $\delta'$

High  $C_c$  & secondary  $c_{ae}$

Non-linear  $k = f(e)$



Leroueil et al. (1992)

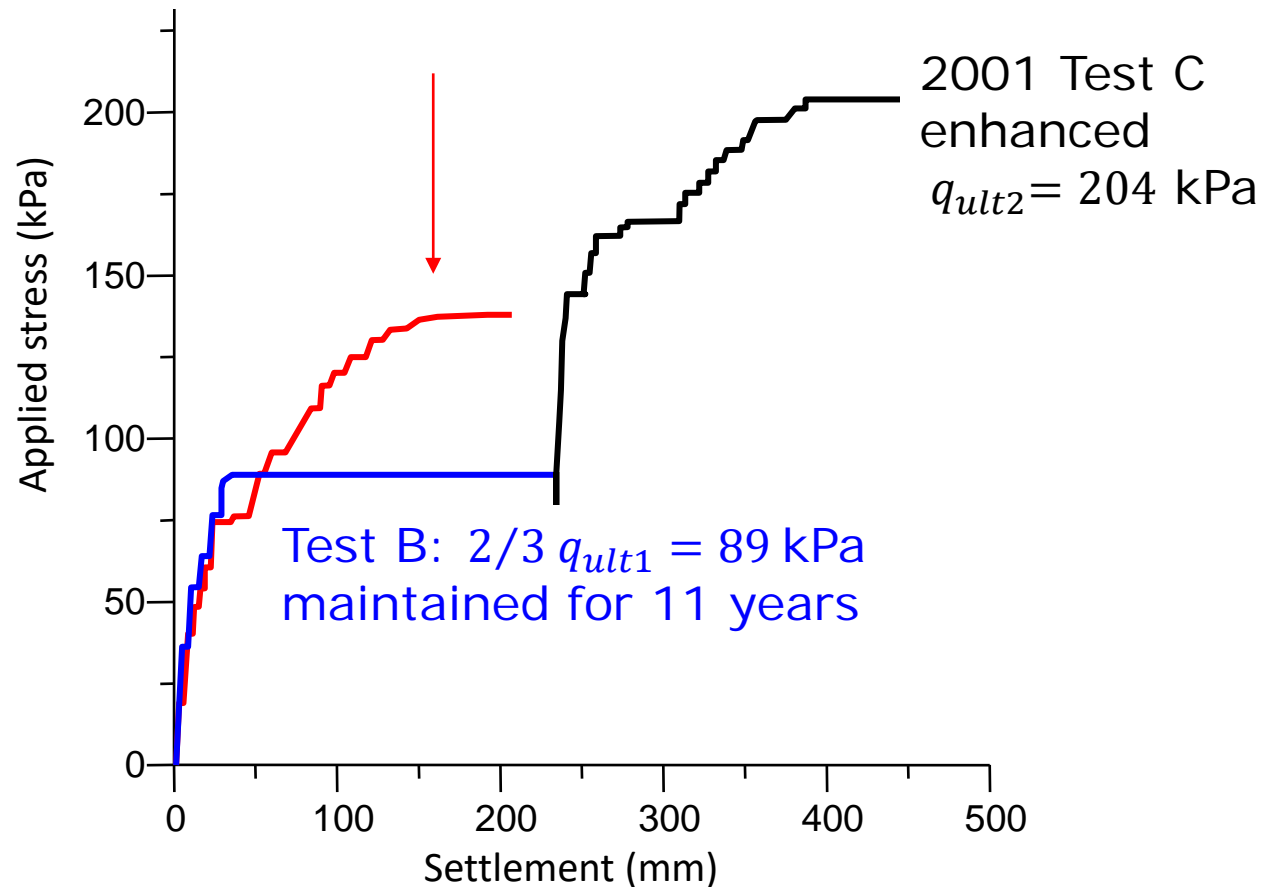
# Load-displacement outcomes

Test A back analysis: operational  $S_u = \frac{3}{4}$  peaks from CAU tests on Sherbrooke samples

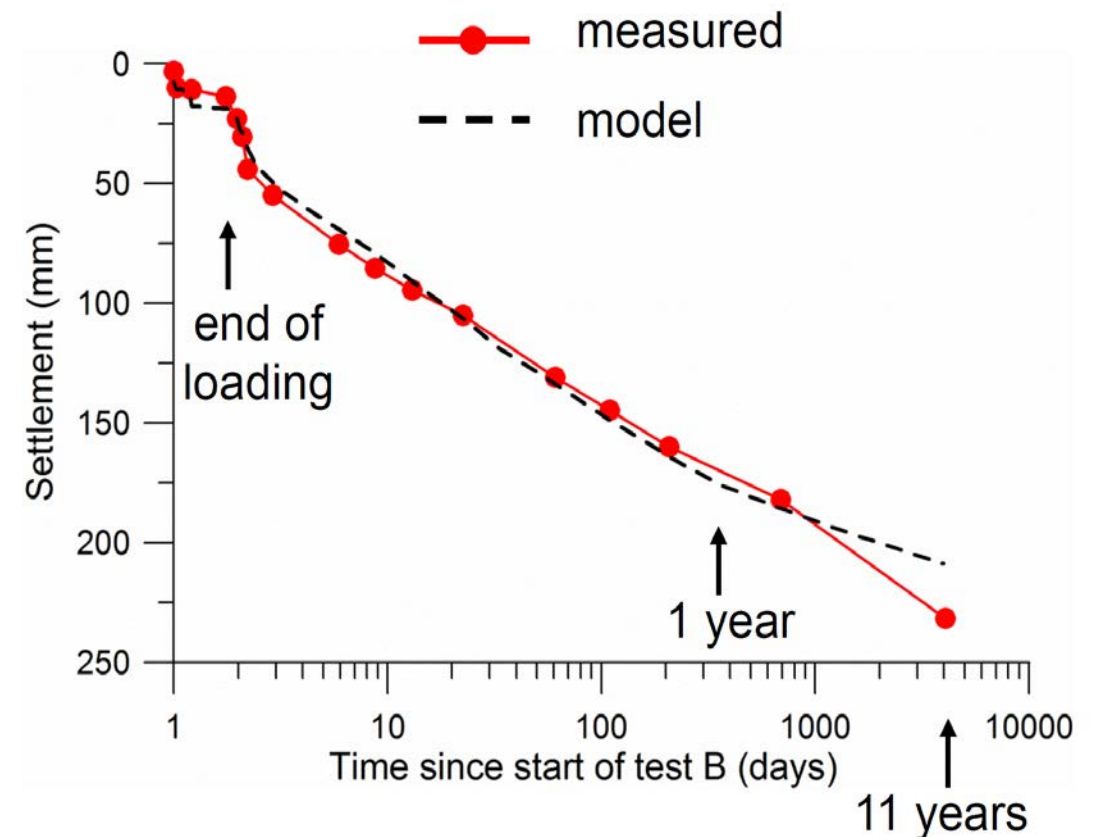
35% of long-term settlement developed after all pore pressures dissipated;  $t_{95} \approx 1$  year

Test C:  $q_{ult2}$  20% higher than predicted by 'standard' MCC modelling: hence EVP analysis

1990 Test A, initial  $q_{ult1} = 138$  kPa



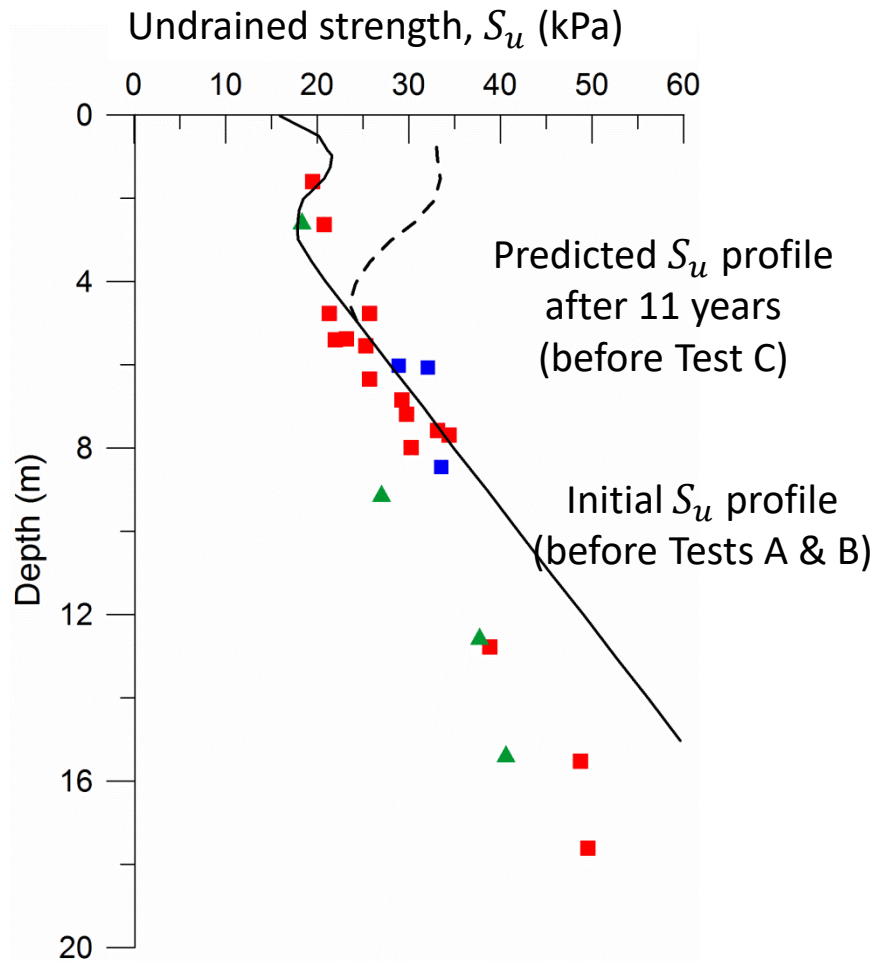
Test B long-term settlement  
Matched well by EVP analysis





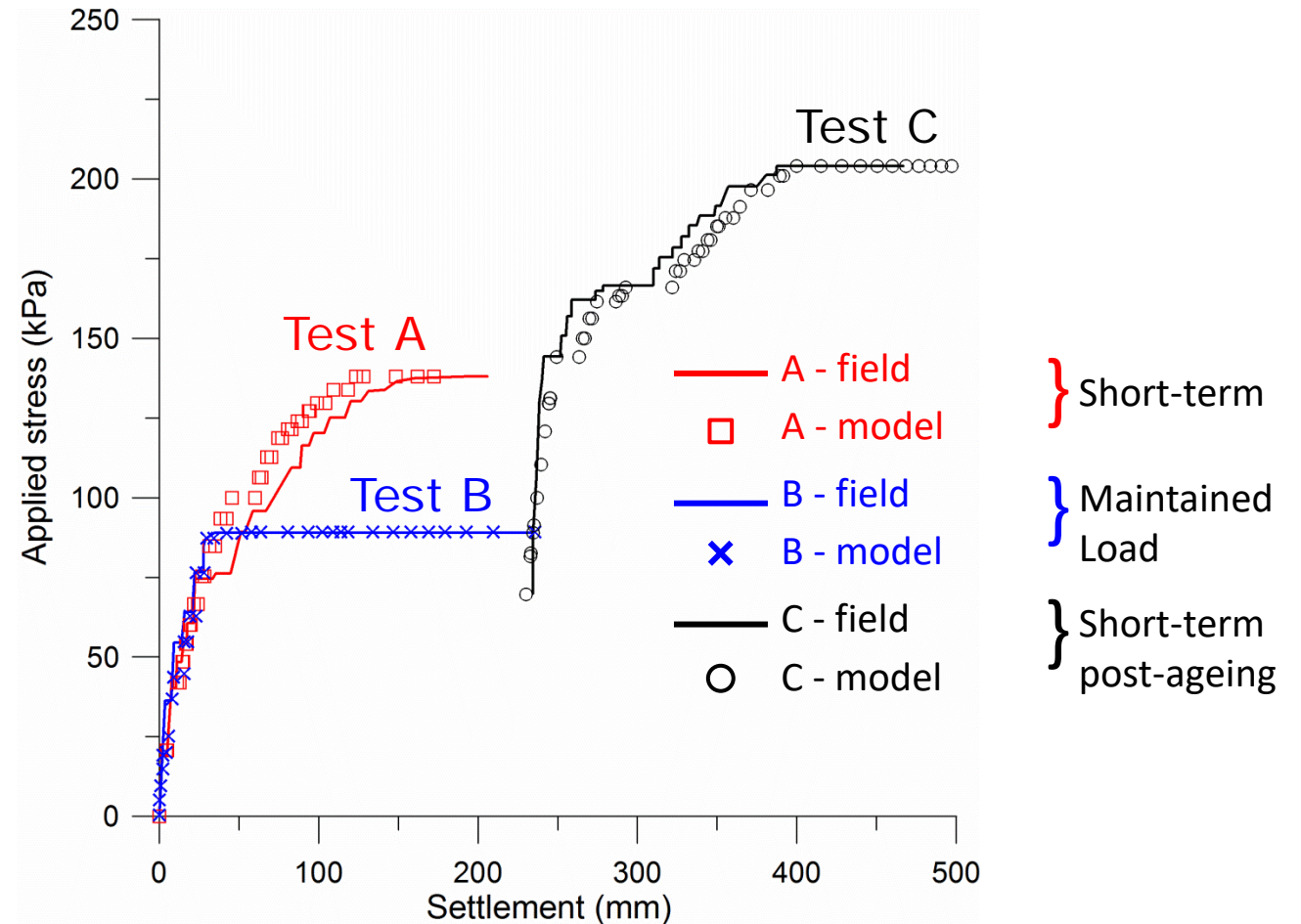
## Other predictions from rate-dependent (EVP) MCC modelling

### Shear strength beneath pads



### Loading response before, during & after ageing

Well predicted



Less significant  $q_{ult}$  gains for high YSR cases MCC less applicable if clays form residual shear fabric see paper

# Shallow foundations on chalk

Widespread across NW Europe, North & Baltic Seas & elsewhere – even Texas!



Photo: Heerema Marine Contractors

Fractured very weak biomicrite  $\text{CaCO}_3$  rock

Dominated by discontinuities, as recognised in GSI & other rock engineering approaches

Often high mass permeability, rapid consolidation

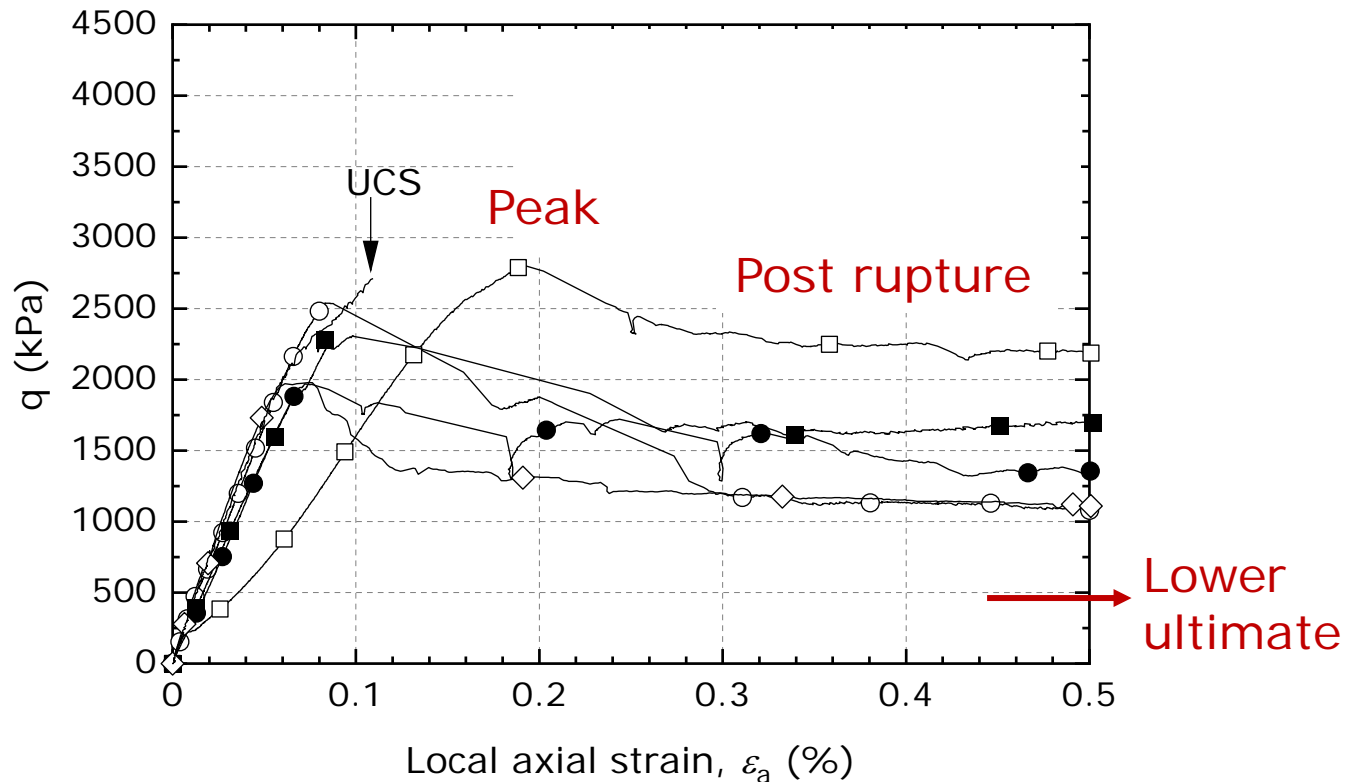
Can support GBS structures

71 (7 MW) turbines at Fécamp, offshore NW France, 2022

Properties: consider first lab tests on high-quality intact cores

# St Nicholas at Wade (SNW) cores: low-to-medium density, CIRIA B3/B2 chalk

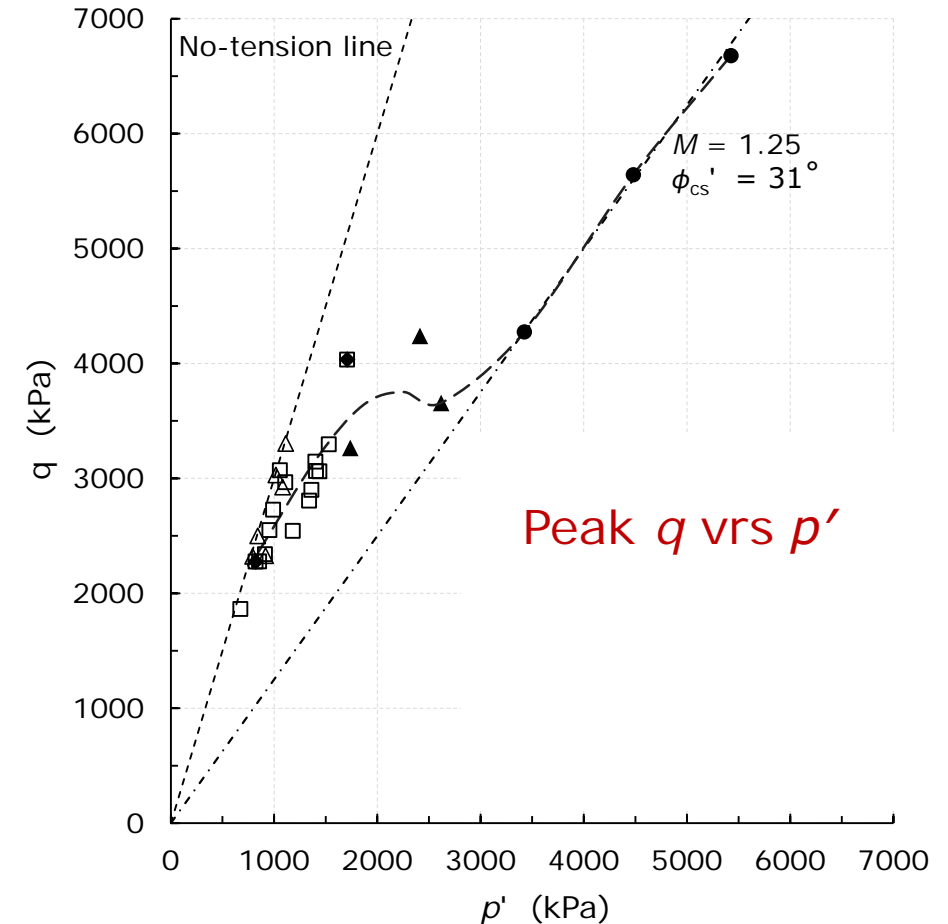
Locally instrumented triaxial tests Vinck et al. (2023), Liu et al. (2023)



Multi GPa, near-linear, stiffness:  $E'_v > E'_h$

Brittle: peak, post-rupture & ultimate strengths

Prone to creep

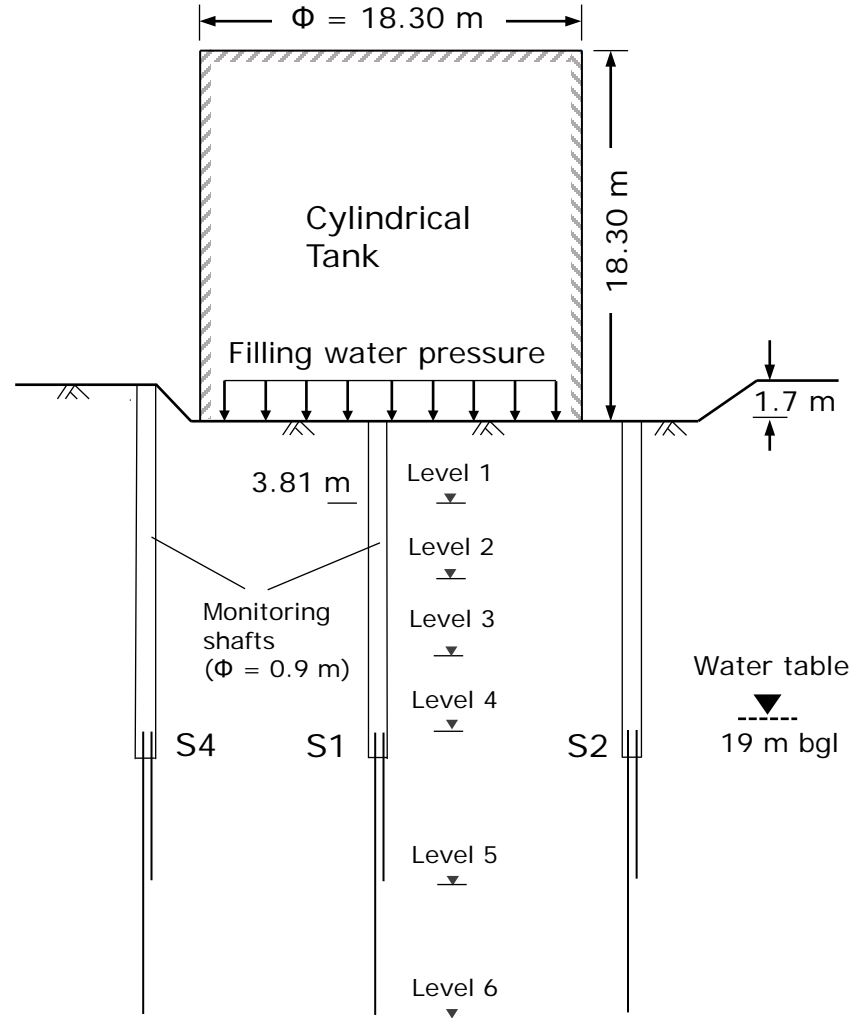
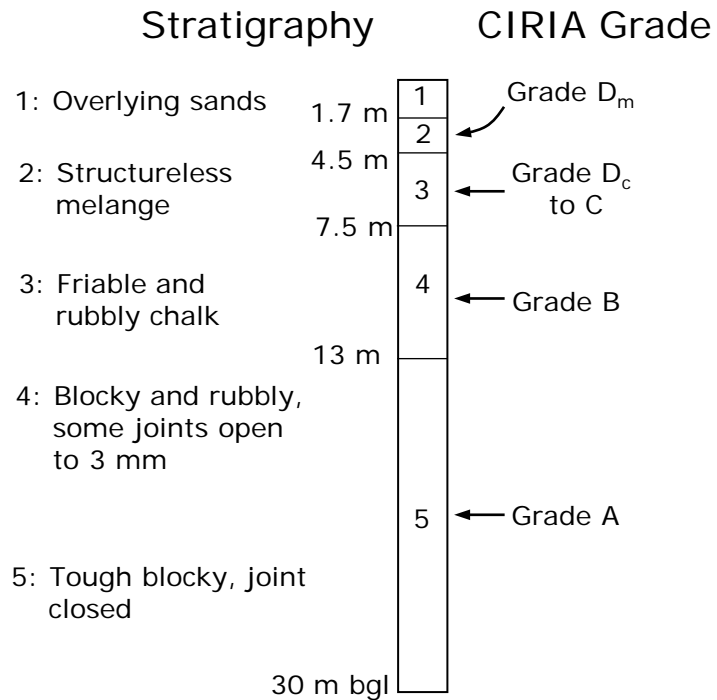


