

Ongoing Observational Method Applied to a Brine Pond

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ABSTRACT: This contribution examines the application of the observational method to the construction of a 4 km perimeter circular ring dam for the storage of spent brine at a lithium project located in the arid Puna region of Salta province, Argentina. Due to time constraints, construction started before a detailed geotechnical site investigation was completed. A base case design was developed for the most likely soil conditions, using geotechnical data derived from previous site investigations. Extra design features, in the form of changes in the cross sections compatible with the base case, were specified to accommodate for several conceivable deviations in soil behavior. During construction, a combination of additional geotechnical exploration and observation of the embankment performance allowed for a final design, variable along the ring dam. To reduce the risk of long-term large deformation or failure, a monitoring system was specified, along with a trigger action response plan which informs if additional actions are required. The application of the observational method in this project saved precious time in the development of the facility, without compromising its long-term safety and performance.

KEYWORDS: Observational Method, brine, mine waste, embankment, lithium.

1 INTRODUCTION

Lithium extraction from brine solutions in the Argentine Puna region employs various technological approaches depending on project economics, environmental constraints, and geological conditions. The process called Direct Lithium Extraction (DLE) produce spent brine that can be either re-injected into the subsurface or disposed of in open air ponds or dams for evaporation requiring large facilities (Vera et al, 2023).

This paper presents a case study on the construction of a circular ring dam with a diameter of about 1.3 km (a perimeter of 4 km) and an average height of 2.5 m for a spent brine storage facility at a lithium project located in the Puna region of Salta province in Argentina, an arid, high-altitude plateau with complex geological and geotechnical conditions.

Due to time constraints, the facility design was completed using a limited set of geotechnical data. To evaluate the potential changes in the design, a sensitivity assessment of the geotechnical foundation parameters was included in the scope, and a few conceptual alternative designs were presented. Based on this information, the client decided to start construction.

Designing with very limited information introduces considerable uncertainty, usually beyond what geotechnical engineers are comfortable with. To address these uncertainties in a manner that maintains both safety and cost-effectiveness, the Observational Method (OM) was adopted.

The Observational Method in geotechnical engineering, formally defined by Ralph Peck in his 1969 Rankine Lecture, provides a structured approach to design and construction under high uncertainty (Peck, 1969). It allows for the design to be based on the most probable ground conditions, with pre-defined modifications to be implemented if observations during construction reveal behaviors different to expected.

This "learn-as-you-go" approach is particularly well-suited for large-scale geotechnical projects like dams and tunnels, where ground conditions can be highly variable. This paper details the application of the OM to the embankment construction, demonstrating its effectiveness in accelerating project delivery without compromising safety.

2 THE OBSERVATIONAL METHOD: PRINCIPLES AND ADVANTAGES

The OM in geotechnical engineering can have two approaches; *ab initio*, where the intention is to use the OM from the start of the project, and the *best way out*, where construction has already started and some intervention is required to prevent a failure from occurring (Peck, 1969). In this study the *ab initio*

approach was applied. The method, as outlined by Peck (1969), involves the following key steps:

1. sufficient site investigation to establish the general nature, pattern, and properties of the foundation, but not necessarily in detail;
2. assessment of the most probable conditions conceivable deviations from these conditions;
3. establishment of the design based on a working hypothesis of behavior under the most probable conditions;
4. selection of quantities to be observed as construction proceeds and calculation of their anticipated values based on the working hypothesis;
5. calculation of values of the same quantities under the most unfavorable conditions compatible with the available data concerning the subsurface conditions;
6. selection in advance of a course of action or modification of design for every foreseeable significant deviation of the observational findings from those predicted based on the working hypothesis;
7. measurement of the observed quantities and evaluation of actual conditions; and
8. modification of the design to suit actual conditions.

The primary advantage of the OM is that it can lead to significant cost and time savings by avoiding overly conservative designs based on worst-case-scenarios that may be materialized only in a small portion of a large construction like a 4-kilometer-long dam.

OM is a powerful tool for managing risk, allowing for the design to be adapted based on the actual performance of the structure. However, its successful application requires the following key aspects:

1. OM's application and probable design changes should be clearly communicated to all the stakeholders;
2. commitment to comprehensive monitoring; and
3. a plan of contingency actions shall be devised.

3 PROJECT SETTING AND INITIAL DESIGN STRATEGY

3.1 *Geology, ground models*

The geology of the Argentine Puna region is complex, characterized by volcanic and sedimentary deposits with significant variability in soil types and properties. To accommodate this fact, a range of credible ground profiles was sketched, where various layers of halite deposits, fine sands,

gravelly sands, colluvial silts and thin layers of clays were included, in a proportion like that of the geological and geotechnical data available.