Pressure ( $p'$ ) dependent peak resistance

# Field response: Mundford test, Norfolk UK, with 183kPa loading: Ward et al. (1968)

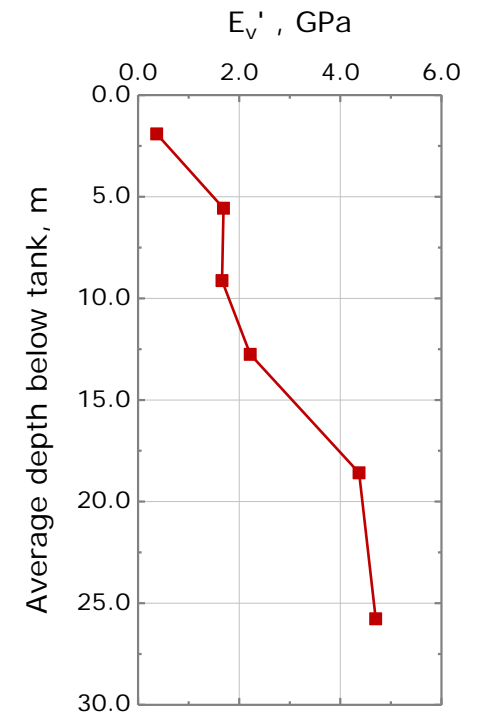
Lord et al. (2002) macro-fabric grading

Mortimore (2022)



Linear stiffnesses from precise extensometers

$E'_v$  rises sharply with depth as Grade improves



Maximum, initial, field stiffness dominated by macro-fabric

# Broad trends from Mundford, 1.8m plate tests at 3 sites & ALPACA pile tests

Matthews & Clayton (2004), Jardine et al. (2023)

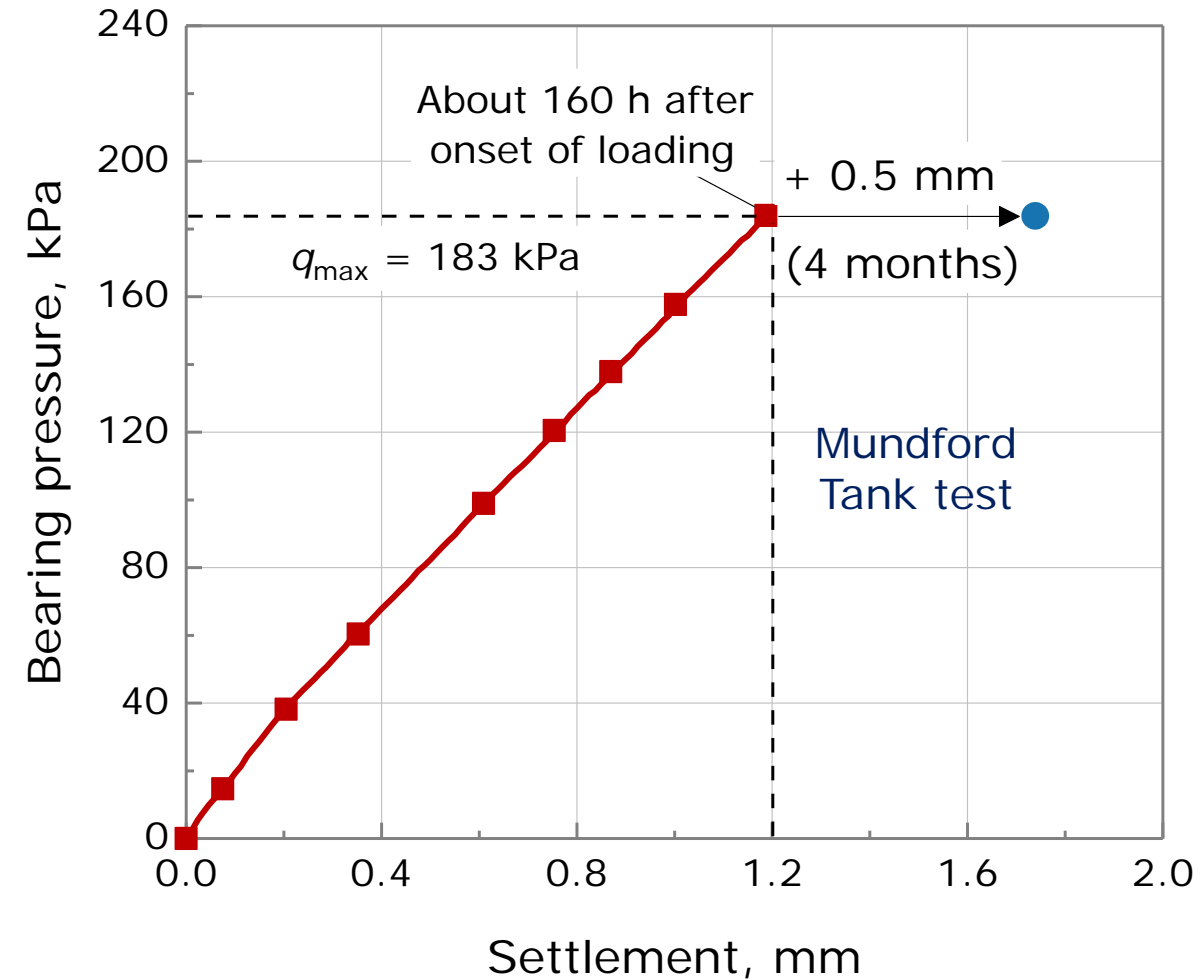
Grade	Max Field $E'$ / Lab $E'$
A	$\approx 0.7$
B	$\approx 0.25$
C	$\approx 0.1$
D	$\approx 0.025$

## Creep under load

42% extra settlement after 4 months  
At Mundford & in plate test at 'NO' site

Grade A: no creep & full recovery on unloading

Grades B to D: permanent strains & stiffness gains through gradual fracture closure



Macro-fabric also dominates creep

# Behaviour under higher loads

1.8m plate tests on CIRIA Dc to B3 chalk at LE, NO and NE sites

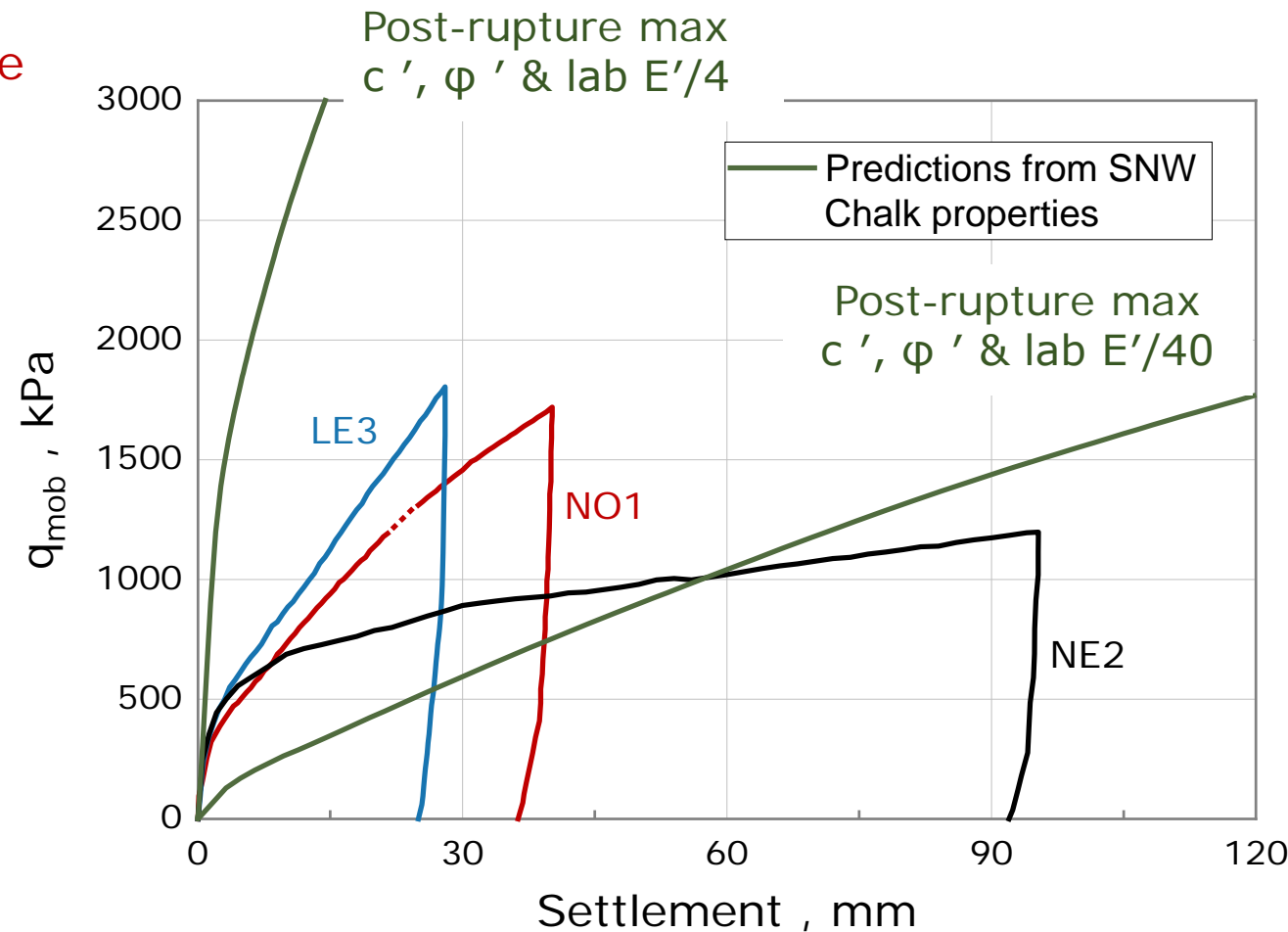
Matthews & Clayton (2004)

FE analyses: Pedone et al (2023) model based on B2 SNW chalk lab tests

Kontoe & Jardine (2023)

- Peak core properties: **highly non-conservative**
- Crucial to recognise **fractures & brittleness**
- Divide lab  $E'$  by factors of **4 to 40** depending on Grade
- Degrade shear strength with strain: from **post-rupture 'maximum' to ultimate  $\phi'_{cs}$**
- FE predictions then bracket field response at weathered (Dc to B3) plate test sites

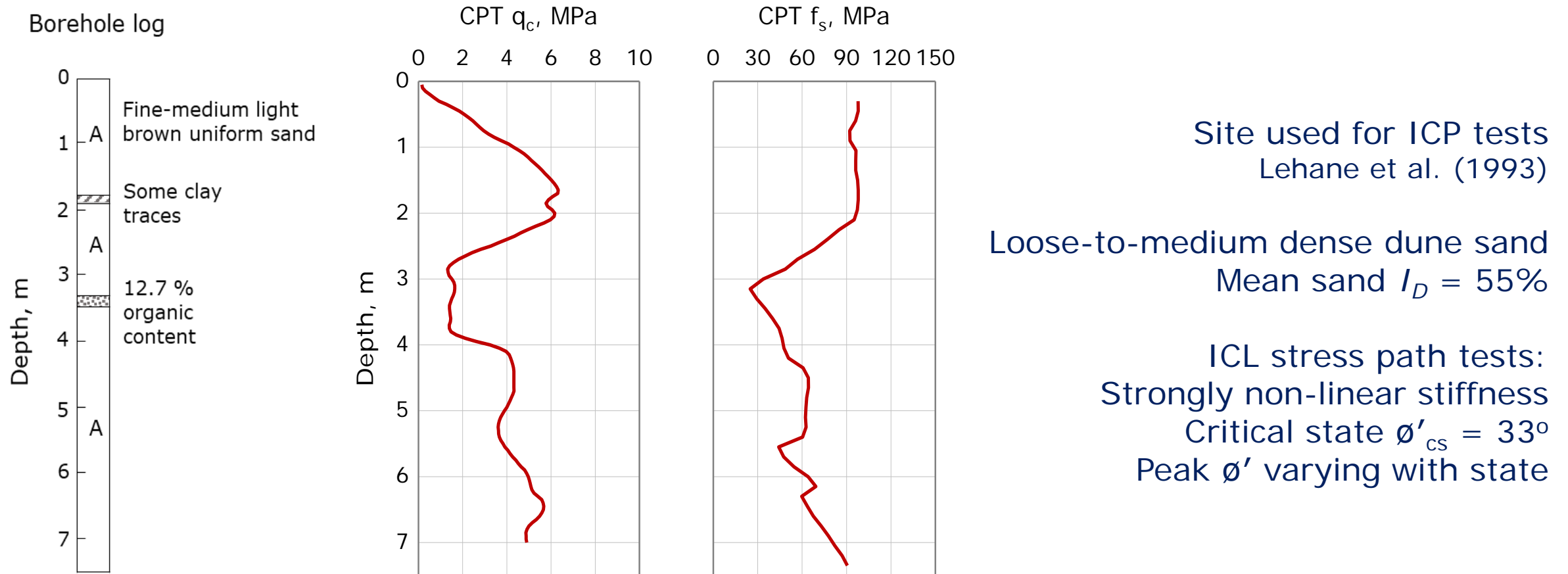
**Macro fabric also limits capacity**



# Shallow foundations on silica sand

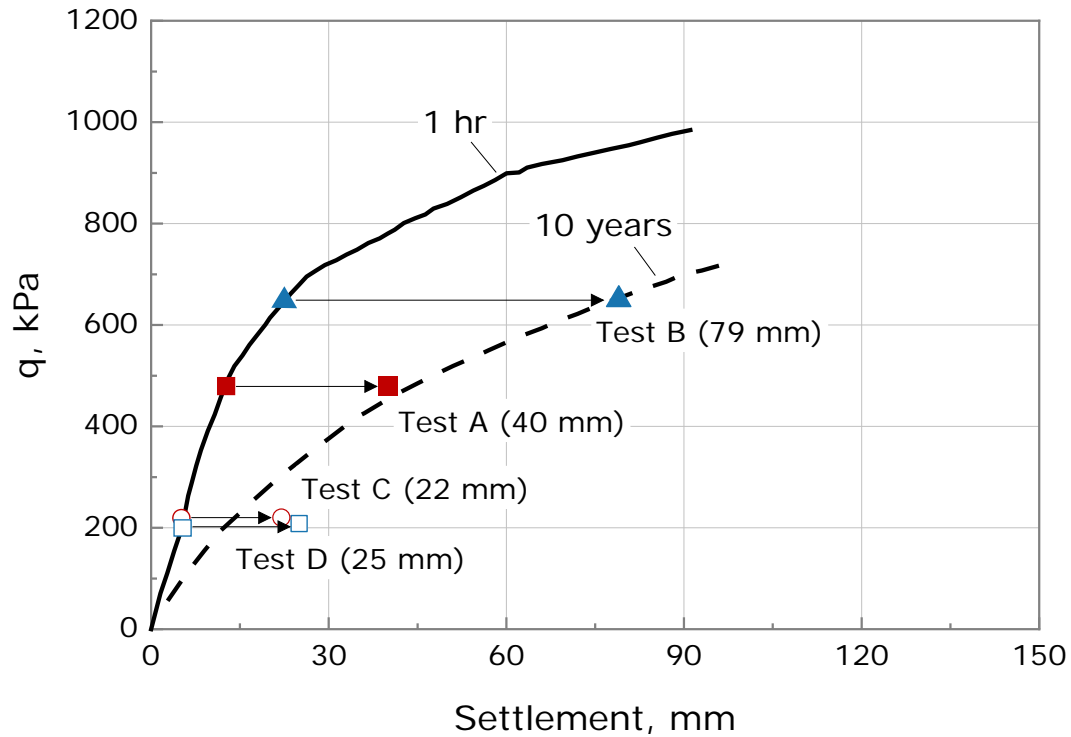
0.71m square, 0.7m deep, pad tests at Labenne, SW France

Laboratoires des Ponts et Chaussées (LPC): Amar et al. (1985), (1994), Canépa & Garnier (2003)

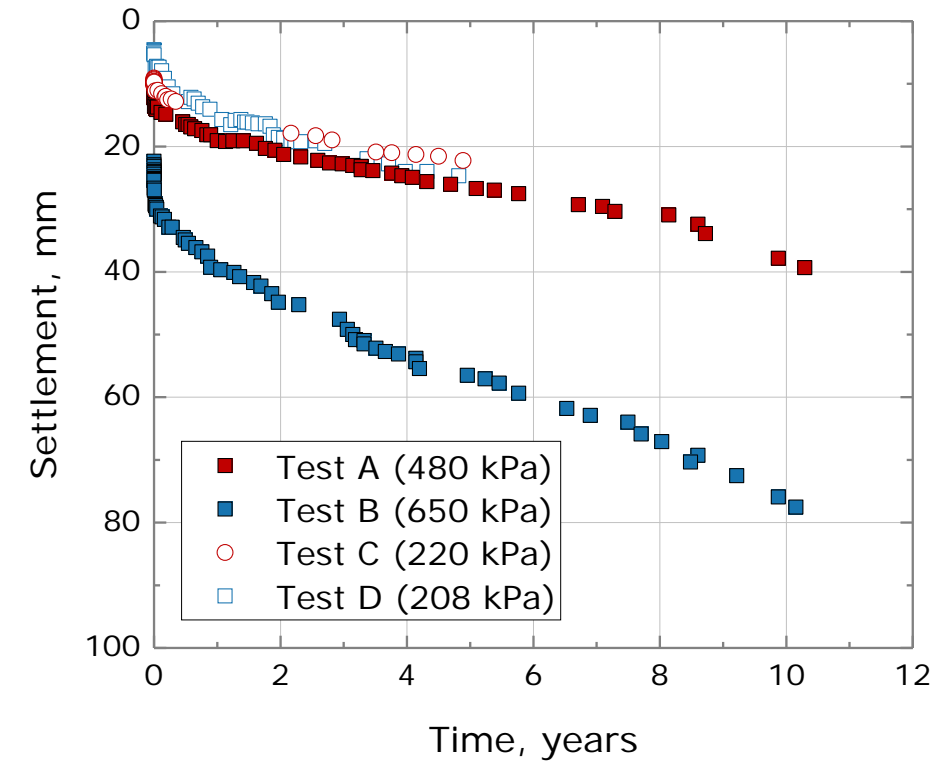




# Load-settlement-time



Marked long-term  
creep



Impact of densification on bearing capacity?

Simple analysis suggests  $\approx 40\%$   $q_{ult}$  gain for Test B, enhanced further by micro-fabric effects?  
Not checked experimentally

Scale effects? 100 by 50m nuclear power station raft showed similar creep under  $q_{mean} = 320$  kPa

See paper & Jardine et al (2005)



# Summary

## Consolidation

Major capacity benefits with low YSR clays

Can capture with critical state models; residual fabric cases need special attention

## Creep

Provides additional benefits: accurate EVP modelling demonstrated for soft clay

Similarly important with chalk & sand, rarely addressed in practice

## Fabric & Structure

Open void structures, residual fabric, fissures & fractures proven influential in clays & chalk

Micromechanical features likely to affect response in sand

## Chemical bonding

Adds to field stiffness, yield stresses, shear strength & brittleness

## Part 2 – Steel piles driven in clays, chinks & sands

Focus on ageing trends provoked by driving  
Consider >200 'micro-to-mega' piles

### Essential

High quality SI, including CPT profiling

Good 1<sup>st</sup> time tests-to-failure at known ages

Reliable pore water pressure dissipation estimates

### Desirable

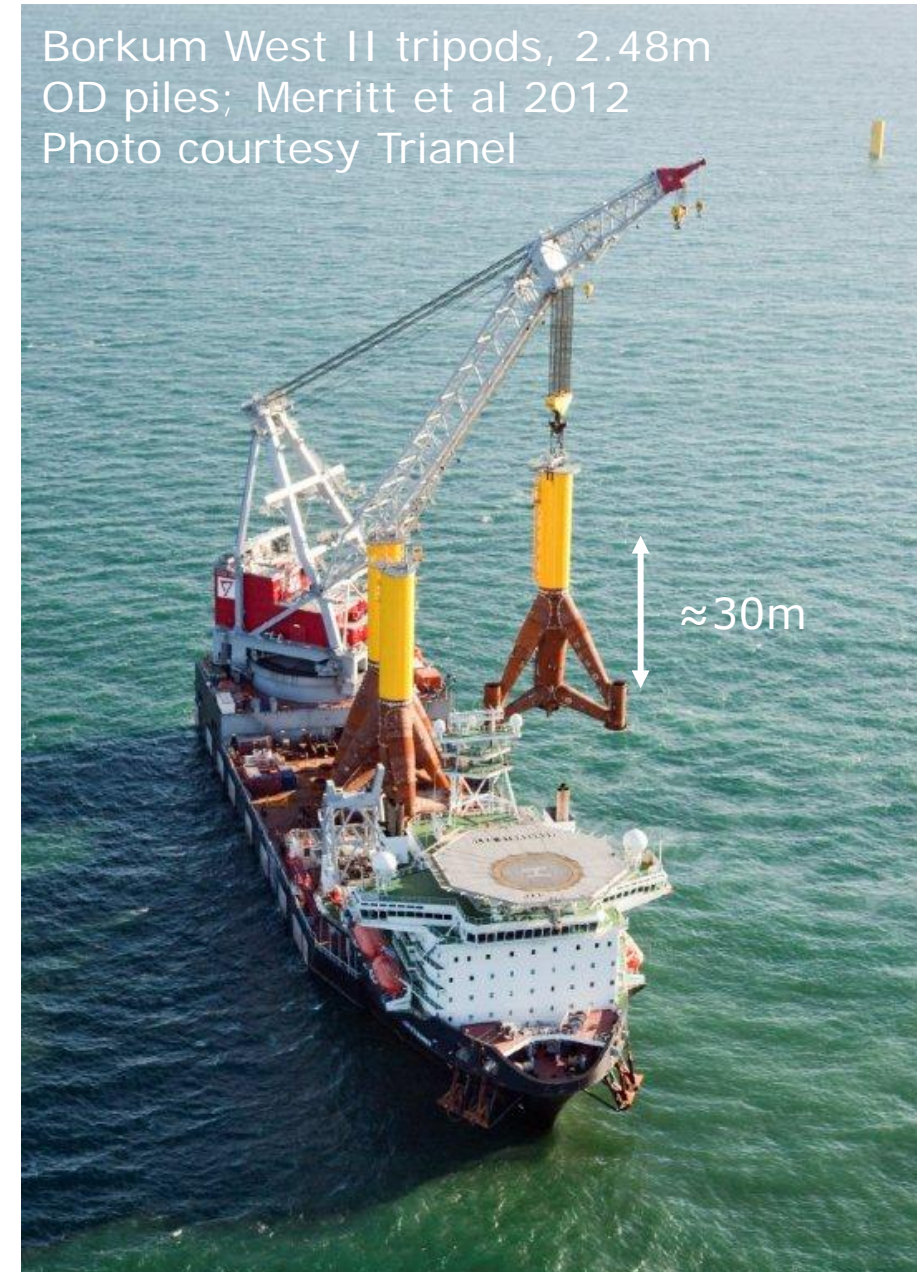
Installation resistances to define setup  $\Lambda = Q(t)/Q(t=0)$

Local stresses: shaft shear  $\tau$ ,  $\sigma_r$  & pore water pressures  $u$

Interface fabric observations

Supporting numerical & physical modelling

Borkum West II tripods, 2.48m  
OD piles; Merritt et al 2012  
Photo courtesy Trianel



# ICP tests: 1984-2015

Bond 1989, Lehane 1992, Chow 1997, Pellew 2002, Buckley 2018

High YSR clay

Canons Park & Cowden

Low YSR clay

Bothkennar & Pentre

Loose to dense sands

Labenne & Dunkirk

Low-to-medium density chalk

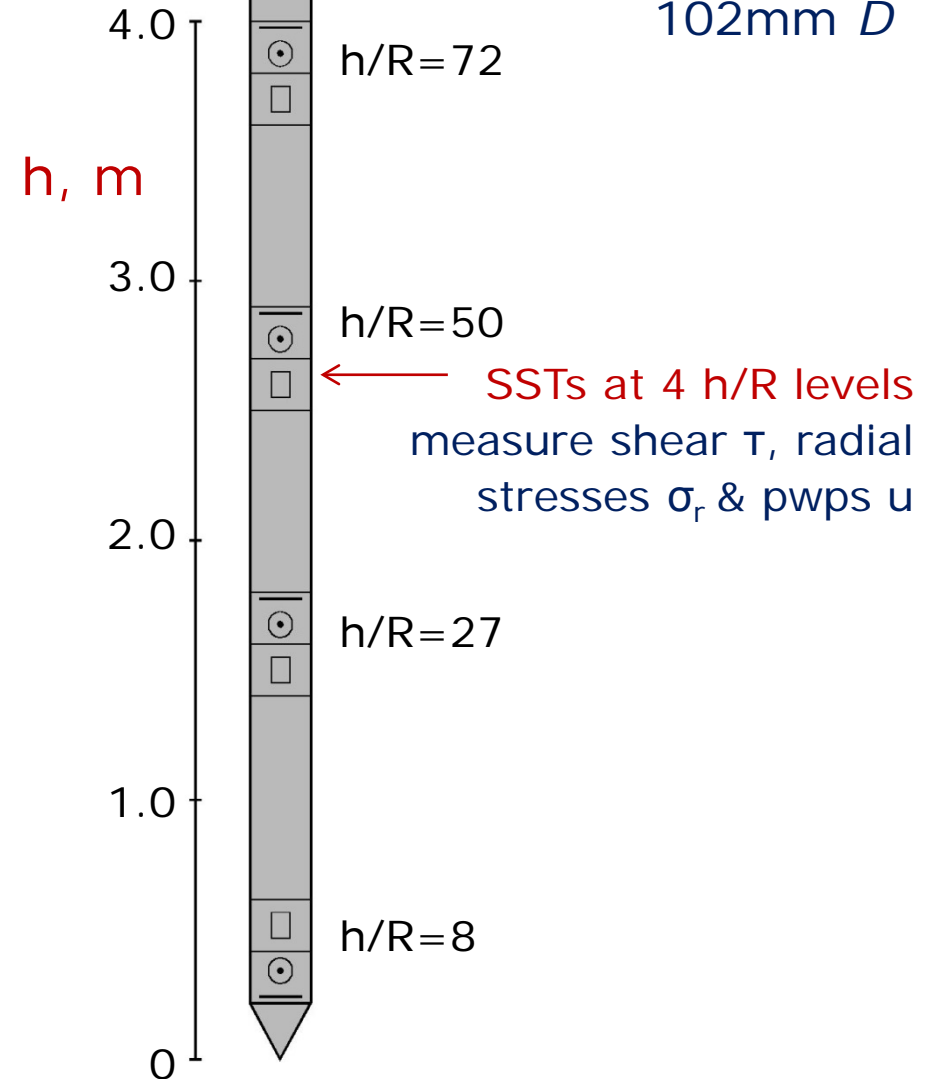
St Nicholas at Wade



Parallel studies on open driven piles

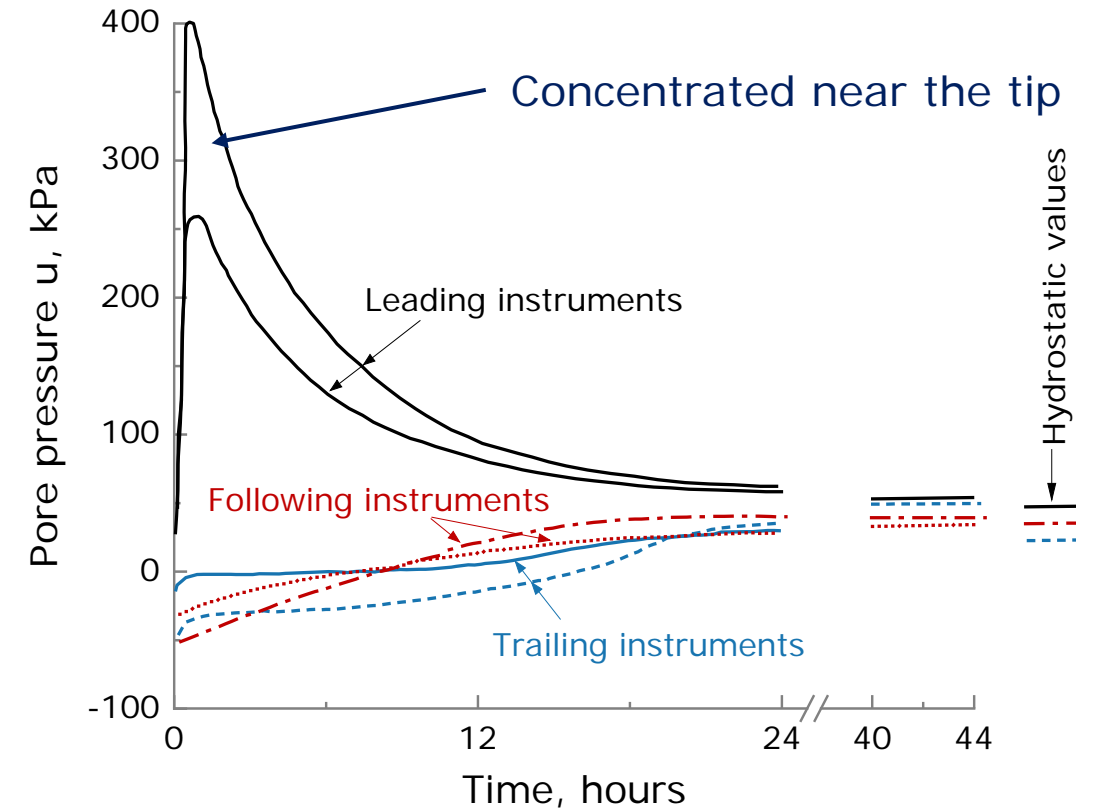
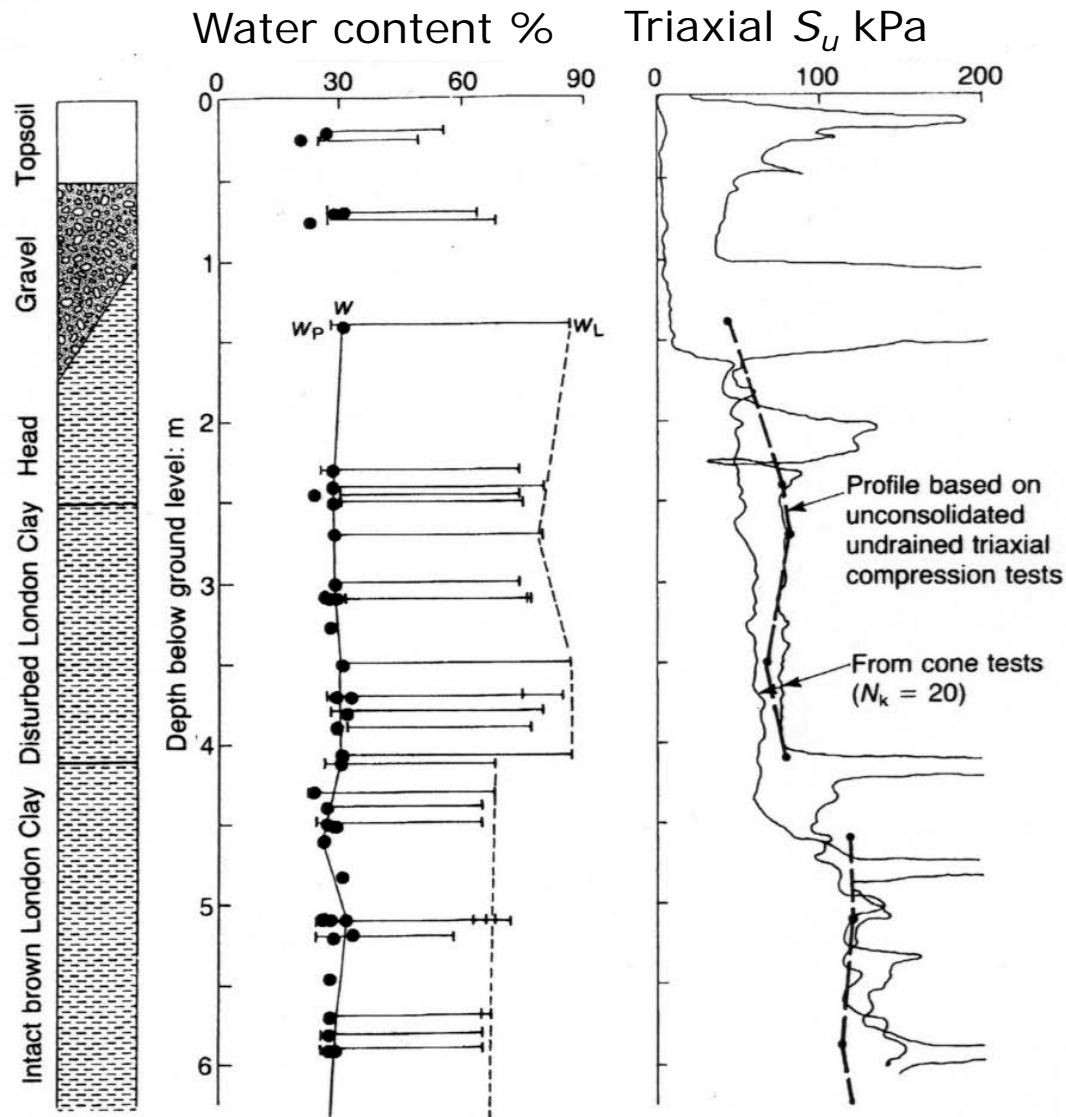
Installation; equalisation & loading to failure

102mm  $D$



# Installation pore pressures & dissipation at Canons Park Bond & Jardine (1991)

ICP tests in high  $I_p$ , high YSR, London clay  
Fissures & laminations



Equalised in 2 days

1D Cavity Expansion & 2D Strain Path analyses  
Struggled to match ICP observation sets

Benchmarks to test large-displacement FE analyses?  
Staubach et al. (2022), Previtali et al (2023)



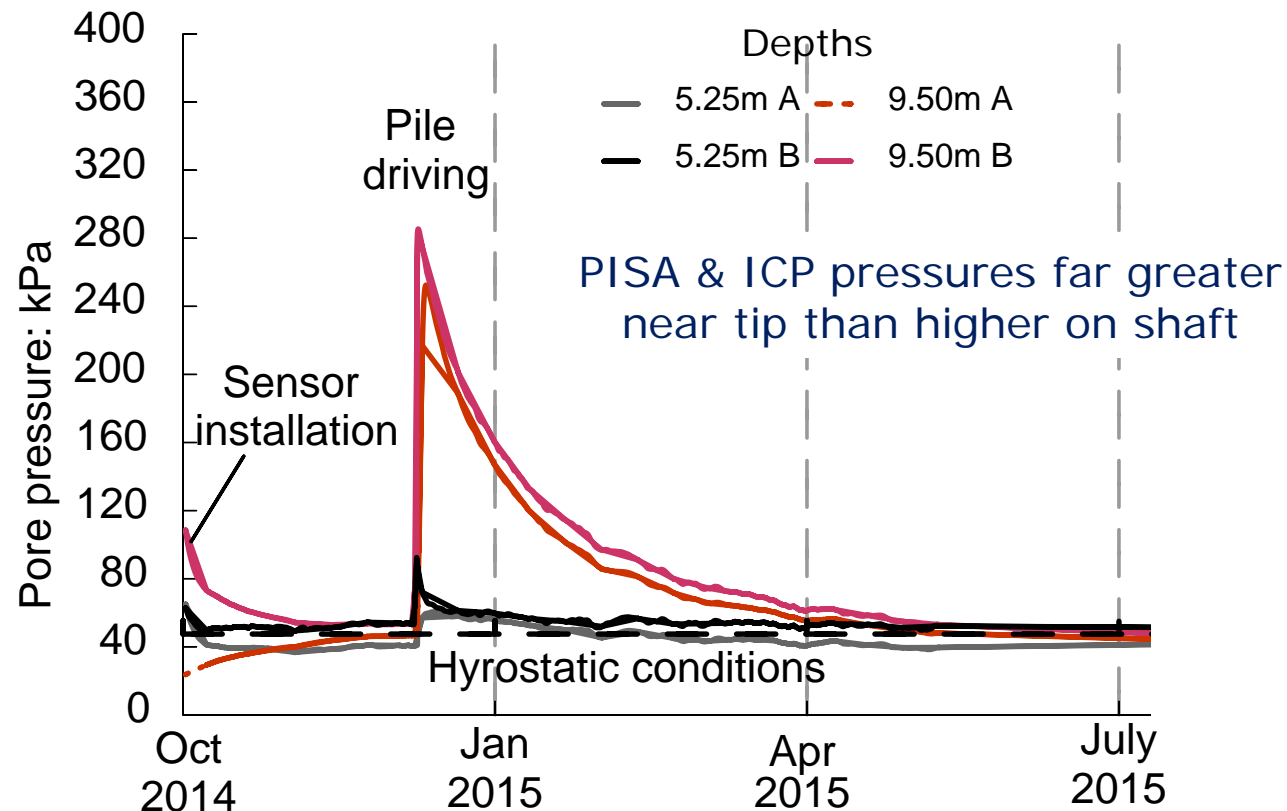
# Field effects of scale & geometry on dissipation: Cowden glacial clay till

Low  $I_p$ , high YSR: Lehane & Jardine (1994a), Zdravkovic et al. (2020), Ushev & Jardine (2022)

CPTu & ICP tests and  
2m  $D$  by 10.5m open piles PISA (2015)

Predictions from CPTu tests after Carter et al (1979)  
 $t_{95}/[t_{95}]^{CPT} = [D^*/D]^2$

If coring  $D^* = [D_{outer}^2 - D_{inner}^2]^{0.5} = 2R^*$   
If plugged  $D^* = D$



Near-tip  $t_{95}$  times, in days

Measured Predicted

102mm ICP  $\approx 7$  6.4

2m PISA pile  $\approx 100$   $\approx 114$

3m diameter, 50mm  $t_w$  coring offshore pile  $\approx 256$

## Near tip $t_{95}$ projections, in days, for 3m piles from other pile test site records

Test	Measured $t_{95}$	3m $t_{95}$ projection
Pentre, LDP, 762mm Low $I_{p'}$ , low YSR Laminated clay-silt Clarke 1993	$\approx 0.3$	1
WD58A, 762mm High $I_{p'}$ , low YSR Gulf of Mexico clay Bogard & Matlock 1998	$\approx 180$	1020
Canons Park, 102mm ICP High $I_{p'}$ , high YSR Fissured & laminated clay Bond & Jardine 1991	$\approx 2$ (closed)	110
Baltic Femern, 500mm High $I_{p'}$ , high YSR clay Karlsrud et al 2014	$\approx 1500$ (plugged)	3500

Dissipation could take years offshore, much faster if laminae or fissures are present

## Shaft capacity ( $Q_s$ ) setup $\Lambda$ ratios due to consolidation

$\Lambda$  = static capacity at  $t \approx t_{95}$  / rate-corrected installation resistance

Examples from cases with installation data, all with  $30 < L/D < 55$

$\Lambda$

Low YSR, high k Laminated clay-silt	Pentre, LDP, 762mm Clarke 1993	2.4 Very short $t_{95}$ $\Lambda$ cut by partial drainage?
Low YSR, low k Organic high $I_p$	Bothkennar, ICP, 102mm Lehane & Jardine 1994	3.6 to 4.1 Reducing with L/D
High YSR, high k Fissured, high $I_p$	Canons Park, ICP, 102mm Bond & Jardine 1994	1.1 Similar at Cowden
High YSR, low k Low $I_p$ till over high $I_p$ Oxford clay	Tilbrook Grange, LDP, 762mm Clarke 1993	1.3 Note $t_{95} \approx 300$ days $\Lambda$ boosted by corrosion?  Short-term $\Lambda$ up to 1.5 at offshore scale: see paper

‘Consolidation  $\Lambda$ ’ most important in low YSR clays with sensitive fabrics, may reduce with  $L/D$

Otherwise: use capacity predictions to track shaft capacity-time trends

1) Effective stress ICP-05 method; Jardine et al. (2005)

Coulomb failure  $\sigma'_{rf} = 0.8 \sigma'_{rc}$   $\sigma'_{rc} = K_c \sigma'_{v0}$   $h/R =$  relative pile tip depth  $R =$  radius

$$K_c = [2.2 + 0.016YSR - 0.87 \log_{10} S_t] YSR (h/R^*)^{-0.2} \quad h/R^* \geq 8$$

Needs reliable  $YSR$ ,  $S_t$  and  $\delta'$  from high-quality SI & interpretation  
Often unavailable for published case histories

2) 'Unified' CPT-approach calibrated to 0.1 to 1.5m OD pile dataset; Lehane et al. (2020)

$$\tau_{rzf} = 0.07 F_{st} q_t (h/R^*)^{-0.25} \quad h/R^* \geq 1$$

Much simpler & less 'operator dependent', but lacks site-specific  $\delta'$  &  $S_t$  information



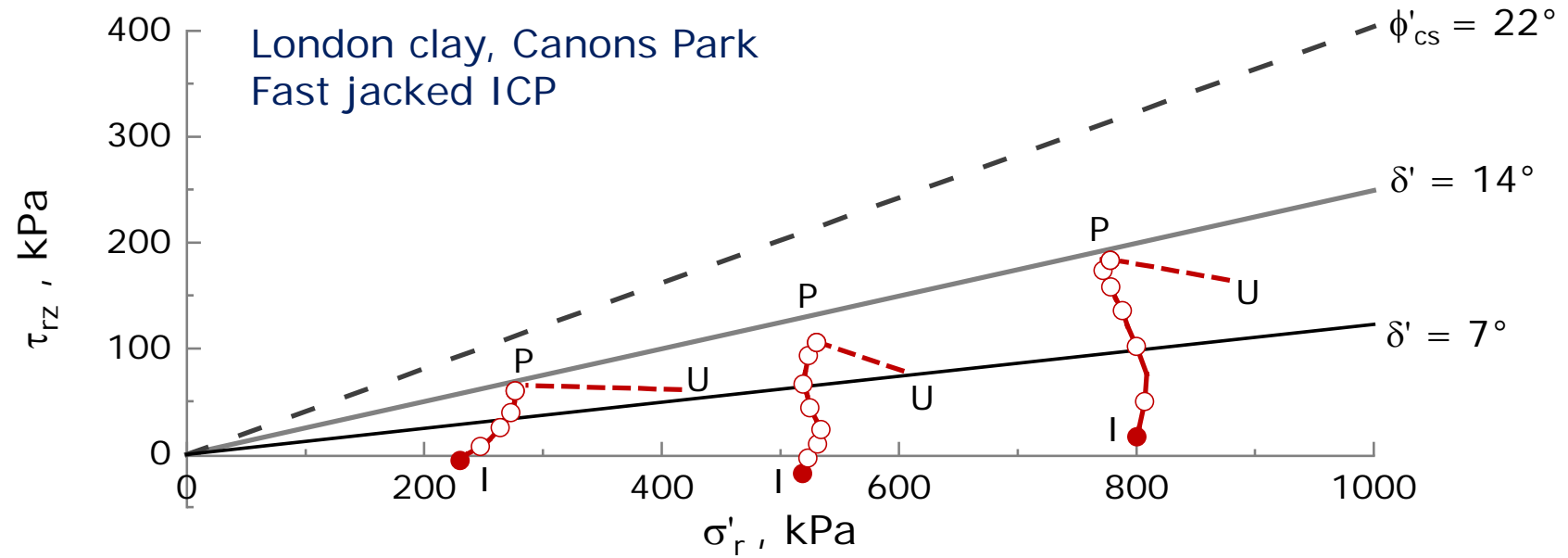
## Importance of interface shear angles Bond and Jardine (1991), (1994)

Local ICP shaft  $\tau_{rz} - \sigma'_r$  paths

Plus shear zone fabric studies

Prove Coulomb shaft failure

$$\tau_{rzf} = \sigma'_{rf} \tan \delta'$$



Near-residual interface fabric:  $\delta'_{\text{peak}} = 13^\circ$  falls post peak to  $\delta'_{\text{ult}} = 8^\circ$

ICP tests in  $I_p = 40 \pm 10\%$  Bothkennar clay showed  $\delta'_{\text{peak}} = 29^\circ = \delta'_{\text{ult}}$  Lehane and Jardine (1994b)

Field  $\delta'$  governed by grain shapes & minerals

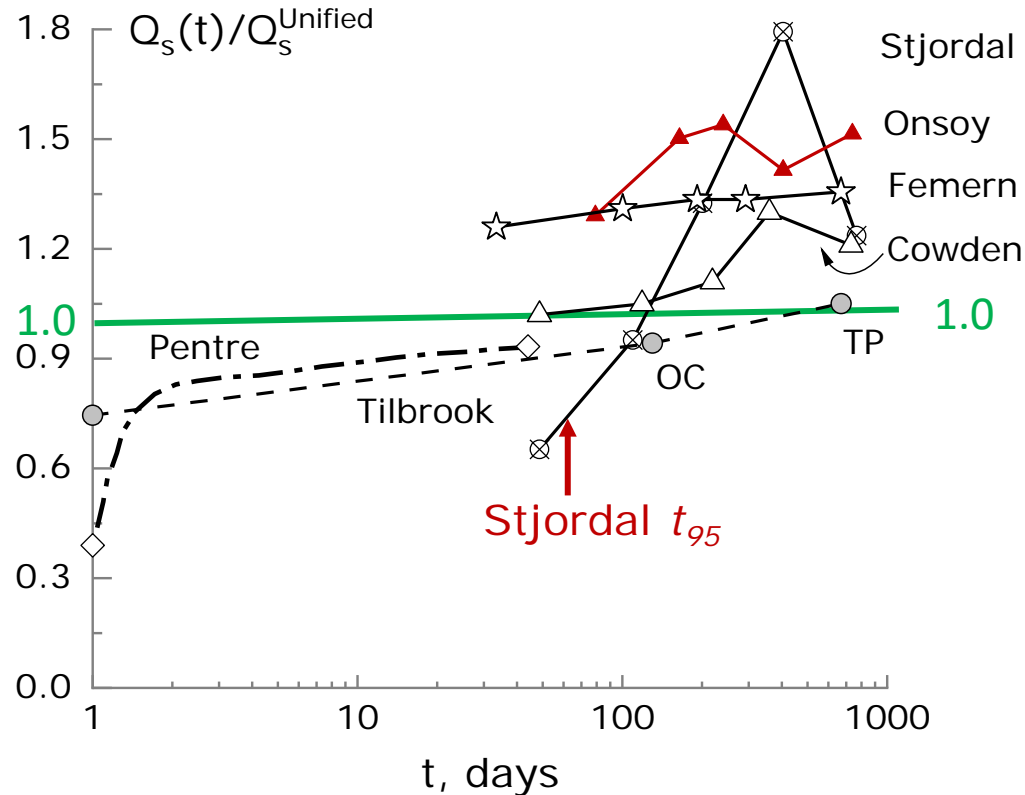
$\delta'$  correlates poorly with  $I_p$  but closely matches 'ICP-style' lab ring-shear interface tests

# Application to open steel, driven piles: 0.76m 'LDP' & 0.5m 'NGI' ageing JIP tests

Clarke (1993), Karlsrud et al. (2014)