The spent brine contained within the ring dam precipitates into solid halite, an initially highly porous very soft rock that gains strength with crystal growth and the consequent increase of density. Supernatant brine, also saturated with sodium chloride, creates a steady-state brine flow through the halite, the embankment and the foundation. Being already saturated with salt water, the foundation is not expected to experience chemical interaction with the flowing brine.

Once the various scenarios and ground models were defined, the stability assessment of the embankment was undertaken using standard limit equilibrium analyses in Slide2 (Rocscience, 2023). Deterministic analyses for non-circular surfaces were performed to identify potential failure surfaces and the associated factor of safety (FoS) using the GLE/Morgenstern & Price and Spencer methods.

A steady state groundwater flow was computed to determine the pore pressure distribution along the embankment and foundation terrain. In each scenario, the free brine level upstream of the embankment was adopted 0.40 m above the crystallized halite and downstream was adopted 0.50 m below natural ground level as an upper bound of the water level reported on site.

3.2 Base Case Design

A "base case" design was developed based on the most probable soil conditions identified during the initial site investigations. Actions controlling design were:

1. foundation settlement;
2. wind and rain induced erosion of the exposed slopes; and
3. internal piping.

The typical embankment cross-section is shown in Figure 1, featuring an interior slope of 2H:1V and an exterior slope of 3H:1V. The contained material is a high concentration brine which precipitates as a highly porous body of crystallized salt. This precipitate, deposited adjacent to the upstream wall of the embankment, reduces the geotechnical risk, a fact that supports the adoption of a steeper angle for the upstream slope. On the other side, water scarcity, environmental concerns and internal erosion resulted in the adoption of a geomembrane lining in the upstream side of the embankment. This design was the initial working hypothesis employed when the dam's construction started.

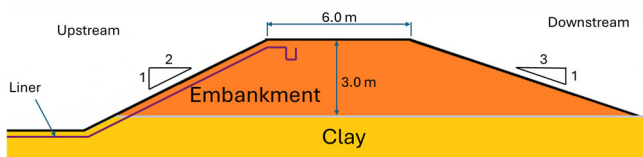


Figure 1. Base case design's cross-section.

3.3 Contingency Planning: Pre-defined Design Modifications

Recognizing the significant uncertainties in the foundation conditions, a key element of the OM was to establish a set of pre-defined design modifications. These modifications consisted of alternative embankment cross-sections, superficial ground treatment and liner design to be implemented if the observed soil conditions deviated from the "most probable" case.

In terms of embankment geometry, the controlling factor is the undrained shear strength ratio of the foundation soils (s_u/σ'_v). Three main scenarios were considered:

1. Favorable ($s_u/\sigma'_v \geq 0.5$): A cross-section design with 2H:1V slopes on both sides would be used.
2. Most Probable ($0.3 < s_u/\sigma'_v < 0.5$): Base case design's cross-section would be used (as per Figure 1).
3. Unfavorable ($0.2 \leq s_u/\sigma'_v \leq 0.3$): The exterior slope would be further flattened to 4H:1V and an interior slope remaining at 2H:1V but adopting a rate of construction compatible with the increase of shear strength of the foundation soils due to partial consolidation.

4 IMPLEMENTATION AND RESULTS

Trigger Action Response Plans were put in place to implement this OM design during the construction of the dam. For such a long structure, the construction phase ended up being a dynamic process involving continuous investigation, observation, and design adaptation.

4.1 Construction Phase Geotechnical Investigations

As construction progressed, further geotechnical investigations were carried out along the axis of the embankment footprint wherever clays were found as the upper geotechnical unit. 53 in-situ vane shear tests (VST) (ASTM D2573) distributed at variable intervals between 50 m and 100 m were performed for a fast estimate of the undrained shear strength of the foundation soils.

While VST provided rapid strength assessment during construction, several limitations must be acknowledged when testing unsaturated soils with significant suction:

1. the VST was developed for uncemented, saturated soils in undrained shear; it may overestimate strength when suction and a small cohesion induced by salt precipitation play a role;
2. suction-induced strength will decrease as the foundation soils approach saturation from brine infiltration and some precipitates are washed out; and
3. the test doesn't directly measure matric suction, making it difficult to separate the contributions of effective stress and suction to the measured strength.