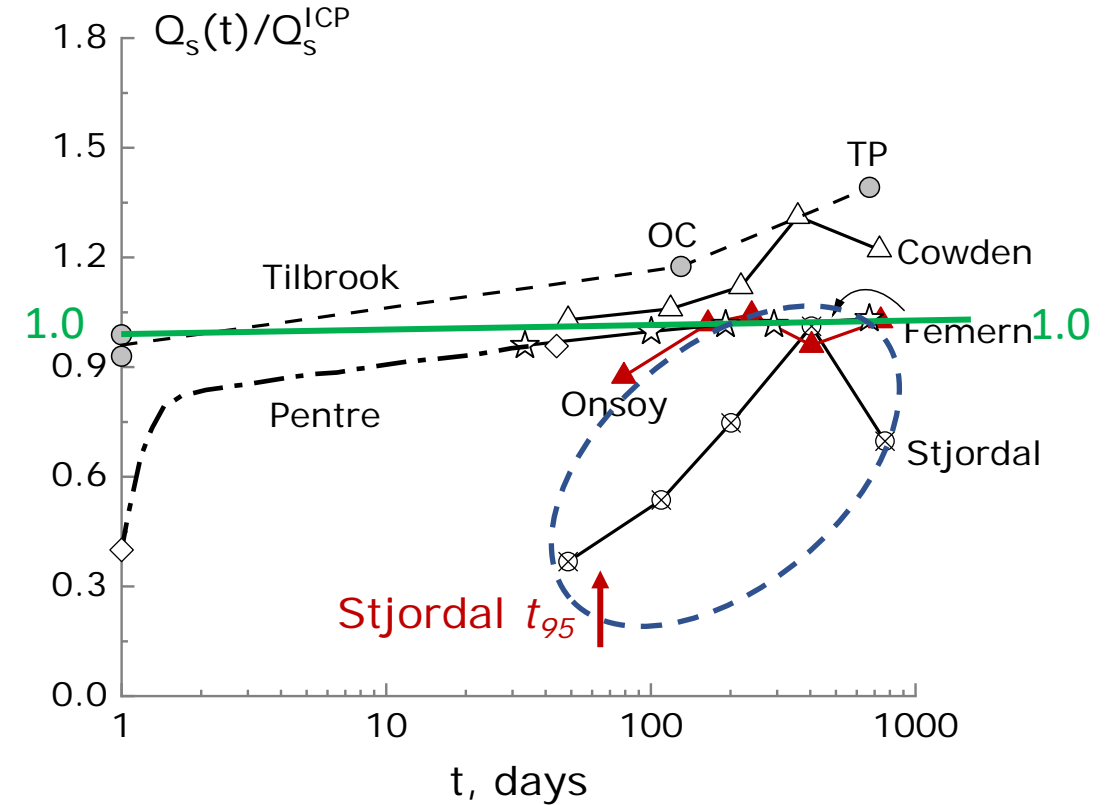
Normalised by 'Unified'

Only needs  $q_t$



Normalised by ICP-05

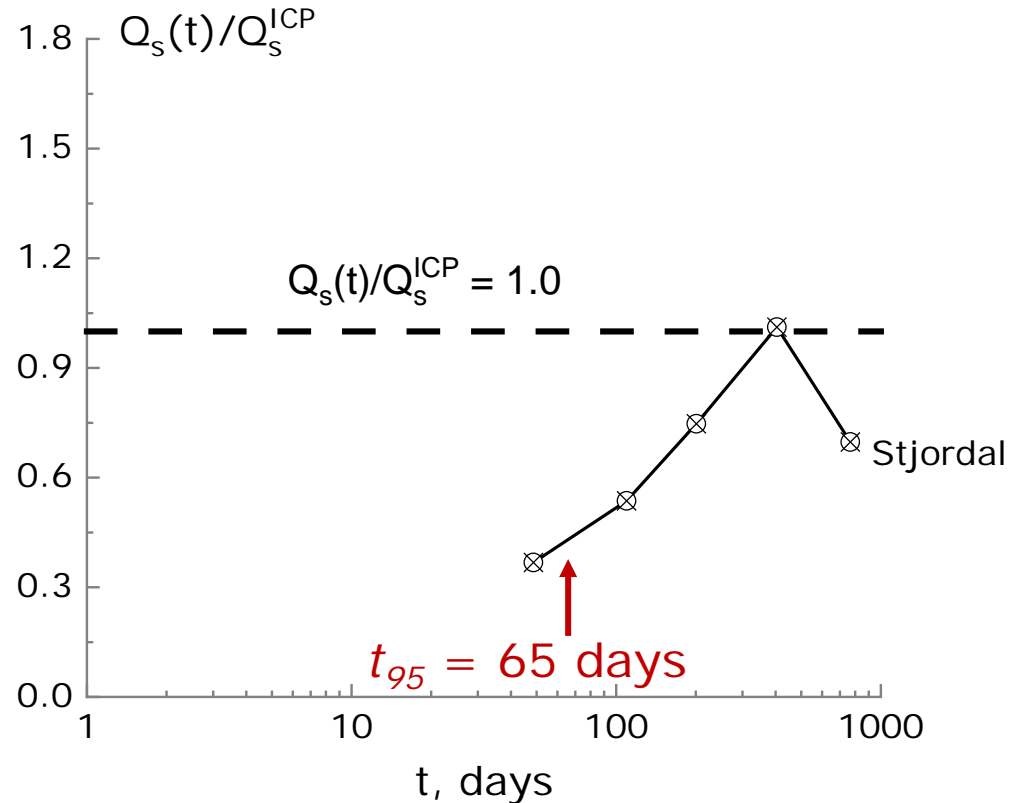
Parameter derivation: see paper



Different spreads & method bias

$0.15 \leq Q_s \text{ gain}/\log \text{ cycle} \leq 0.25$  at  $t > t_{95}$  for five sites, but not Stjordal

## Stjordal & other outlying sensitive 'low $I_p$ ' cases



Low YSR clay-silt:  $7\% < I_p < 15\%$ , high  $\phi'$

Very low  $t_{95}$  capacity  $Q_s$  & marked growth over next year

Explanation?

Arching slowly released by creep?

Karlsrud et al. (1993), Ridgway & Jardine (2007)

Explains short-term driving setups of large offshore piles in North Sea glacial tills?

See paper & Hampson et al. (2017) Clair cases

Identify 'outliers' from CPTu parameters? Ridgway & Jardine (2007), Lehane et al. (2020)

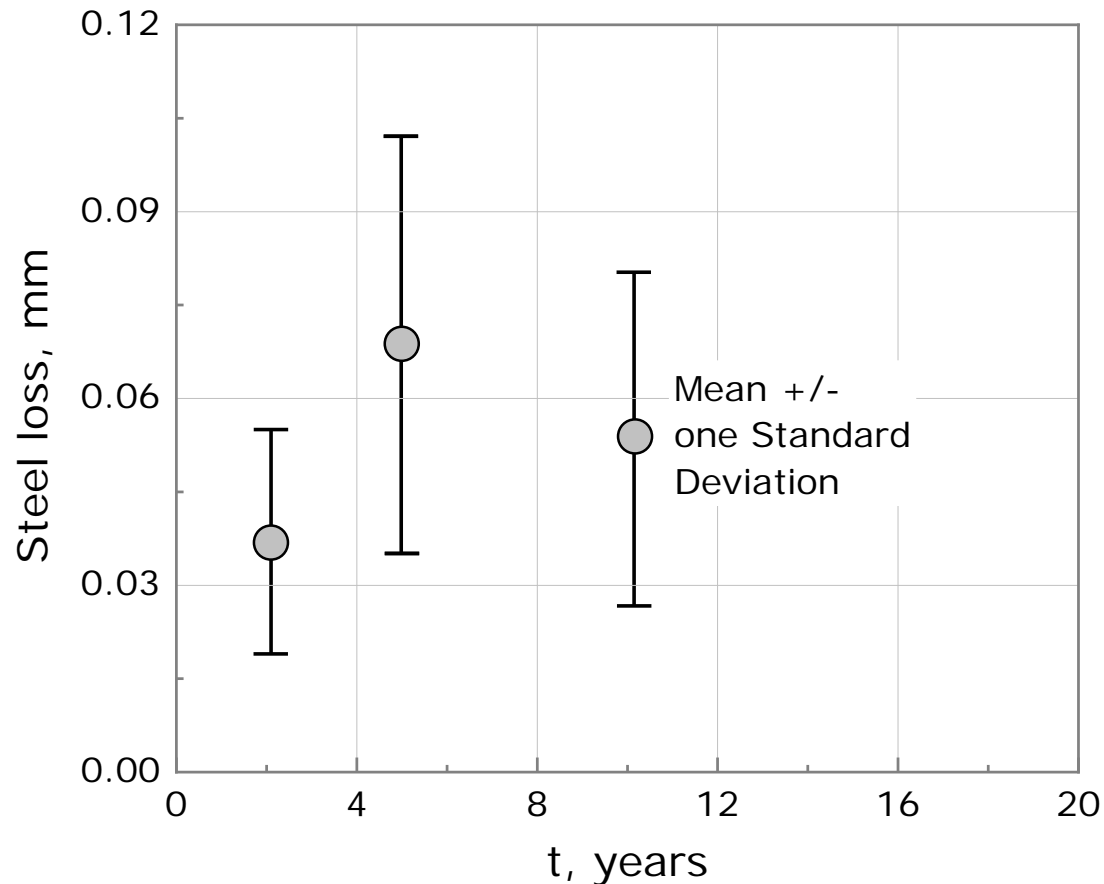
Reduce project risks with: CPT design method & reduction factors, or field tests: Schonberg et al. (2023)

Returning to more 'typical' clay sites, what role does corrosion play in post- $t_{95}$  setup?

# Steel corrosion in the ground

Osaki (1982) - 7500 steel loss measurements on 126, 15m long, piles driven in ten profiles

Corrosion product growth  $\Delta r$  far exceeds steel  $\Delta t_w$  loss: added non-ferrous mass & lower densities



Tends to slow or stabilise with 5 years  
Giving < 1mm of corrosion product over 10 years

Rates marginally faster: above the water table; in  
clays than sands; & in low pH groundwater

Impact on steel driven piles investigated in  
London Clay at Canons Park

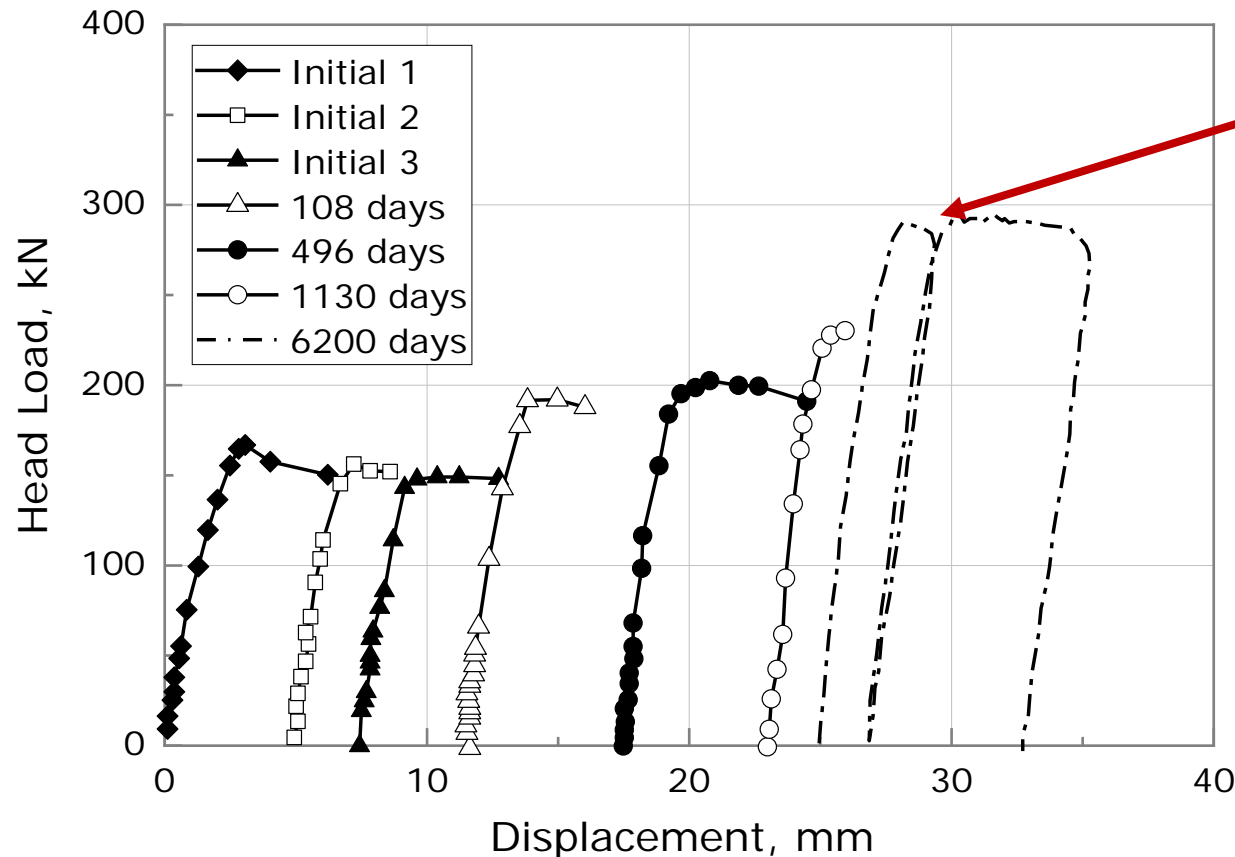
Pellew (2002), Pellew & Jardine (2008)

## Canons Park: 168mm closed steel pile

Driven to 6.4m, then tested in compression over 3.1 years; Wardle et al. (1992)

Brittle post-peak response on Day 1, reflecting  $\delta'_{\text{peak}} = 13^\circ$  reducing towards ductile residual  $8^\circ$

Marked gains in residual capacity after each extended pause



Pellew's tests, after 14 year pause

$\approx 0.45/\log$  cycle  $Q_s$  gain

2-3 rates with larger D NGI & LDP piles

Parallel bored r/c pile: no setup

Sampling around shaft from strutted pit

Index & chemical testing  
SEM & thin section image analyses

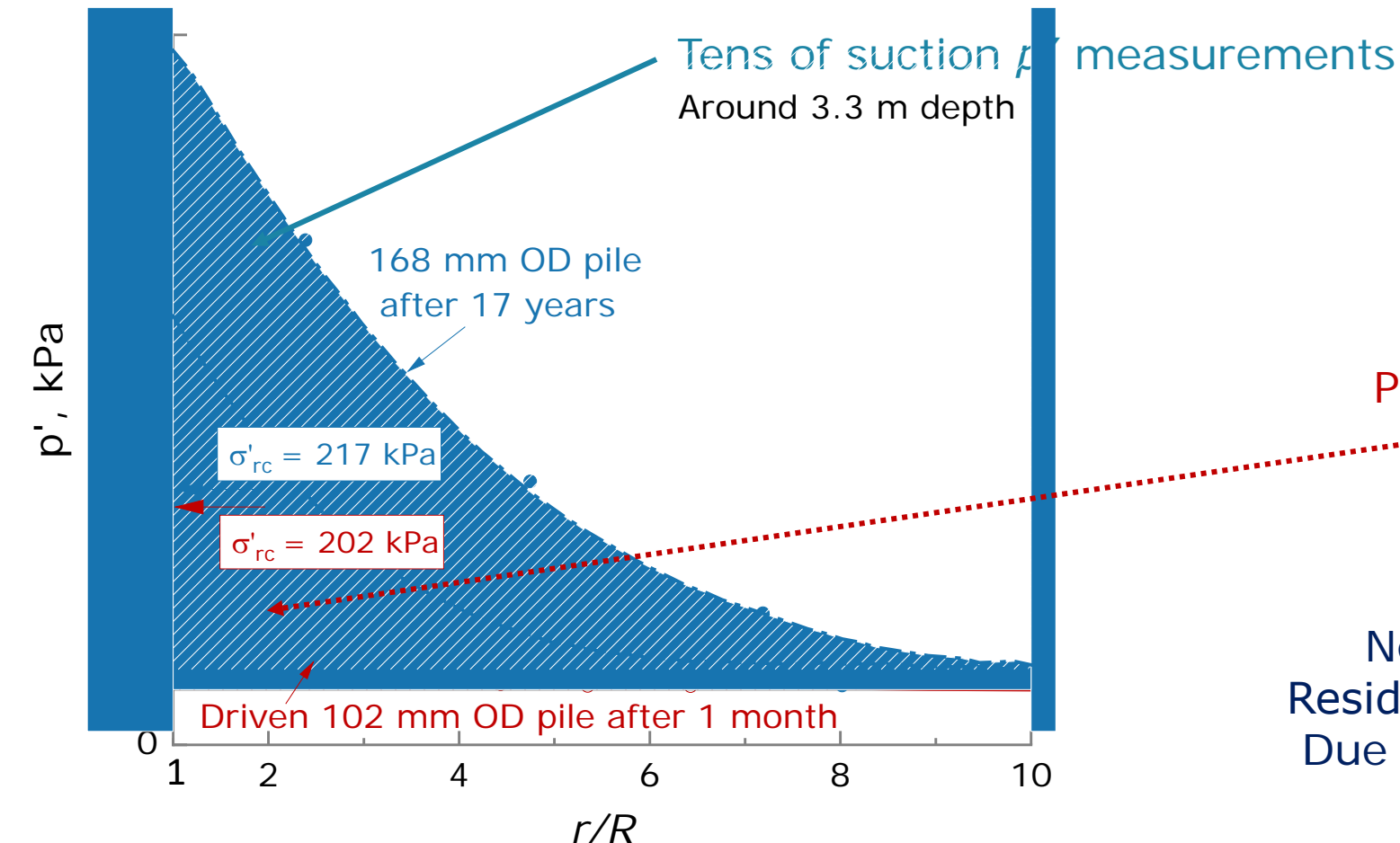
In-situ  $p'$  distributions measured

Pellew & Jardine (2008)

## Clay fabric & in-situ stresses

Residual shear surfaces  
0.5mm thick, FeS annulus, expanding out to  $\Delta r/R = 0.6\%$

Sulphate reducing bacteria assist reactions  
& modify clay index properties



Profile around similar pile, one month  
after driving Bond & Jardine (1991)

After 17 years:  
Near shaft mean  $p' \approx 2.5$  times higher  
Residual shaft capacity  $\approx 2.4$  times higher  
Due to corrosion-driven cavity expansion

## Corrosion-Cavity Expansion (CE) setup mechanism

Illustrate referring to self-boring  
pressuremeter test from same depth

$\Delta\sigma_r \approx 230$  kPa after  $\Delta r/R = 0.6\%$  cavity strain  
while pile  $\Delta p' \approx 270$  kPa

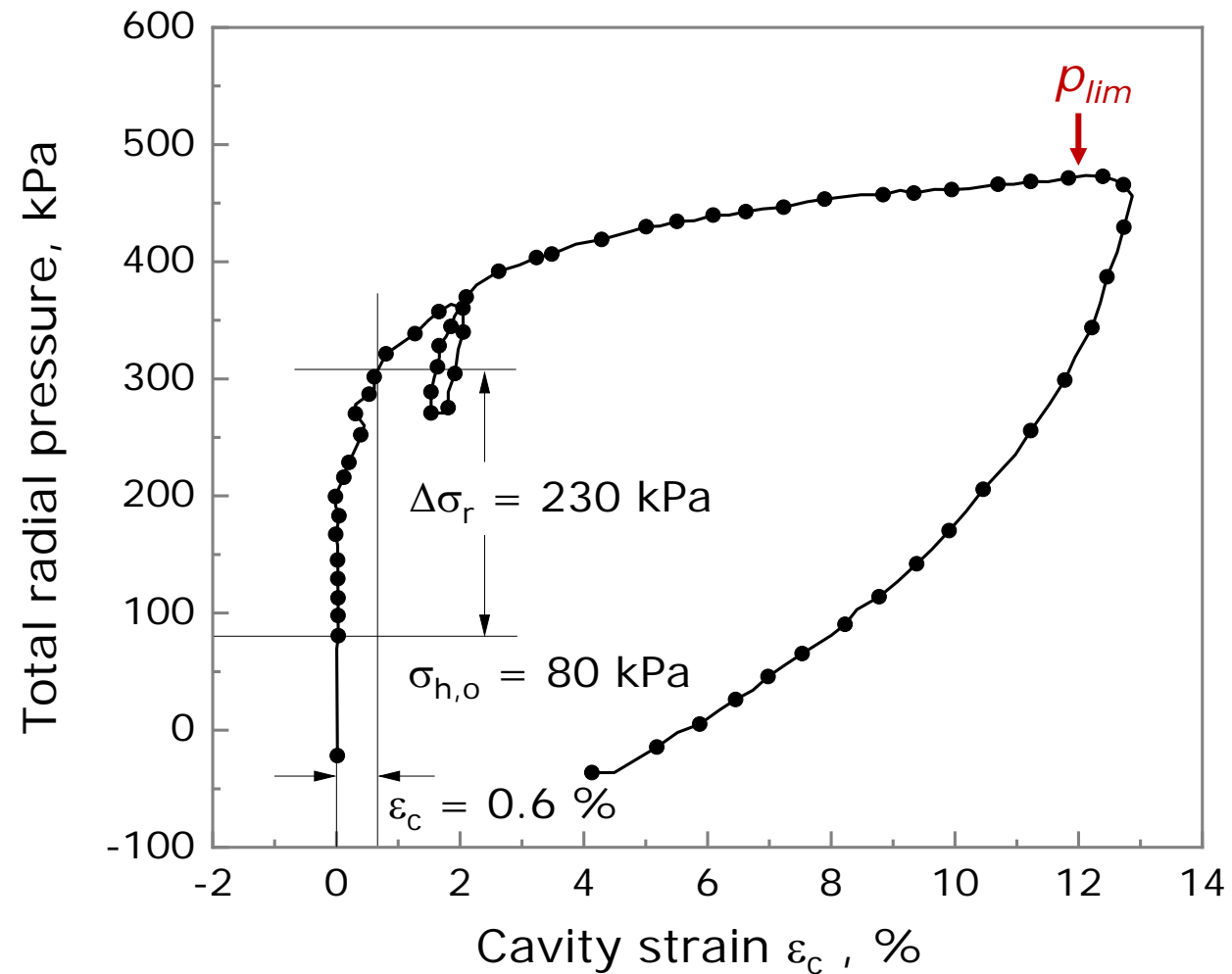
Final field  $p' \approx 450$  kPa comparable to cavity  
expansion limit  $p_{lim}$ ?

Cavity strains invoked by given corrosion  $\Delta r$   
increment scale with  $1/D$

So  $\sigma'_{rc}$  &  $Q_s$  gains will fall with diameter

Analogy is not perfect

Drained non-linear FE analysis presented later,  
incorporating pile installation stage



Jardine (1985)



# Piles in low-to-medium density Chalk

Widespread, fractured, sensitive very soft  $\text{CaCO}_3$  rock

Heavily damaged by impact driving

Soft putty annuli & fractured zones form around shafts

Captured in PFEM analyses Previtali et al. (2023)

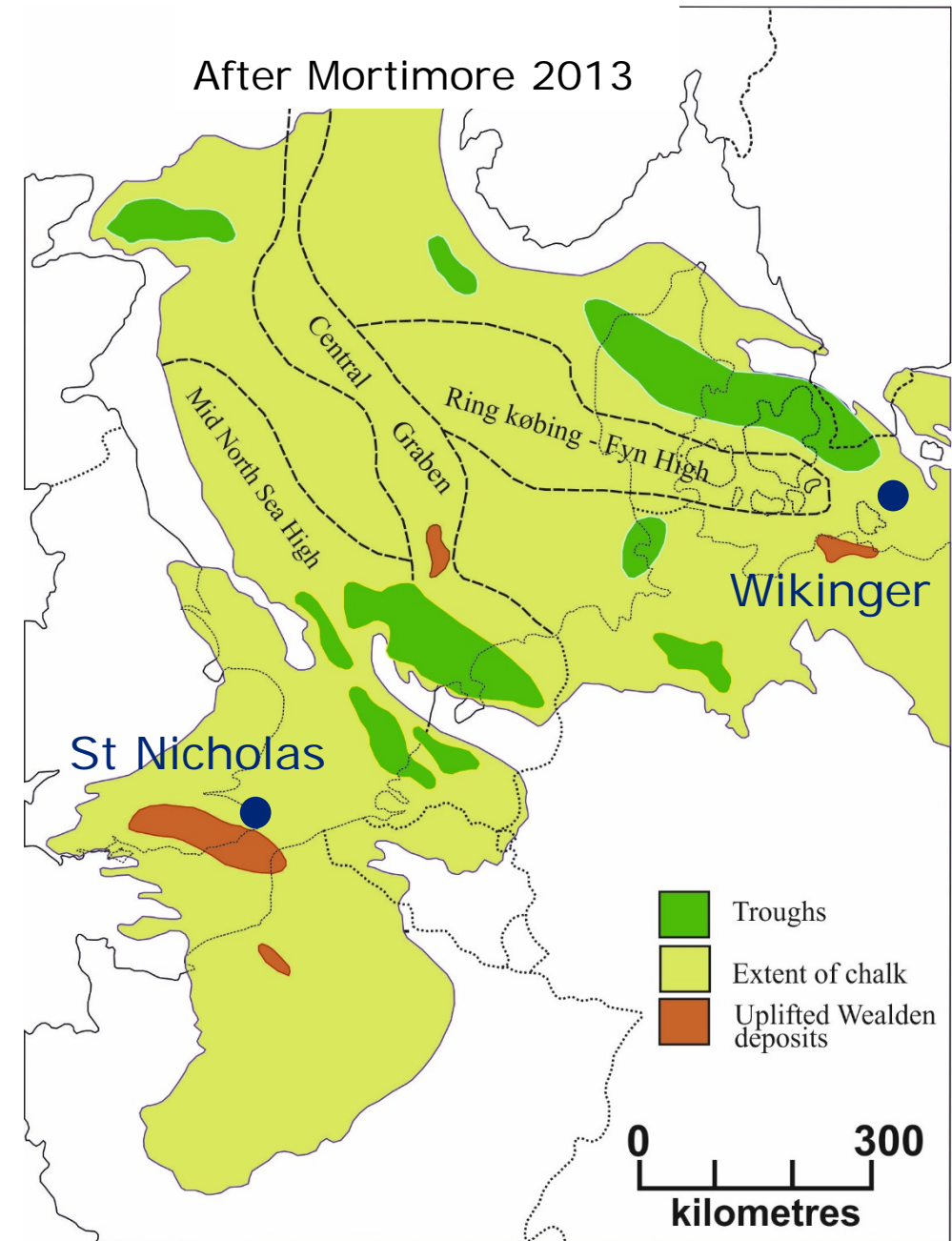
CIRIA 574: 20 kPa  $\tau_{rzf}$  for open driven piles, based on very limited information

Onerous consequences, led to closer investigation

Large-scale offshore testing: Wikinger, German Baltic

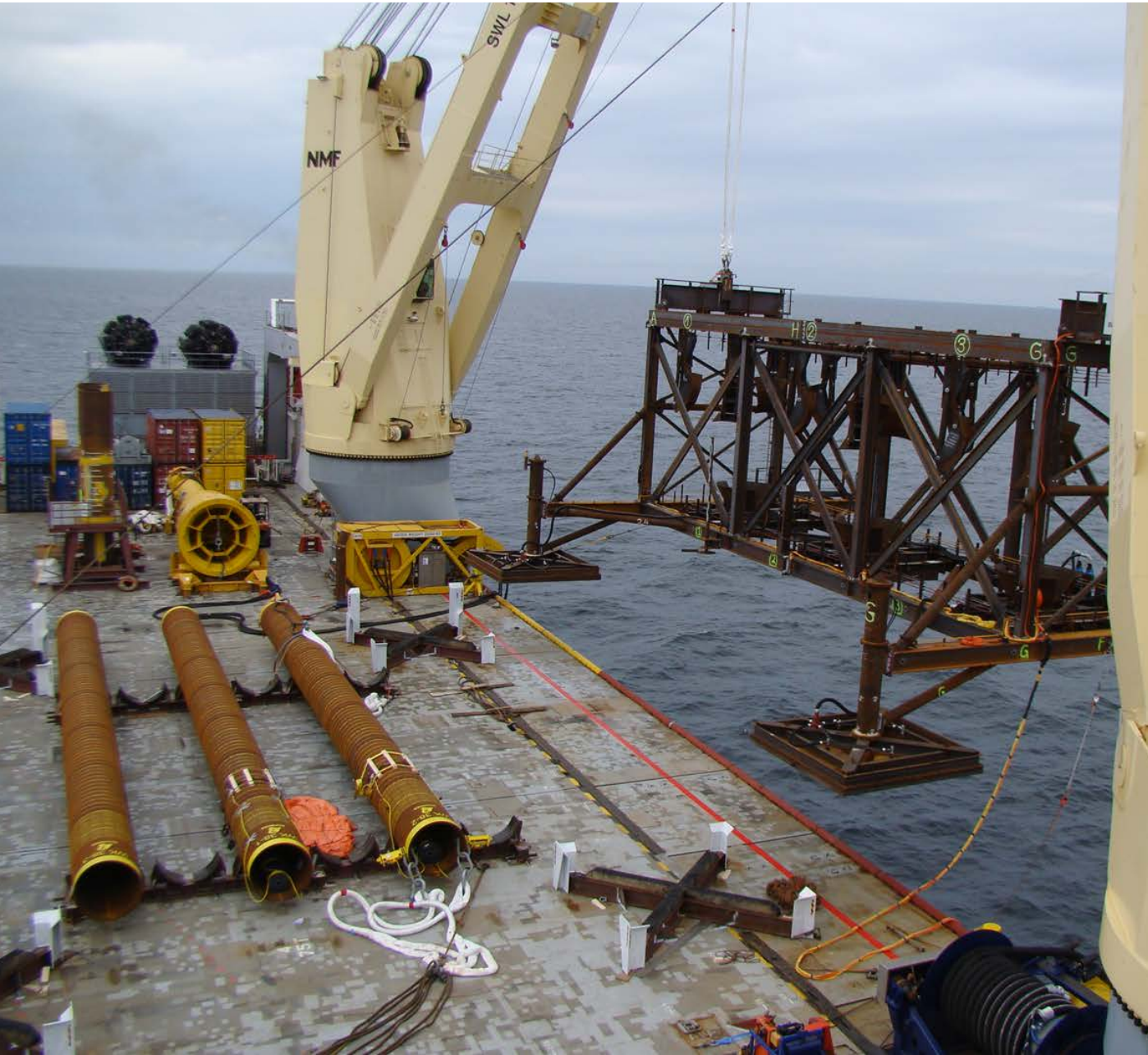
Linked research at St Nicholas at Wade

Buckley (2018)





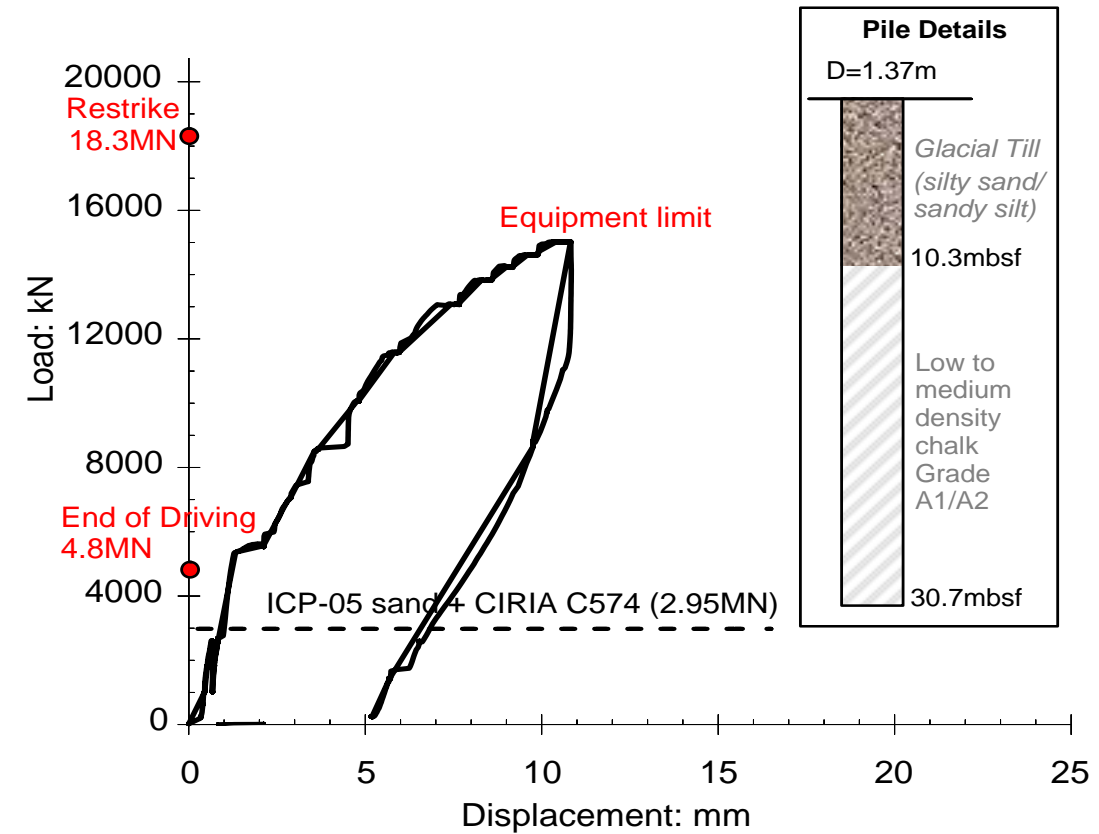
# Wikinger: trial pile tests in 40m water Barbosa et al. (2015), Buckley et al. (2020)



Nine 1.37m piles, driven to 30.7m

Driving, tension & dynamic tests after  $93 \pm 15$  days show strong setup

Field  $Q_s$  far exceeds CIRIA estimate



# Dynamic data from 2.7m & 3.76m D Wiking production piles

Mean  $\Lambda > 4$  at 100 days

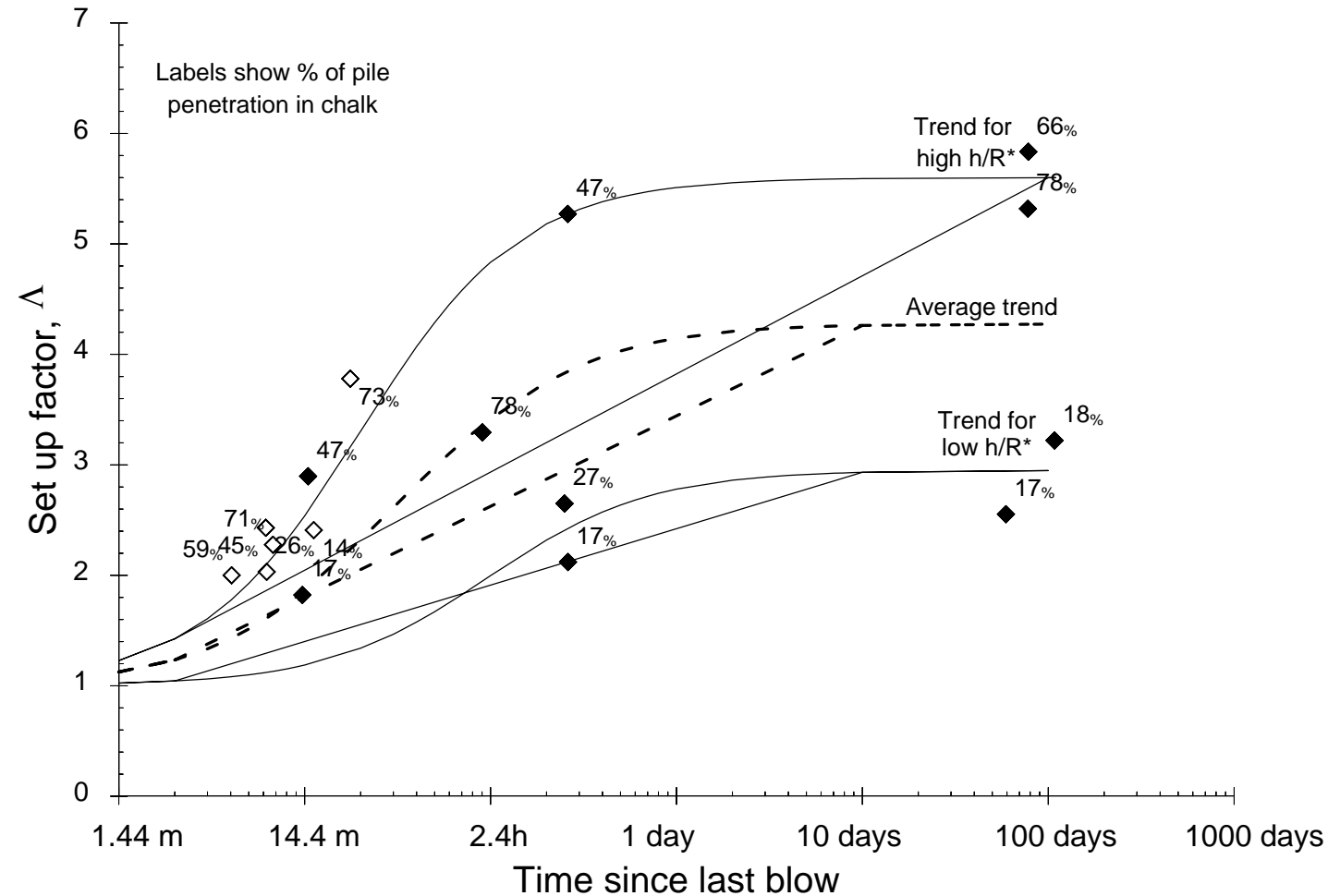
Tentative Chalk ICP-18, analogous to sand  
ICP-05 Buckley (2018), Jardine et al. (2018)

But extensive checking required as:

- Tension  $Q_s$  exceeded rig capacity
- Incomplete Wiking CPT profiles
- Till & chalk  $Q_s$  split?
- Compression response?

- Setup mechanisms?
- Lateral loading?

ALPACA & ALPACA Plus JIPs





## ALPACA & ALPACA Plus JIPs at SNW with Oxford 2017-2022

Forty-three driven piles: 0.14 to 1.8m D, range of geometries & materials     Jardine et al. (2023a, b)



Driving 508mm piles, Nov 2017

All with PDA sensors,  
most with FBG strain  
gauges

Driving data  
And 13 re-strikes

Monotonic axial tests  
on 27 piles

All but one in tension

Local  $\tau_{rzf}$  profiles on  
driving & testing



1.22m & 1.8m piles, Oct 2020

Parallel cyclic & lateral loading programmes

## Low-to-medium density, B2/B3 grade, chalk

Weathered layers removed by earlier quarrying

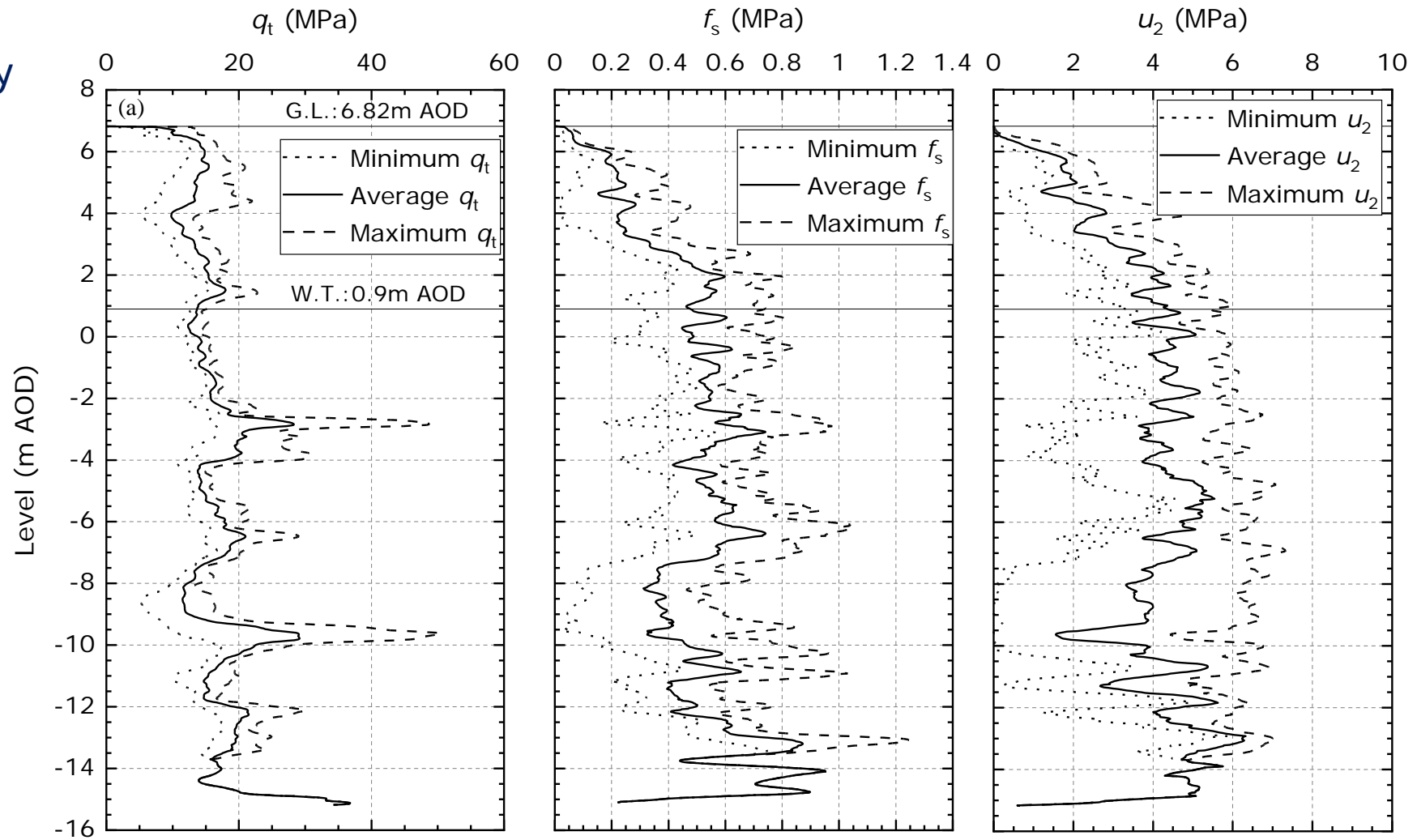
CPTu profile for each pile, dissipation tests

In-situ pressuremeter & geophysics profiling

Geobore-S & block sampling

Comprehensive lab testing  
Vinck et al. (2022)

Analysis of fabric damage caused by impact driving





## Pile driving damage to chalk fabric

Up to 10MPa pore pressures near tip as chalk 'de-structures'

Dissipation aided by chalk fractures

Putty annulus  $\approx t_w$  thick, reconsolidates & governs axial response

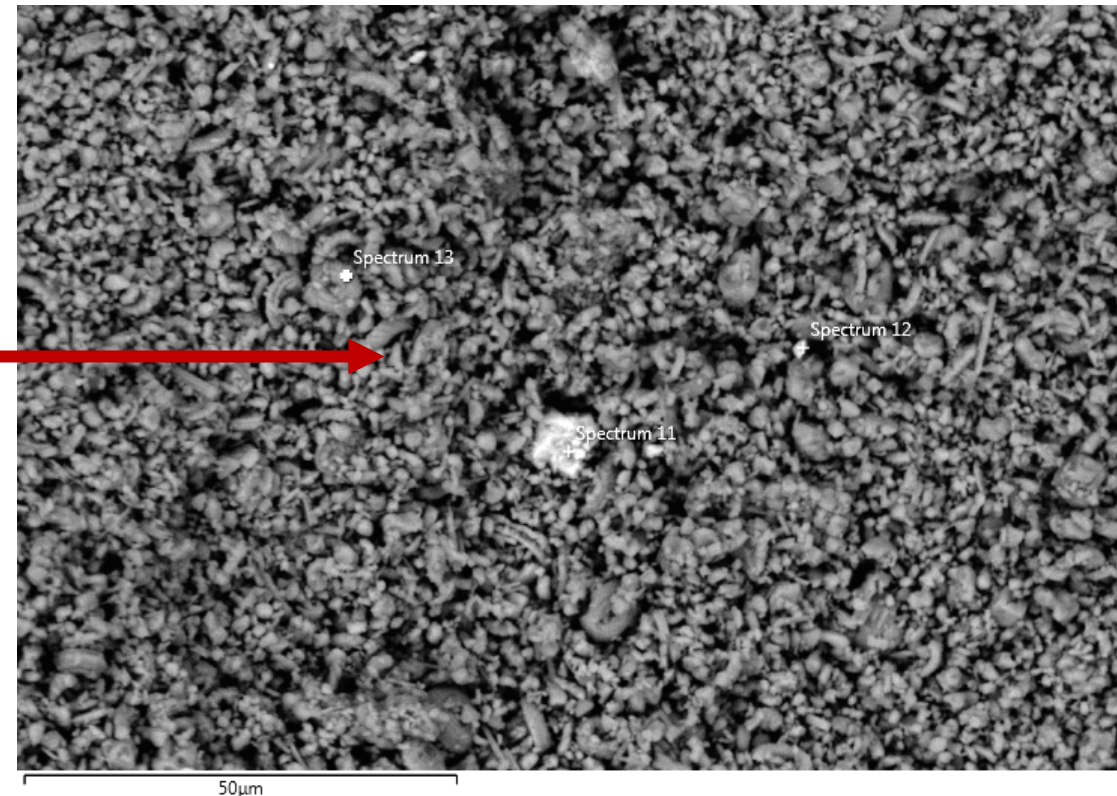
Long-term corrosion  
at interface, faster  
above water table

Coccoliths ruptured by  
driving, release water

Additional fracturing to  
 $\approx 10 t_w$  from shaft

### Putty chalk under SEM

Livia Cupertino Malheiros



## Local shaft shear stresses on 1.8m by 19m TP1 pile

End-of-driving (EoD) signal matches & FBG gauges in tension test after 371 days

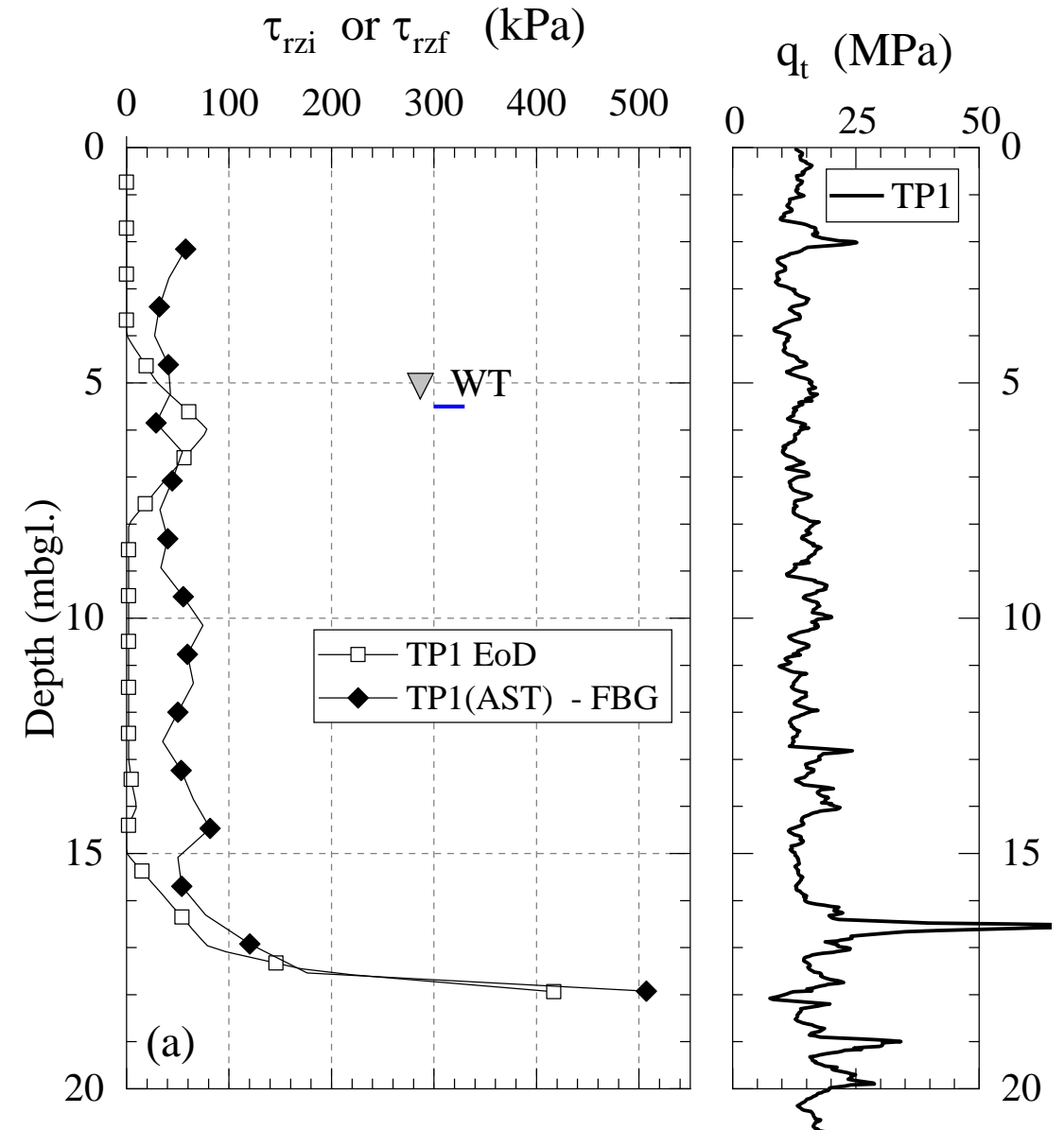
$\tau_{rzf}$  proportional to  $q_t$ , falls steeply with  $h/R$