Due to a high variability in the position of the phreatic surface and the existence of free draining pockets and lenses, the suction induced preconsolidation pressure proved to be highly variable but, in most cases, the foundation clays were stronger than initially assumed. Given that this apparent high undrained shear strength is suction-induced, and that the spent brine will yield water to the foundation and reduce or even eliminate suction at the outer toe of the embankment, a conservative approach was adopted, to cap the undrained shear strength ratio with a conservative estimate of an equivalent "drained" strength $s_u/\sigma'_v = 0.5$. Therefore, all sectors deemed to be in "favourable" scenarios were designed with this capped shear strength ratio. VST results are shown in Figure 2.

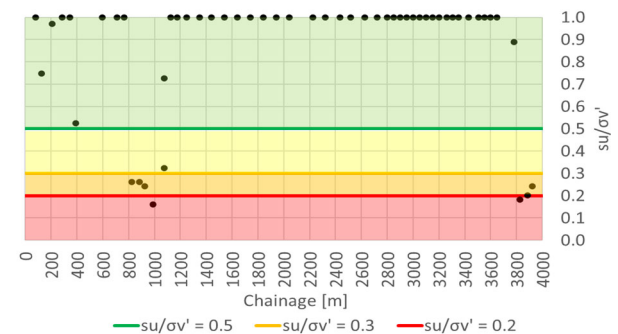


Figure 2. VST results

This site investigation program, while crude and expeditive in nature, allowed for ongoing data collection that enriched the body of available geotechnical data. Complemented by the observation of settlement during construction and of the overall behavior of the completed stages of the dam, it provided the information required to select the appropriate pre-defined cross-section for different segments of the dam.

4.2 Final Design

The VST results and the observations during the embankment construction confirmed the variability of the foundation conditions along the 4 km alignment. Consequently, the final design of the ring dam was not uniform.

The final design incorporates two distinct cross-section profiles: one featuring 2H:1V slopes on both sides, and another with a 4H:1V exterior slope and a 2H:1V interior slope. The anticipated cross-section design with a 3H:1V outer slope (shown in Figure 1) was not employed in the ground.

The fact that the base case was not used demonstrates an interesting outcome where actual conditions proved generally more favorable than initially assumed, with only limited weak zones requiring flatter slopes.

This represents a successful OM outcome that enabled very significant cost and time savings: if a traditional worst-case design had been used, the entire 4 km of the embankment would have been built with 4H:1V exterior slopes; if an overly optimistic design had been used, failure to recognize weak zones could have caused safety issues.

The OM approach allowed recognition that most of the ground conditions in the alignment were more favorable than expected, while a cheap, expeditive site investigation identified specific weak zones, entirely driven by the spatial variability of the suction-induced preconsolidation pressure and precipitate-induced cementation of the superficial clay layers. It was already expected that all sectors founded on coarse soils would classify as “favorable”, but it was not expected that most of the clayey soils would be equally strong, even after accounting for potential softening due to loss of suction.

Flattened slopes were required in areas where the VST recorded the lowest results (between chainages 800–1100 and 3800–4000, in turn controlled by a higher phreatic surface, see Figure 2). Overall, about 15% of the embankment was constructed with the flattened slope (4H:1V outer, 2H:1V inner slope).

This tailored approach, a direct outcome of the OM, optimized the design by ensuring that the required level of safety was achieved everywhere without unnecessary conservatism. If a classical approach had been applied, a thorough ground investigation program would have been required, introducing a delay in the construction that was avoided by the old and well accepted OM. The savings were about 12% in volume of earthworks and several months in schedule.

5 LONG-TERM RISK MANAGEMENT AND MONITORING

To ensure the long-term safety and performance of the facility, a comprehensive risk management strategy was established (MAC, 2019). This strategy is centered around a robust monitoring system and a Trigger Action Response Plan (TARP).

TARPs provide trigger levels and potential consequences, predefined actions, and people to be notified for each trigger level. Following the MAC guidelines (MAC, 2021), the following trigger levels (or risk levels) were defined:

1. Abnormal operation: low risk. involves the execution of risk management measures predefined conditions or an increase in the frequency of monitoring and analysis.
2. Moderate risk: Predefined risk management measures are implemented. They intensify surveillance activities, and the effectiveness of the risk management measure is verified applied.
3. High risk: Depending on the potential consequences, safety measures are implemented. predefined risk management (e.g., temporary cessation of operations) or Action Plan During Emergencies.

In other words, the monitoring system is designed to track key performance indicators for which specific levels are defined. If a trigger level is reached, it initiates a pre-defined response, a proactive approach to risk management that ensures that potential issues are addressed before they compromise the safety of the structure. This aligns with modern dam safety philosophies that emphasize the importance of ongoing monitoring and risk assessment throughout a dam's life cycle.