Chalk ICP-18 works for driving SRD

Compression shaft capacity  $\approx$  double tension

'Like-for-like'  $\Lambda = 4.3$ , less with higher  $L/D$  piles

Long-term Chalk ICP-18 **non-conservative**, especially in tension & below water table



## Setup of primarily submerged piles

$t_{95}$  from CPTu dissipation

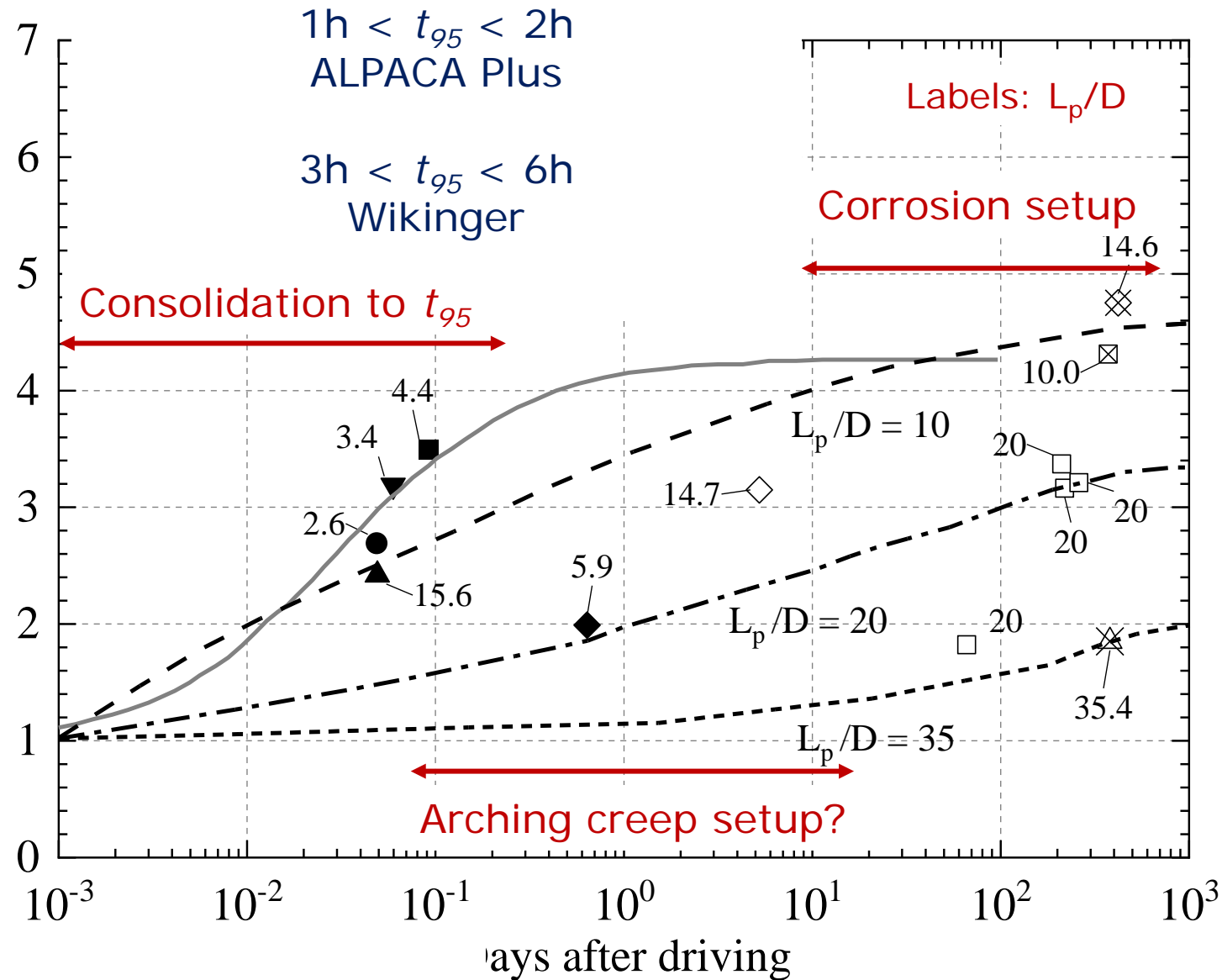
Consolidation  $\Delta$  most marked for  $L/D \leq 15$

Corrosion  $\Delta$  only with mild steel piles,  
none with stainless steel or concrete

Cavity expansion process, as with clays  $\Delta$

Contributes most to low diameter piles  
above the water table

Arching creep setup active after  $t_{95}$  & in  
advance of long-term corrosion?



## Re-calibrated axial design method Jardine et al (2023a)

$$\tau_{rzf} = f_L [\sigma'_{rc} + \Delta\sigma'_{rd}] \tan \delta'$$

$f_L = 2/3$  tension,  $4/3$  compression, 'fully rough'  $\delta' \approx \varphi'_{cs} = 31$  to  $32^\circ$

$$\Delta\sigma'_{rd} = 4G_{ope}\Delta r/D$$

$G_{ope}$  varies with fabric     $\Delta r \approx d_{50}$      $\Delta\sigma'_{rd}$  varies with  $1/D$

$\sigma'_{rc}/q_t = f_{tip} \times 0.025 \times (h/R)^{-0.8}$   $h/R \geq 0.5$  below water table, different expression above

Mean  $Q_m/Q_c = 1$ , CoV = 0.16 for  $t \geq 120$  day SNW tests    CIRIA 574 gives mean  $Q_m/Q_c = 3$

### Independent checking

7 static & 7 dynamic tests: 0.6-1.5m steel piles at five other 'submerged' sites

Confirm fitness-for-purpose, CIRIA still more conservative: see paper



# Pile ageing in sand



Lehane (1992), Lehane et al. (1993)  
Chow (1997)

Starting with short-term ICP tests

$$\text{Local } \tau_{rzf} = f_L [\sigma'_{rc} + \Delta\sigma'_{rd}] \tan \delta'$$

Led, with open Dunkirk pile tests, to ICP-05: Jardine et al (2005)

$$\sigma'_{rc} = 0.029 q_t [\sigma'_{v0}/P_a]^{0.13} (h/R^*)^{-0.38} \text{ with } h/R^* \geq 8$$
$$\Delta\sigma'_{rd} = 2 G\Delta r/R, \text{ base } q_b \text{ linked to } q_t$$

Good **predictions** for 80 (0.2 to 0.8m) piles, plus 2m Tokyo Bay case, with mean 35 day age, Yang et al. (2017)

'Unified'  $A_{re}$  expression **fitted** to agreed database, gives lower CoV

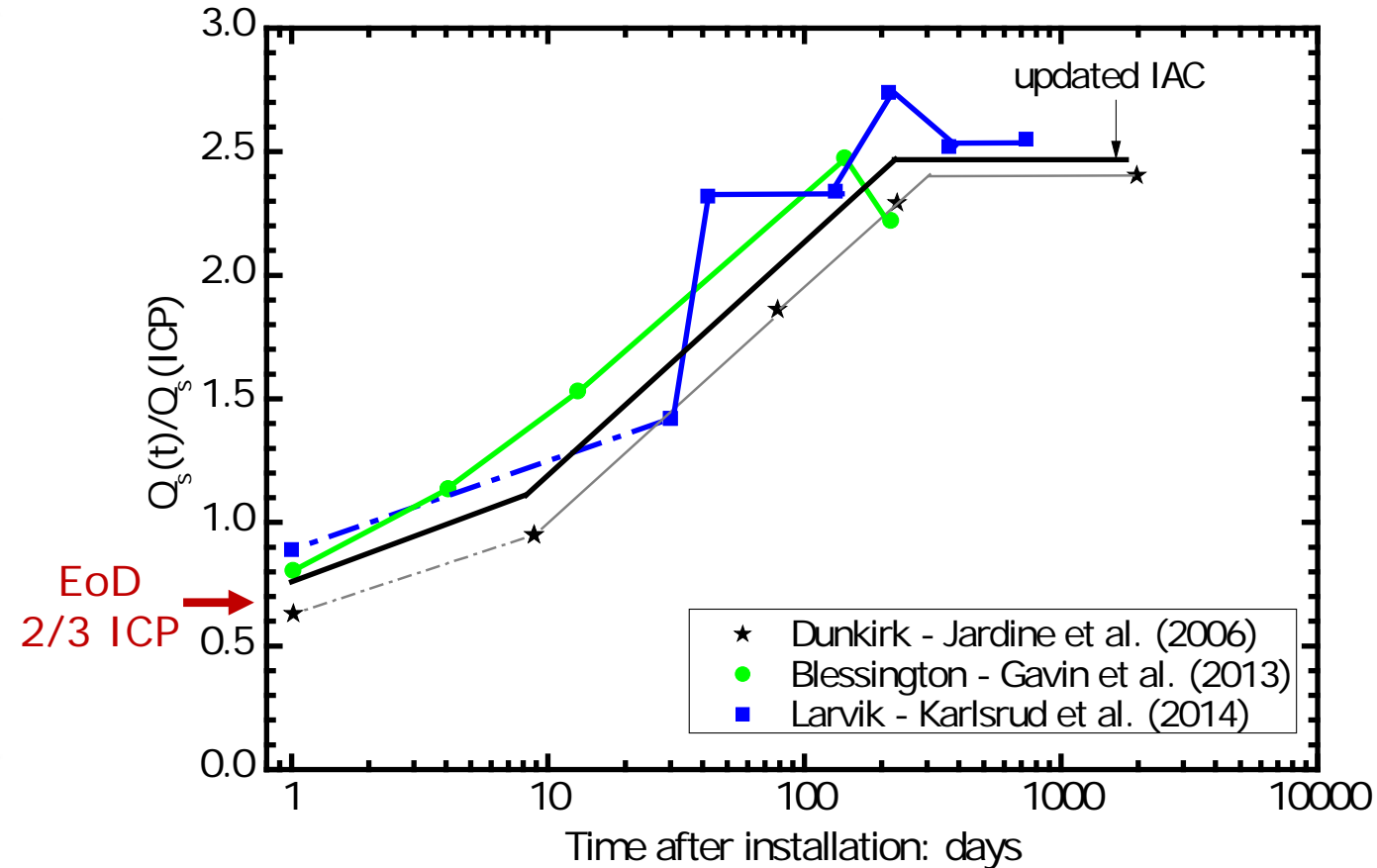
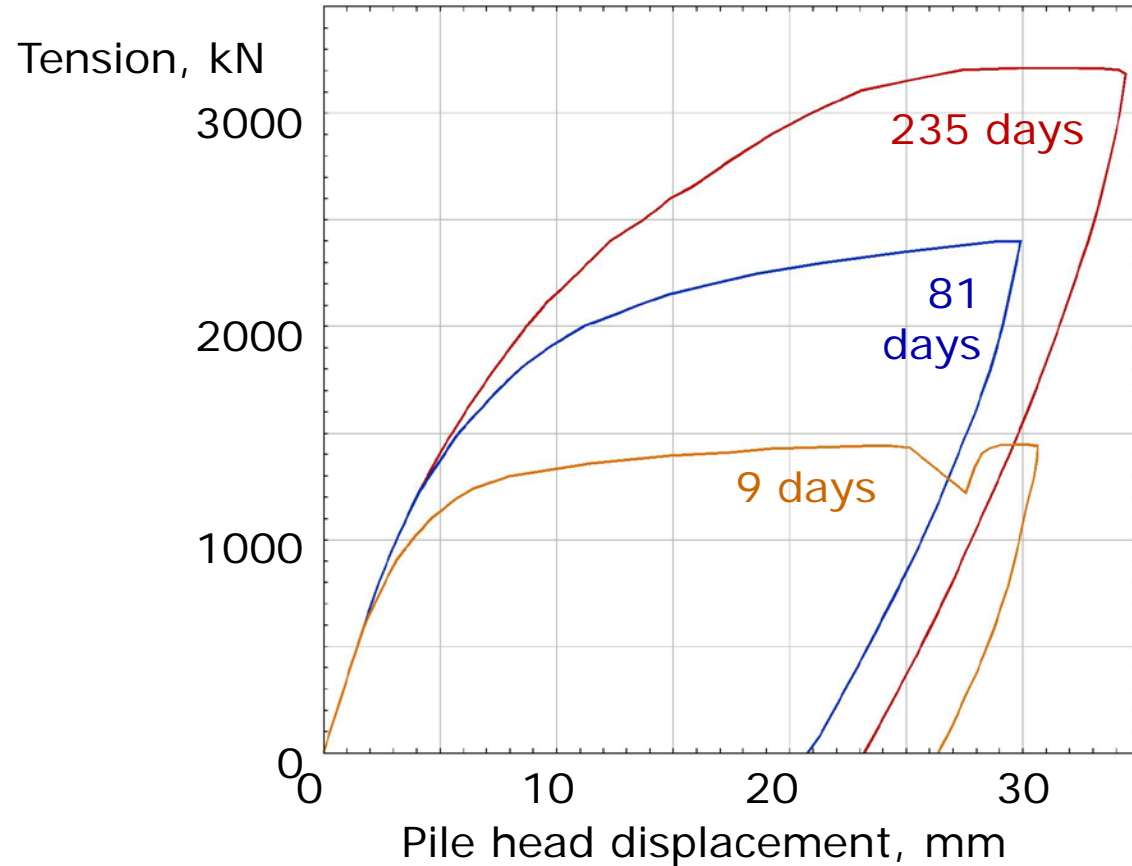
$$\sigma'_{rc} = \frac{q_c}{44} A_{re}^{0.3} [Max[1, (h/D)]]^{-0.4} \text{ Lehane et al. (2020)}$$

**Effects of prolonged ageing?**

## Ageing of open steel piles tension tests normalised by ICP-05

1<sup>st</sup> tests on 457mm x 19m piles, dense Dunkirk sand  
Re-tests show different, staggered, trends  
Jardine et al. (2006)

Similar 340 & 500mm piles  
Loose silty Larvik & dense Blessington sands  
Karlsrud et al (2014), Gavin et al. (2015)



EoD resistance  $\approx 2/3$  ICP, long-term  $\approx 5/2$  ICP

Mechanics? Why the plateau? Effects of scale?

# Potential setup mechanisms

Consolidation – discounted

Creep-arching: Seen with  $\sigma_{lateral}$  sensors on medium scale piles  
Ng et al (1988), Axelsson (2000), Gavin et al. (2015)

Mixed evidence: direct measurement challenging, scaling uncertain

Fabric: Dense 'crust' with crushed grains around shafts: Kolk et al (2005), Yang et al (2010)

Interface dilation in lab tests & field  $\sigma_{lateral}$  data boosted by ageing: Chow (1997), Gavin et al. (2015)

Impact of dilation reduces with  $D$  as  $\Delta\sigma'_{rd} = 2G \Delta r/R$

Corrosion cavity expansion: as with clay & chalk, impact likely to reduce with  $D$

Concrete driven piles also show setup  
Tavenas and Audy (1972), Axelsson (2000), Rimoy et al. (2015)

# 'Micro-to-mega' pile investigations

Heavily instrumented **model tests** in Fontainebleau sand

Stainless, 36mm D, mini-ICPs jacked into  $I_D = 75\%$  pre-pressurised fine sand, Jardine et al. (2013 a,b)

Shaft roughnesses ( $R_{CLA}$ ), grain breakage & density studied

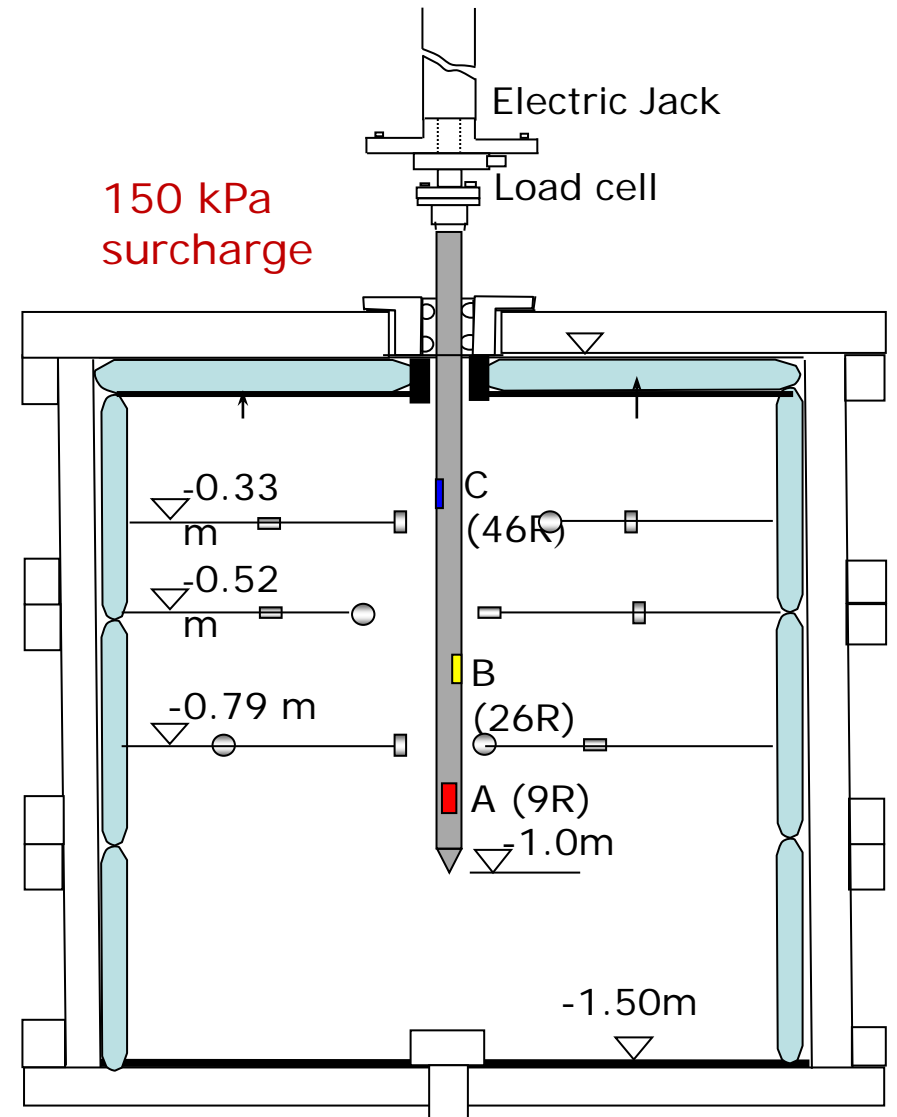
Clear evidence of  $\sigma'_r$  arching around pile shaft

**Capacity: ICP  $Q_s$  available at end of installation**  
**No growth over months of ageing under pressure**  
Rimoy et al. (2016)

**Tests explored by advanced numerical modelling**  
Zhang et al. (2014), Yang et al (2014), Ciantia et al. (2020)

ALE, MPM, PFEM & DEM large displacement analyses

Calibrated to high-quality lab tests on NE34 sand

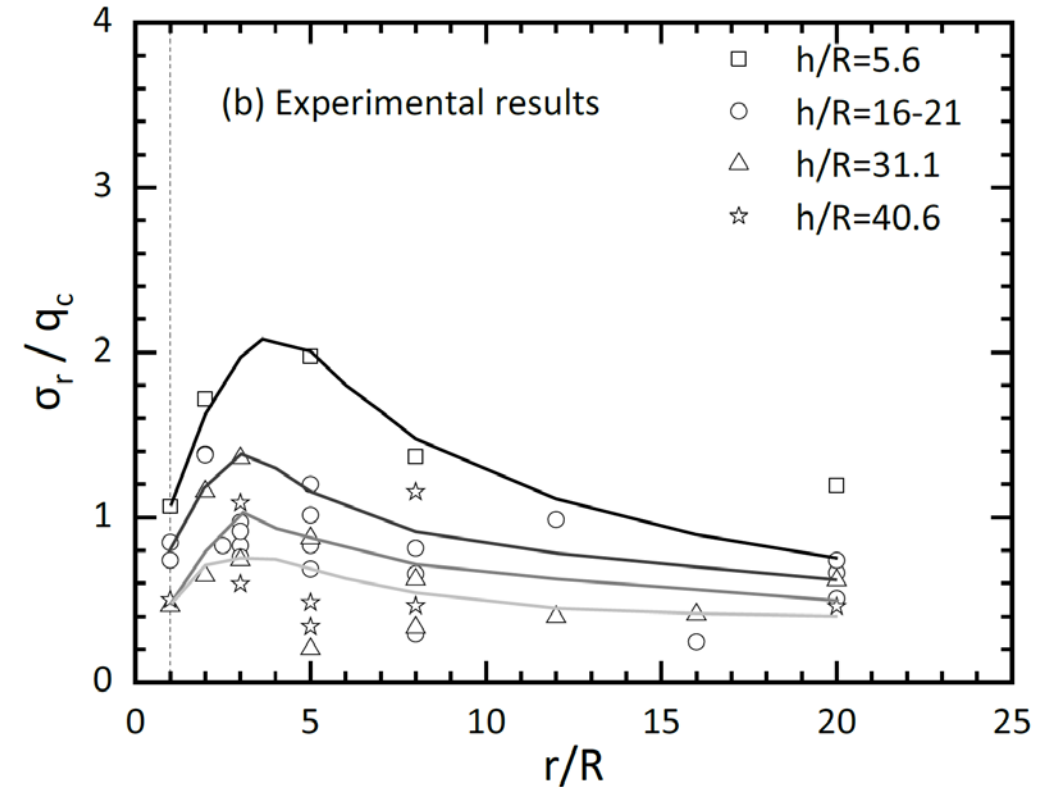
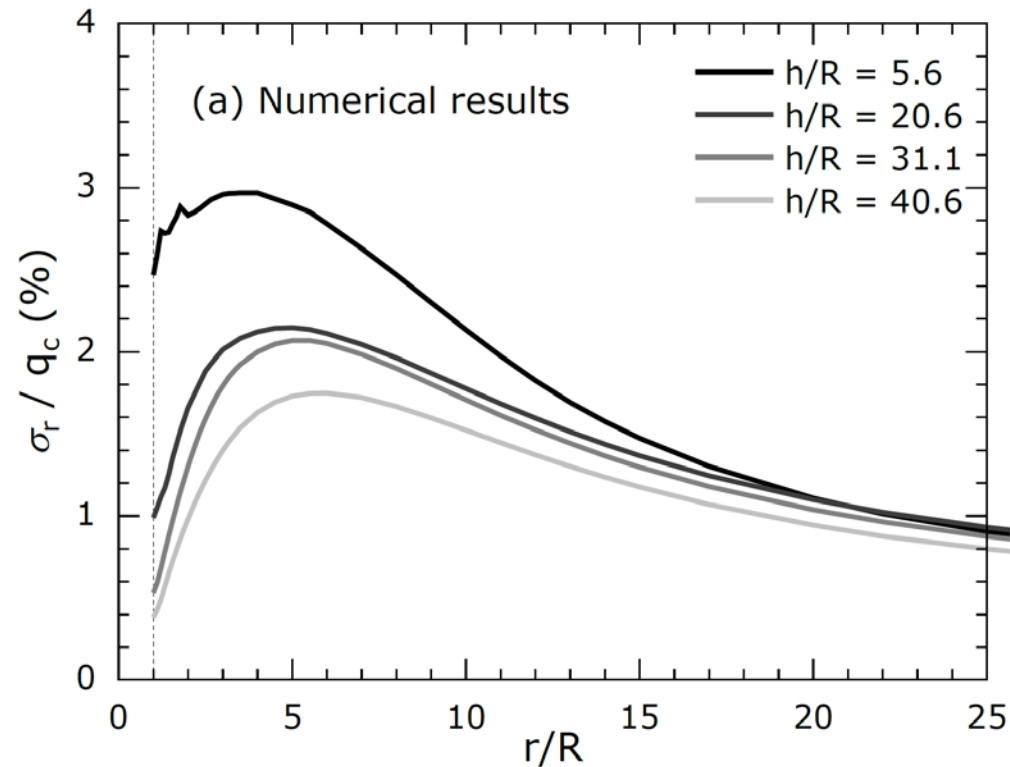


Grenoble 3S-R calibration chamber

## PFEM analysis example Ye et al (2023)

Grain crushing, cyclic loading, open-ended geometry analyses; see paper

End of installation  $\sigma'_{rc}$  profiles, normalised by (computed & measured) CPT  $q_c$

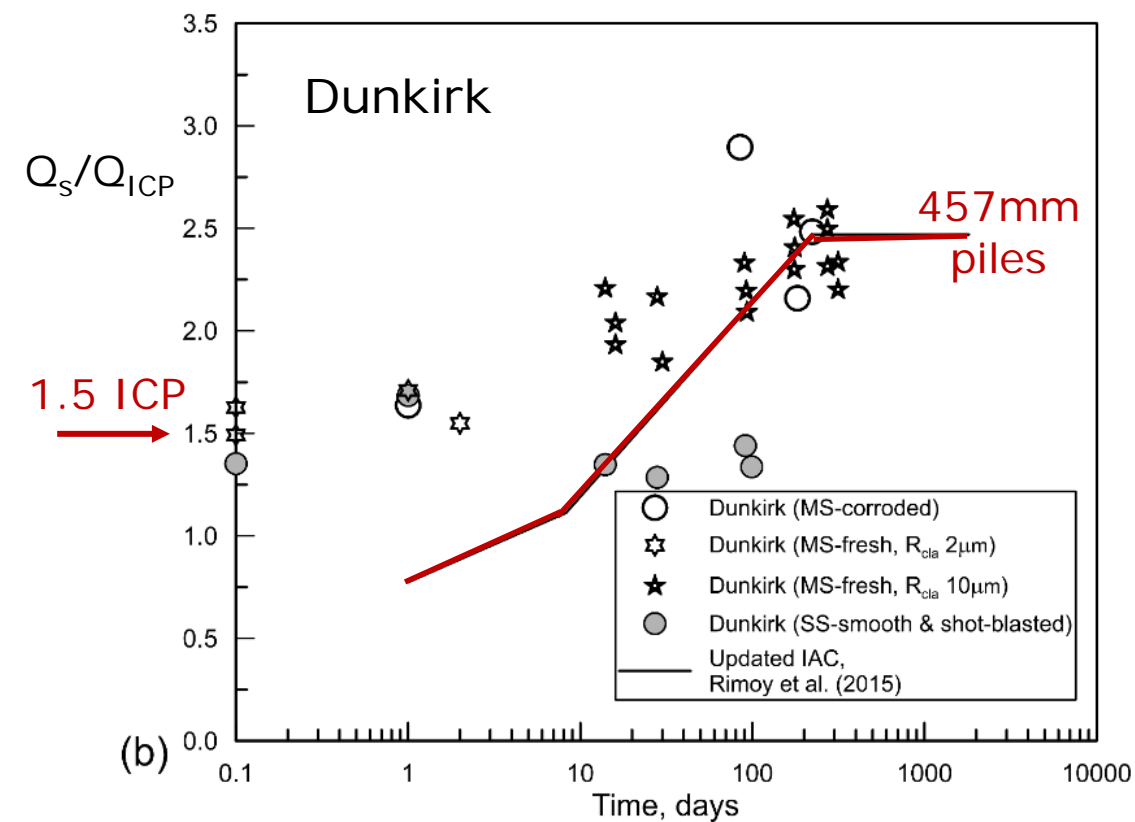


Captures most features of model tests well; quantifies & explains arching

But over-predicts  $\sigma'_{rc}$  & does not capture dilative interface shearing response

Return to field to investigate ageing

# Open micro-piles driven at Dunkirk, Blessington & Larvik 50-60mm by 2m; Carroll et al. (2020)



Plugging,  $Q_s \approx 1.5 Q_{ICP}$  achieved 2hrs after driving

● Stainless piles show no further setup, like lab

★○ Mild steel piles setup markedly to similar final  $Q_s/Q_{ICP}$  as 457mm piles, but lower  $\Delta$

Exhumed after 2 years above water table

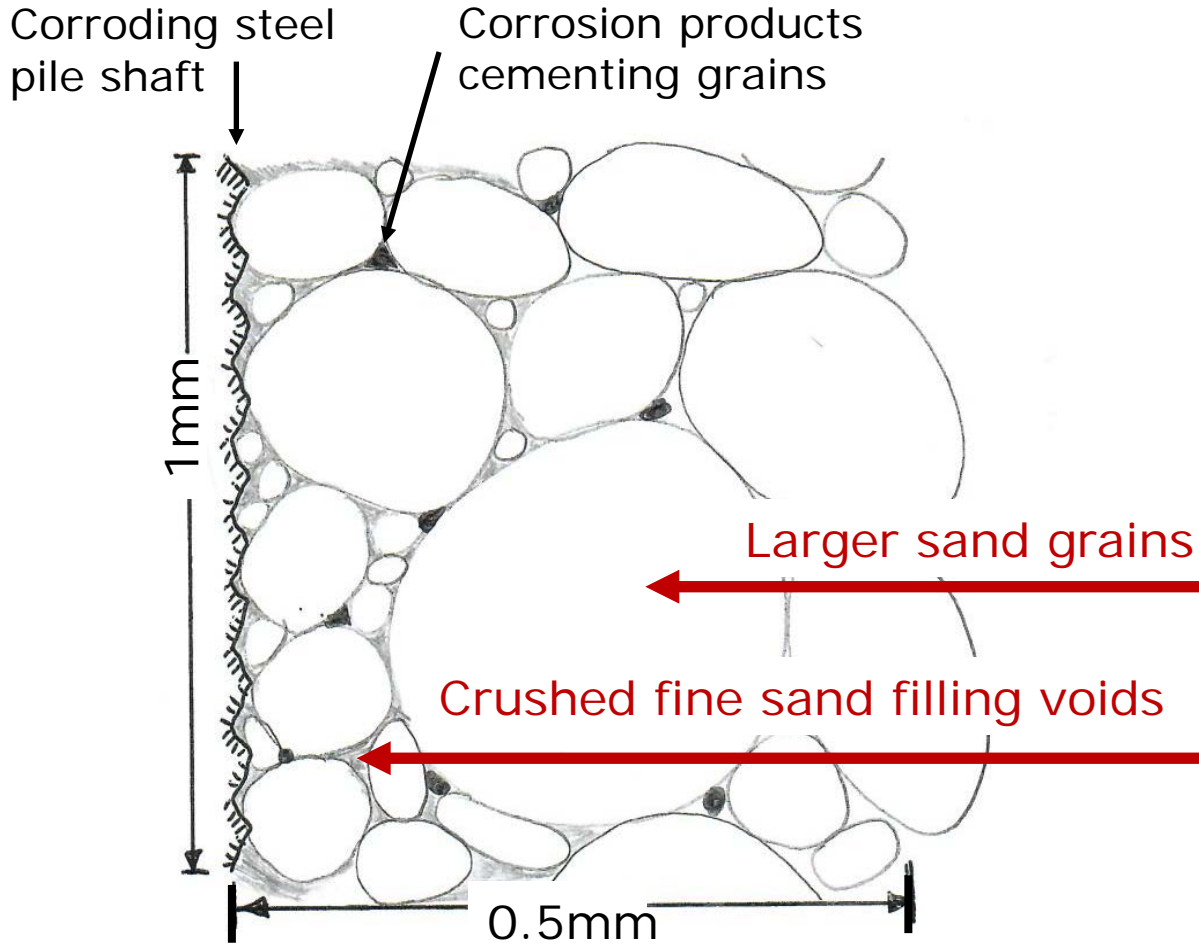
Bonded sand grains, anoxic shaft conditions

Micro-fabric?  
Impact on interface dilation?



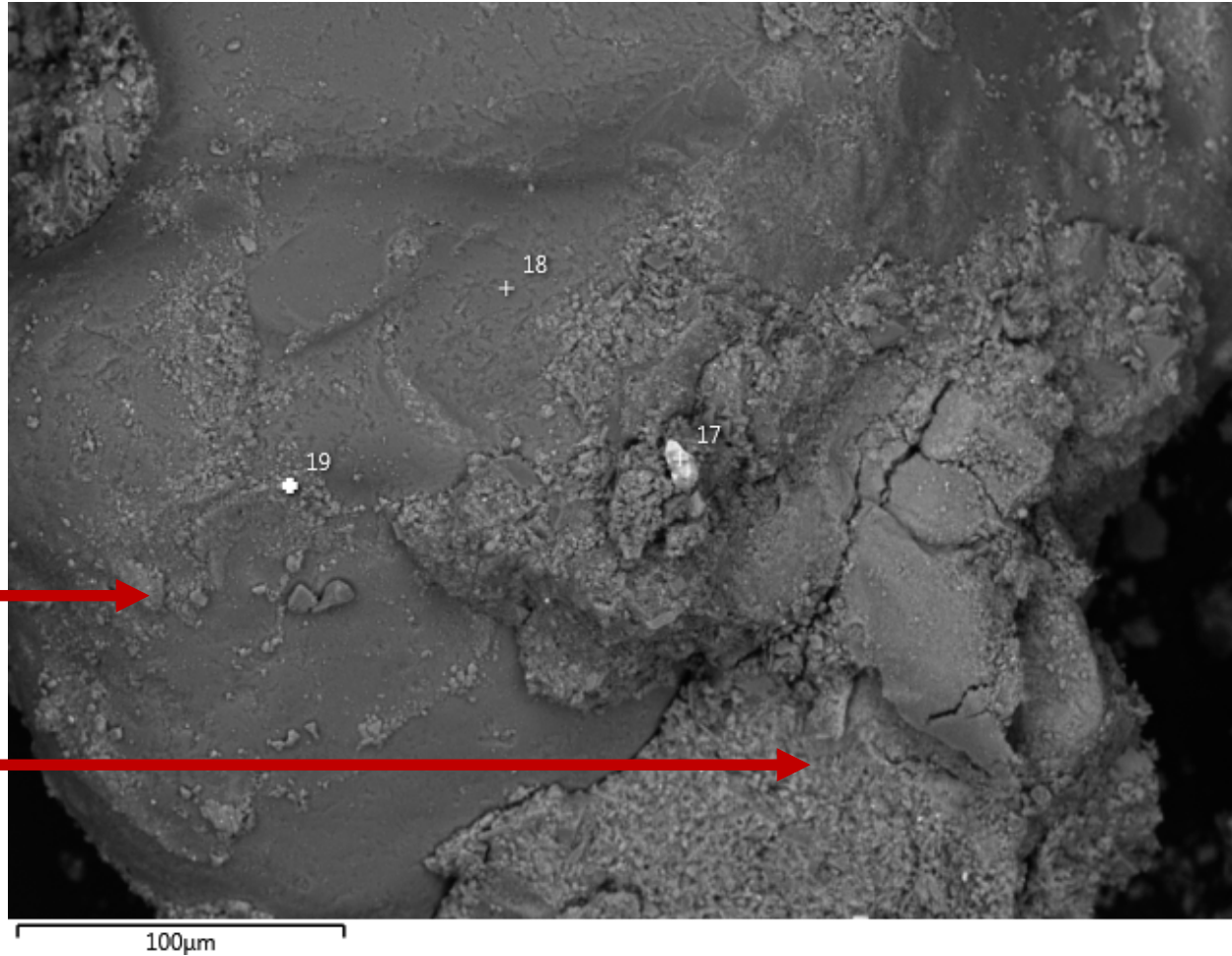
# Micro-fabric near shaft of corroding Dunkirk piles

Sketch of 1mm shaft length



SEM from dense 'crust zone'

Livia Cupertino Malheiros



Shaft failure mechanism pushed out into surrounding sand

Interface shear tests show dilation displacement steps up from  $\approx 2R_{CLA}$  to exceed  $d_{50}$  see paper

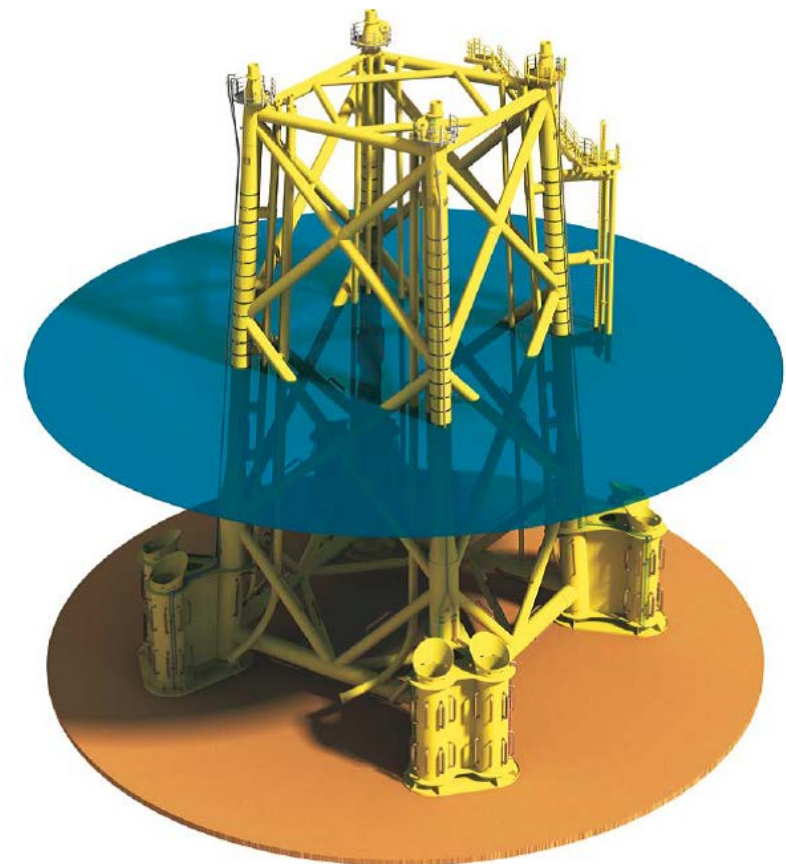


# Full-scale offshore ageing behaviour

Track shaft resistance with  
Stress wave matches of EoD & re-strikes  
after ageing periods

Borkum Riffgrund I, German North Sea  
2.13m OD, 38.5m piles in very dense sand

Six-day re-strike: shaft  $\Lambda = 1.45$   
Jardine et al. (2015)



Followed by PAGE JIP

## PAGE JIP Cathie et al. (2022)

25 unpublished, well-characterized, offshore cases

$76\% \leq I_D \leq 100\%$  (mean 85%). Mainly silica sands provide  $\geq 75\%$   $Q_s$  & all  $Q_{base}$

### Piles

1.37 to 3.35m diameter: 2.8m mean  $\approx 80$  times mini-ICP

$8 \leq L/D \leq 53$  (16 mean)

18 to 67  $D/t_w$  (mean 50)

High-quality driving & restrike PDA data pairs, known hammers, dates

Signal matching with rigorous QA & independent checking

Plus 22 supplementary dynamic & static tests on other piles, mostly with  $D < 0.8\text{m}$

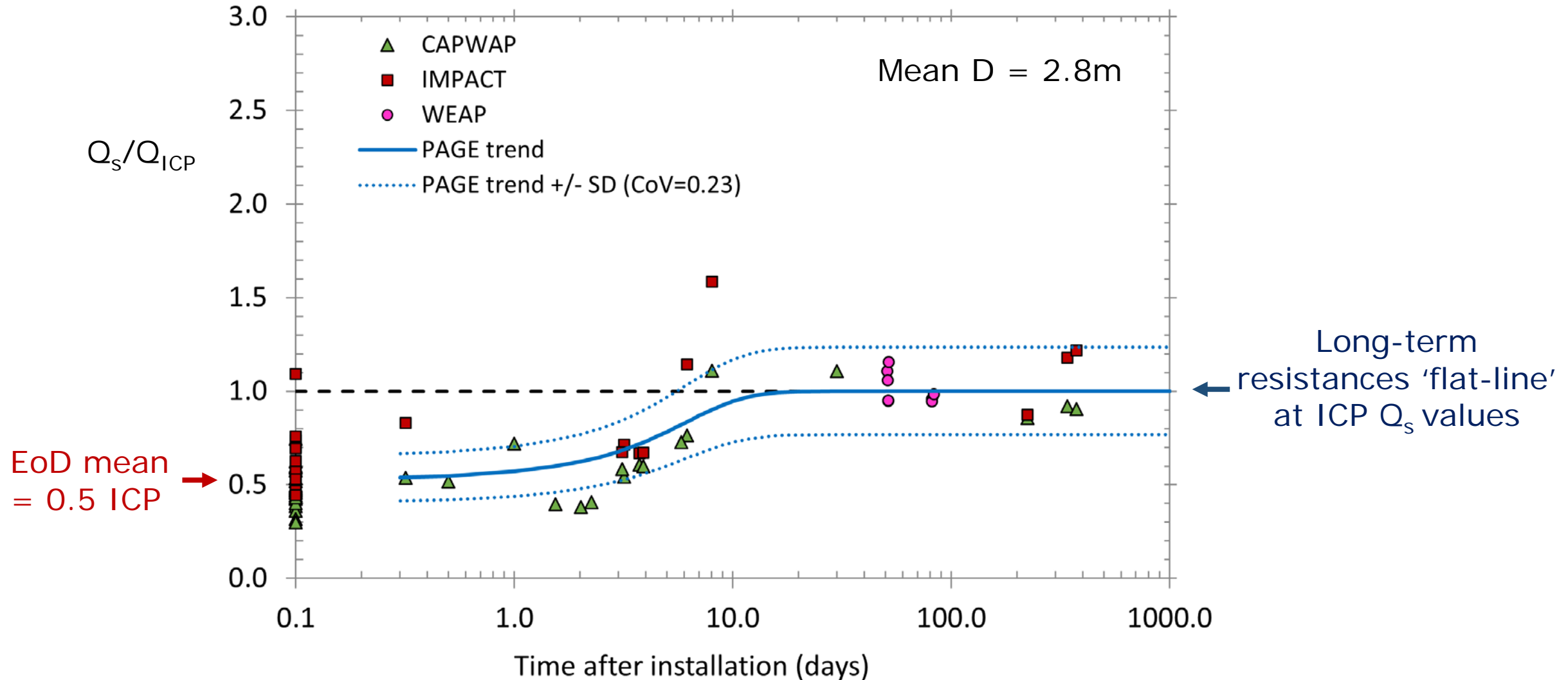
New analyses of published EURIPIDES, Horstwalde, Tokyo Bay, Los Angeles port & other cases

Base resistances: dynamic far lower than static

Static & dynamic shaft resistances: broadly consistent at equivalent ages

## Shaft ageing, offshore, cases normalised by ICP-05

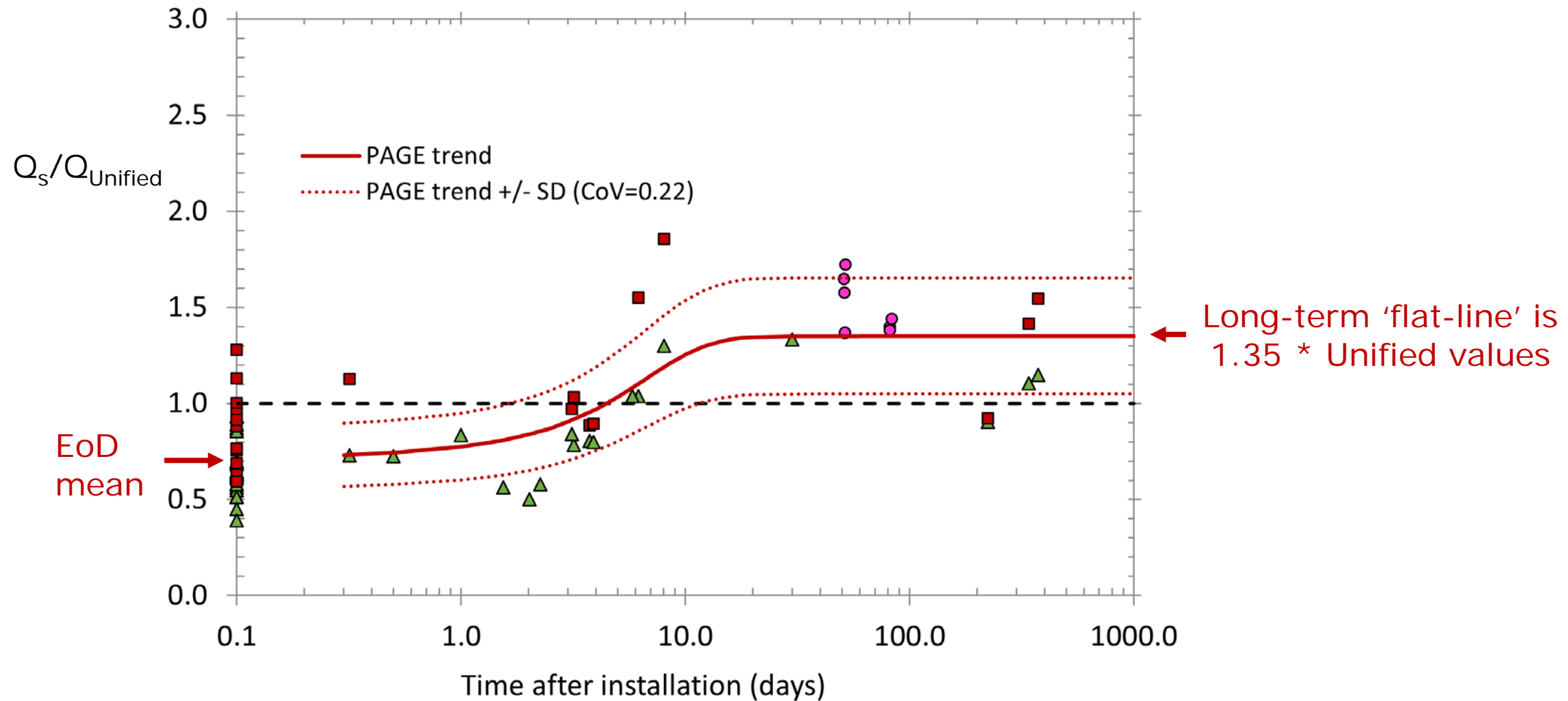
Mean EoD shaft resistance  $\approx 0.5 \times \text{ICP-05}$  – then double to ‘recover’ ICP-05 over 1<sup>st</sup> month