Monuments traceable by satellite were placed on the crest; standpipe piezometers and survey points were installed along the dam during construction, and five instrumented cross-sections were placed along the embankment footprint, in sectors deemed representative of the prevalent ground conditions. Each cross-section contains six vibrating wire piezometers (VWP): three located upstream of the embankment, two in the foundation, and one within the embankment itself. Casagrande piezometers were installed to provide system redundancy. Prisms were also placed to monitor settlements both in the embankment and downstream at locations far enough away to serve as reference points for settlement measurements. Figure 3 shows a typical instrumented cross-section.

While the monitoring program of the dam is expected to control the pore pressure along specific dam sections and provide data required to trigger mitigation measures (i.e., placement of filter/buttress material), it does not suffice to guarantee good performance in a very long structure placed in a remote location. Regular inspections during operation as specified in the Operating, Maintenance and Surveillance (OMS) manual, also contribute to detecting potential anomalies, for instance daylight of brine on the outer slopes, that could eventually lead to internal piping and erosion.

6 CONCLUSIONS

The application of the Observational Method to the construction of a spent brine tailings dam in the Puna region proved successful. In a project where time was of the essence, the Observational Method provided a framework to proceed with construction safely and efficiently, despite the initial lack of the geotechnical information that would be required to perform a conventional design.

The key to this success was the systematic application of the method's core principles. The establishment of a clear base case design, coupled with a well-defined set of pre-planned contingencies, provided the necessary flexibility to adapt to the variable ground conditions. The continuous process of investigation, observation, and design review during construction ensured that the final structure was tailored to the actual site conditions, optimizing the design for both safety and economy.

This case study serves as a powerful illustration of the benefits and relevance of the Observational Method in modern geotechnical engineering. It demonstrates that, when applied correctly, the OM is not merely a "best way out" of unforeseen difficulties, but a proactive and powerful design philosophy that

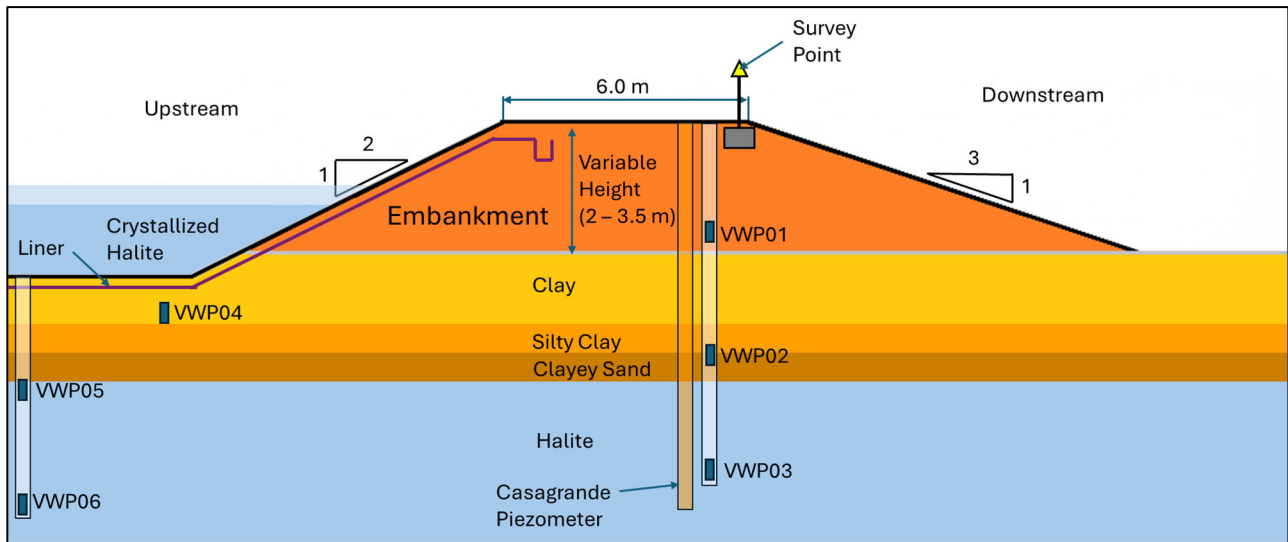


Figure 3. Typical cross section showing ground model, dam geometry, liner, and instrumentation.

can be embraced from the inception of a project. By formally incorporating observation and adaptation into the design and construction process, it was possible to manage the inherent uncertainties of ground engineering, save precious time and resources, and deliver safe, reliable, and economical infrastructure. The successful construction of this critical facility stands as a testament to the enduring value of Ralph Peck's seminal contribution to our field.

Finally, this article does not present results on the performance of the embankment, as this information is still being compiled and interpreted. Also, at the time of presentation of the article, CPT tests were carried out in the three areas where 'soft' soil was observed to corroborate the results.

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