## Shaft ageing offshore normalised by Unified method

Mean EoD resistance  $\approx 0.7 \cdot \text{Unified}$ , long-term close to  $1.35 \cdot \text{Unified}$

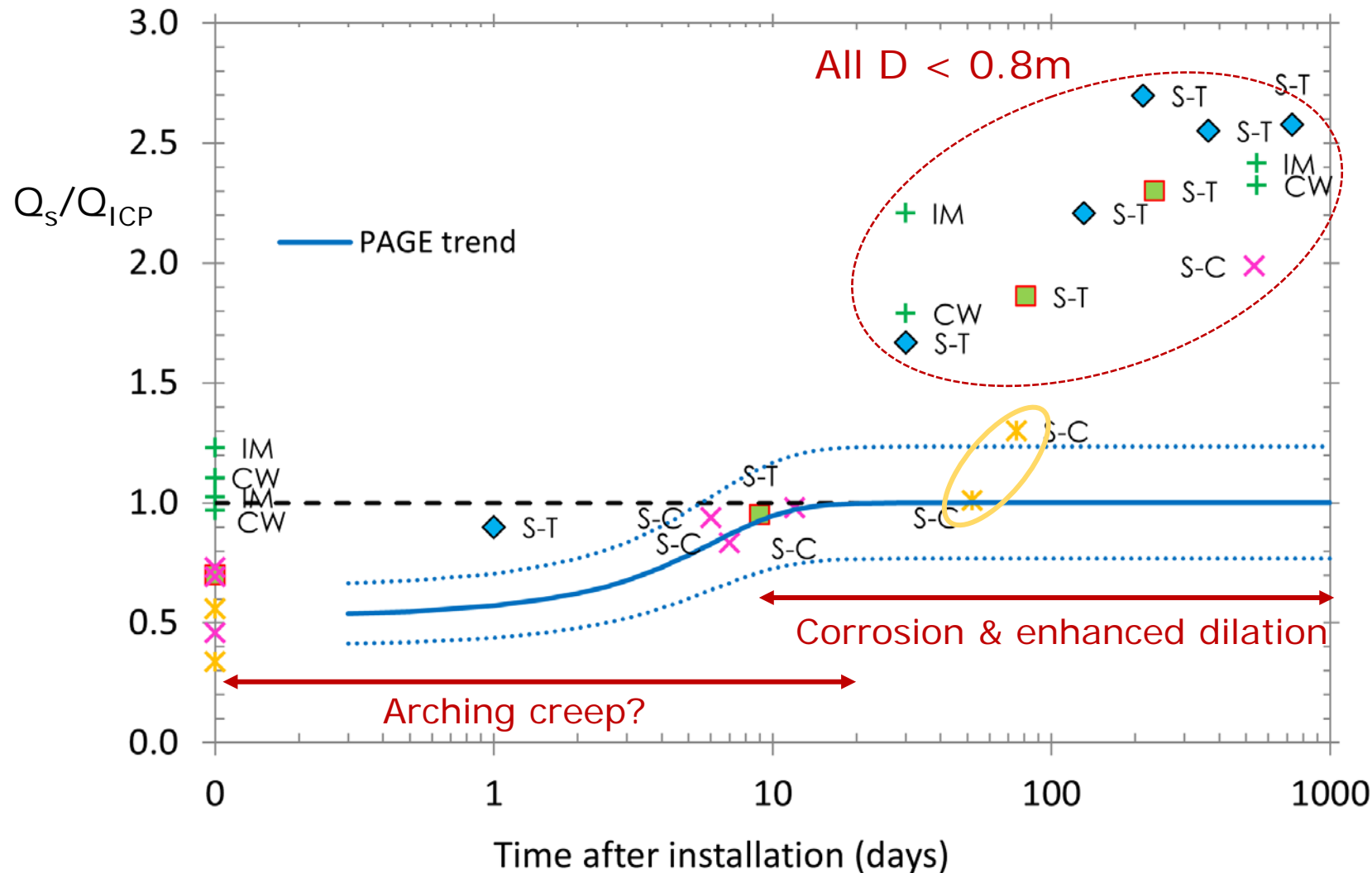
Surprising 35% difference with ICP explored by Scarfone et al. (2023)



## Plotting supplementary PAGE case points over offshore trend curves

17 piles with  $D < 0.8\text{m}$  match offshore trend at 20 days, but show higher long-term  $Q_m/Q_c$

Two larger diameter **Trans Tokyo Bay** piles plot closer to offshore long-term PAGE trend



EoD/ICP reductions with  $D$   
Imply greater arching?

Leading to greater initial setup of  
large  $D$  piles by **Arching creep?**

Marked longer-term  $\lambda$  of  $< 0.8\text{m}$   
piles, not seen at offshore scale

Because impact of corrosion &  
enhanced dilation scales with  
 $1/D$ ?

Also limited by  $p_{lim}$ ?

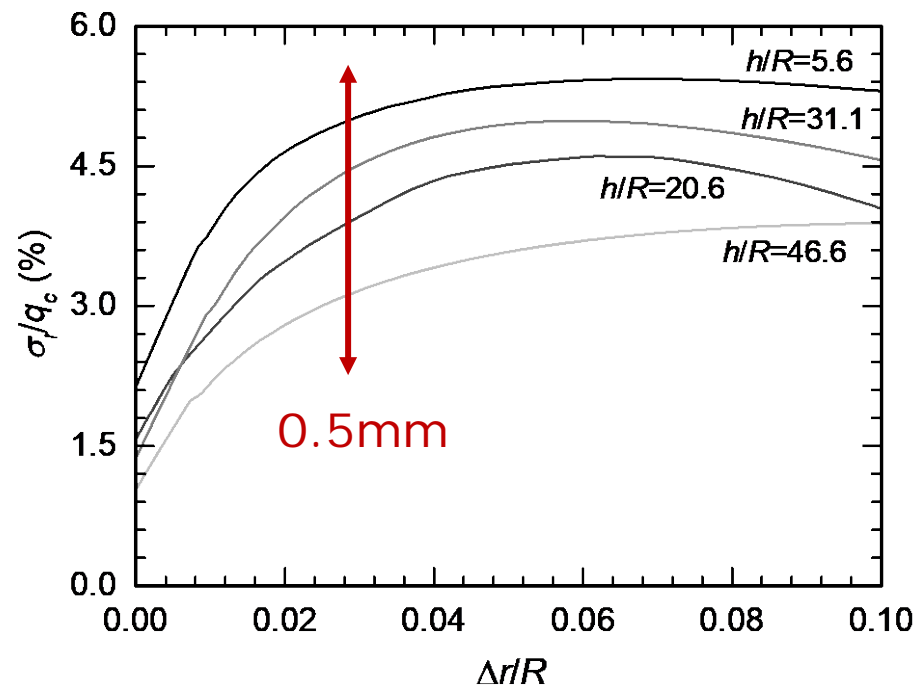
## Reconciling multi-scale outcomes see paper for details

Interpretation of dozens of micro-pile tests at 3 sites identified upper limit to mean  $\sigma'_{rf}$

$$\text{Maximum mean } \sigma'_{rf} = [3.2 \pm 0.4] \sigma'_{rc}^{ICP}$$

Cavity expansion  $p_{lim}$  caps  $\Delta\sigma'_r$  gains from corrosion growth & enhanced dilation

Illustrate by drained PFEM analysis based on Grenoble model case Yang et al. (2023)



First, model 36mm D mini-ICP installation

Then expand 'pile' radially outwards

Steep  $\sigma'_r/q_c$  gains develop initially

Low gradients after 0.5mm

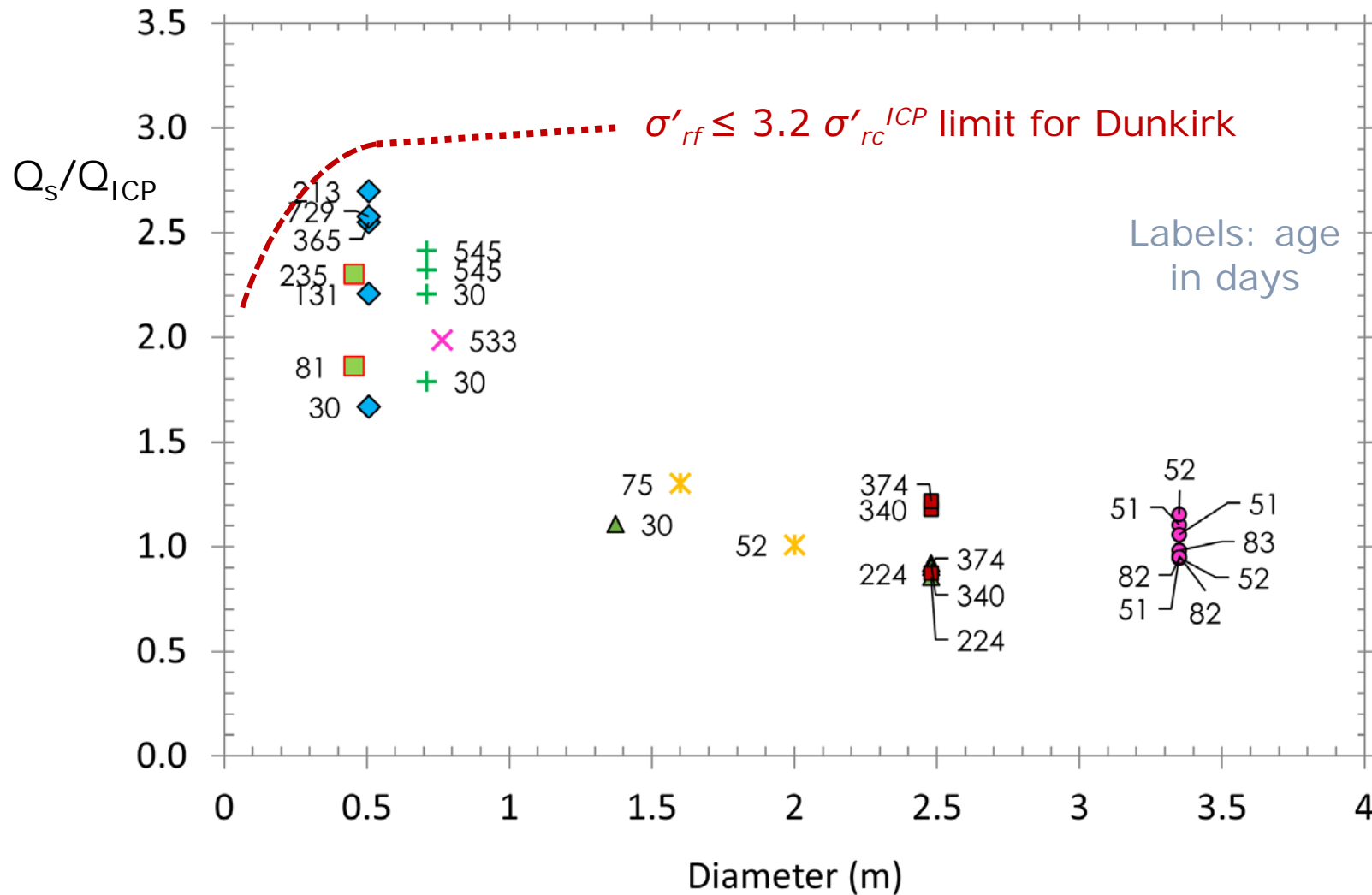
$$\text{Final } p_{lim} = 4.6 (\pm 0.7)\% q_c \approx 3 \sigma'_{rc}$$

Analytical result broadly compatible with limit  
interpreted from micro-pile tests



Next: look for diameter dependency in PAGE data

$Q_s/Q_{ICP}$  - D trend for all 30+ day age piles with  $D \geq 0.45\text{m}$



1. Apply  $\sigma'_{rf} \leq 3.2 \sigma'_{rc}^{ICP}$  limit

Impact on  $Q_s/Q_{ICP}$  illustrated for Dunkirk piles

Less significant when  $D > 0.5\text{m}$

2. Assume ICP predicts 1 month capacities taking  $\Delta r = 0.02\text{mm}$ , as indicated in database studies

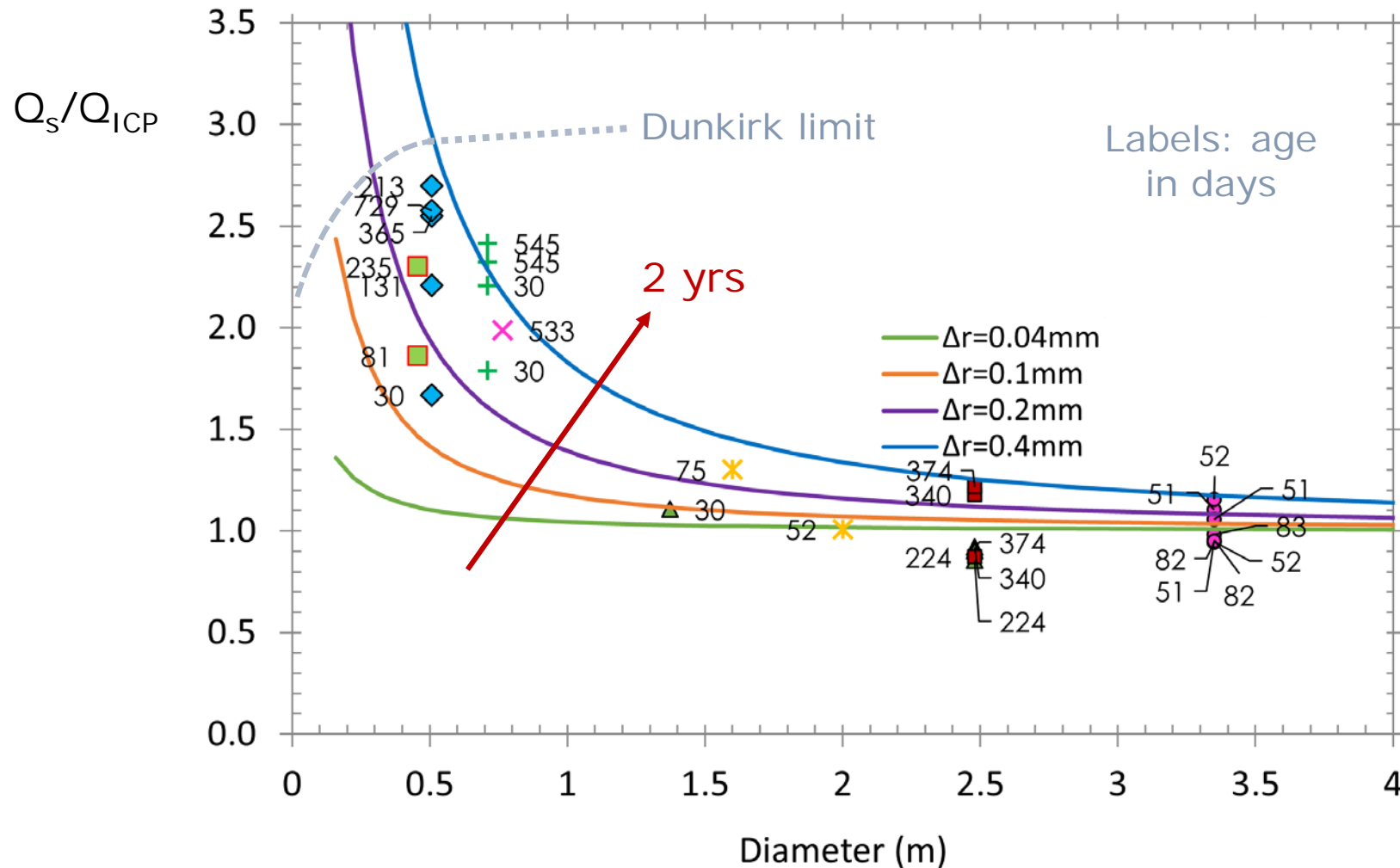
3. Predict subsequent ageing by raising  $\Delta r$  input in  $\Delta\sigma'_r = 2 G \Delta r / R$  ICP term



## Adjusting ICP calculations to capture ageing up to 2 years after driving

$Q_s$  predictions made raising ICP  $\Delta r$  term from 0.02 to 0.4mm  
Keeping mean PAGE  $I_D = 85\%$ ,  $L/D = 16$ ,  $D/t_w = 50$

Plotted over 25 offshore & 19 supplementary PAGE cases



$\Delta r = 0.4\text{mm}$  curve is upper bound to 43 of 44 field tests

Compatible with fully rough shearing after credible corrosion product growth

Gains reduce with  $D$ , but still potentially significant

For site-specific predictions: undertake kinetic modelling of corrosion & interface tests

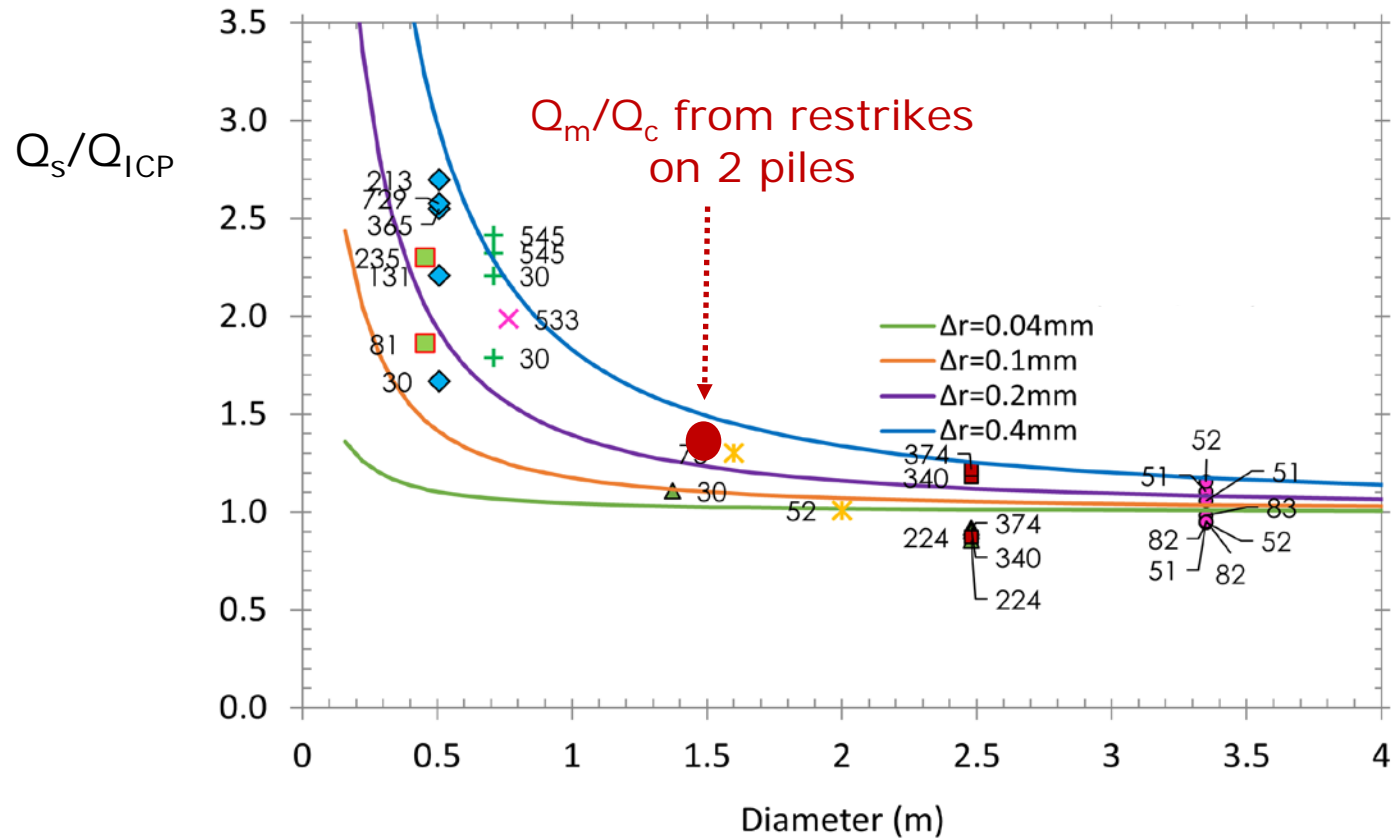
See paper for details

Taiwan Strait tests    looser silty sands, silts & clays; higher  $L/D$     Shonberg et al. (2023)

Re-strikes after  $\approx 60$  days on 1.5m,  $L/D = 53$ , piles with  $>60\%$  of  $Q_s$  from 'sands'

Normalisation: ICP-05 in 'sand', UWA-13 in 'clay' units

Courtesy Orsted



Outcomes compatible with  $\Delta r \approx 0.3\text{mm}$

Static tests also undertaken, led to large steel savings

## Summary for piles

Dissipation & consolidation after driving  
Key to setup in low YSR clays & low-to-medium density chalk  
May reduce with  $L/D$   
Scale-dependent  $t_{95}$  times

ALE, CEL, MPM, PFEM & DEM installation analyses becoming feasible

Need to capture fully:  
Conditions around open tips  
Fabric, sensitivity & anisotropy  
Impact of 1000s of driving blow cycles  
Rate dependency & creep

Creep-arching mechanism  
Appears important in high  $\phi'$  soils  
Not seen with micro-piles, more influential with larger piles

Arching captured in mini-ICP sand model tests & ALE, DEM, MPM & PFEM analyses  
Can future analyses address arching & its relaxation over time?

# Open driven piles, cont'd

## Fabric & Structure

**Sensitivity:** reduces  $Q_s$  in clays & chalks

**Fabric:** strong influence on  $\delta'$  angles in clays, fracturing important in chalk

**Grain crushing:** putty formation in chalk & shear zones in sand; both affect arching

**Interface dilation:**  $\Delta r$  affected markedly by corrosion in sand; impact scales with  $\Delta r G/D$

Potential extensions to simplified 'design methods' considered  
Future incorporation in 'complete' numerical analyses?

## Chemistry

Sub-millimetre corrosion growth contributes to long-term setup

Impact strongly scale dependent  
Reaction rates likely to vary with site conditions

**Non-conservative to apply smaller tests in design without adjusting for scale**

## Closing remarks

Ageing affects “Whole-life” behaviour, including decommissioning

Studies reported identify key mechanisms, suggest simplified predictive approaches  
& give benchmark datasets to test modelling advances

Full modelling is feasible for shallow foundations on clay; extension needed to other  
geomaterials

Full modelling installation, consolidation & ageing of driven piles remains  
challenging, although evolving rapidly

Field testing can be cost-effective in de-risking & optimising design when foundation  
performance is uncertain for high-value projects

# Acknowledgements

## Current & former colleagues

Pedro Barbosa, Andrew Bond, Róisín Buckley, Byron Byrne, Yves Canépa, Pasquale Carotenuto, Roselyn Carroll, David Cathie, Fiona Chow, Livia Cupertino-Malheiros, Clive Dalton, Christophe Dano, Pierre Foray, Liana Gasparre, Ken Gavin, Ning Guo, Michael Harte, Stavroula Kontoe, Barry Lehane, Tingfa Liu, Ross McAdam, Rory Mortimore, Alastair MuirWood, Robert Overy, Adam Pellew, Gerwyn Price, Siya Rimoy, Avi Schonberg, Fabian Schranz, Felix Schroeder, Rui Silvano, Philip Smith, Kenny Sorensen, Jamie Standing, Emil Ushev, Ken Vinck, Kai Wen, Robert Whittle, Zhongxuan Yang, Rongrong Ye, Lidija Zdravkovic and Bitang Zhu

## Technical & engineering staff

Steve Ackerley, Alan Bolsher, Angus Campbell, Graham Keefe and Steve Turner as well as Aarsleff, Bilfinger and NGI offshore engineering teams

## Recent research grants

UK Innovate 101968, UK EPSRC EP/P033091/1 and UK Royal Society NA160438, National Natural Science Foundation of China (NSFC) project 52020105003.

## Recent industrial funding & support

Atkins, BP, Cathie Group, DEME Offshore, EnBW, Equinor, Fugro, GCG, Jan de Nul, Lankelma, LEMS, Ørsted, Parkwind, RWE, Siemens-Gamesa, Scottish Power Renewables, Van Oord and Vattenfall.