

# INTERNATIONAL SOCIETY FOR SOIL MECHANICS AND GEOTECHNICAL ENGINEERING



*This paper was downloaded from the Online Library of the International Society for Soil Mechanics and Geotechnical Engineering (ISSMGE). The library is available here:*

<https://www.issmge.org/publications/online-library>

*This is an open-access database that archives thousands of papers published under the Auspices of the ISSMGE and maintained by the Innovation and Development Committee of ISSMGE.*

# Settlement behaviour of a model footing on floating sand columns

La maniere d'echouement d'un modele a base sur les colonnes de sable flottantes

M.Akdoğan & O.Erol – Department of Civil Engineering, Middle East Technical University, Turkey

**ABSTRACT:** Despite the developments in the theory and experimental methods in the last decades, floating sand/stone column subject is very scarce in the literature and there are still unclear and foregoing arguments about their reinforcing behaviour. To contribute to this subject, the load-settlement behaviour of a model square footing reinforced with sand columns having variable lengths on a soft clay soil of finite thickness was investigated through a set-up in the laboratory conditions. Settlement improvements within and under the sand column area, variation of stress concentration ratio for different column lengths, the mean vertical stresses under the sand column area and the effects of length/diameter and area replacement ratios to the settlement response of the reinforced soil were investigated. It has been found that, the presence of floating sand columns reduce the settlements in the reinforced clay zone as well as in the zone underneath the sand columns. The amount of settlement reduction in the unreinforced zone underneath the floating columns was found significant.

**RÉSUMÉ:** Malgré les développements dans la théorie et les méthodes expérimentales dans les derniers décades, le sujet des colonnes de sable/de pierre flottantes est très rare dans la littérature et il ya toujours des arguments précédents qui ne sont pas clairs à propos de leur conduite de renforcement. Pour contribuer à ce sujet, la manière d'echouement de la charge d'un modèle à base carré renforcé avec des colonnes de sable ayant des longueurs différentes sur un sol en argile molle d'une épaisseur limitée, a été recherché à l'aide d'une disposition dans les conditions de laboratoire. L'amélioration d'echouement à l'intérieur et sous la surface de la section de la colonne de sable, la variation du pourcentage de la concentration de la résistance interne pour les différentes longueurs des colonnes, la résistance interne verticale moyenne sous la surface de la section de la colonne de sable et les effets du pourcentage de remplacement du longueur/diametre et surface à la réaction d'echouement du sol renforcé sont recherchés. Les recherches ont montré que la présence des colonnes de sable flottantes diminue les echouements dans la zone argile renforcée autant que dans la zone en-dessous des colonnes de sable. Le montant de la réduction d'echouement dans la zone renforcée en-dessous des colonnes flottantes est trouvé significatif.

## 1 INTRODUCTION

Floating sand/stone column subject is very scarce in the literature and there are still unclear and foregoing arguments about their reinforcing behaviour. To contribute to this subject, the load-settlement behaviour of a model square footing reinforced with 4 sand columns having variable lengths and diameters on a soft clay soil of finite thickness was investigated through a set-up in the laboratory conditions.

## 2 EXPERIMENTAL WORK

### 2.1 Experimental Set-up

An experimental set-up consisting of a test box, model footing, sand columns, loading mechanism, mini-settlement plates and dial gauges was designed and constructed (Figure 1).

Tests were performed in a test box of dimensions length:width:height = 330 mm:280 mm:140 mm. The model footing, 100 mm:100 mm:30 mm in dimensions, was made of hard wood for being light and strong against bending. It contained 4 holes of  $\phi 8$  mm in diameter to allow placement of settlement measuring mini-plates. The holes, square in pattern, were opened 25 mm apart from the edges and 50 mm from each other. To measure the settlements in the various levels of sand columns together with the settlements under the sand column area, mini-settlement plates of  $\phi 20$  mm and  $\phi 30$  mm in diameter were used. Each sand column had one plate inside at a pre-determined level. These plates were connected to dial gauges by un-extensible ropes.

### 2.2 Properties of the Sand and Clay Used in Experiments

The sand used to form sand columns was the retaining sand between #20 and #30 sieves and were coarse to medium sand. The physical properties of the sand are presented in Table 1.

A number of triaxial tests were performed on sand samples with a representative density of  $\rho = 14.2 \text{ kN/m}^3$ . The results are summarized in Tables 2 and 3. Test I and III have been conducted on 36.0 mm diameter samples, whereas Test II on 50 mm diameter samples.

The clay used was commercially available kaolinite type of remoulded clay. The white powder kaolinite clay was mixed

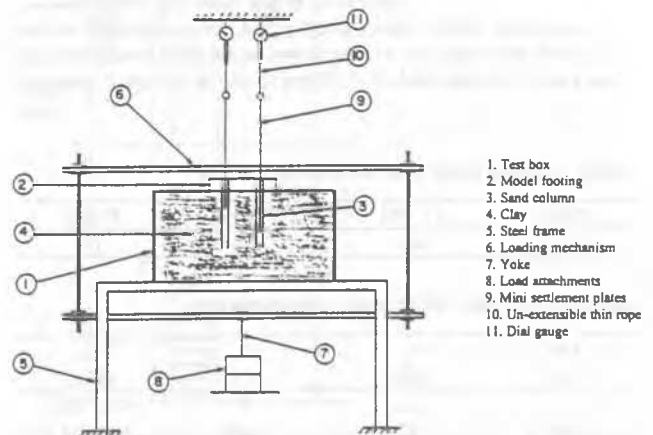


Figure 1. A descriptive diagram of the experimental set-up.

Table 1. Physical properties of the sand used in experiments.

USCS	D <sub>10</sub> (mm)	D <sub>30</sub> (mm)	D <sub>60</sub> (mm)	C <sub>u</sub>	C <sub>c</sub>	G <sub>s</sub>
SP	0.582	0.640	0.740	1.27	0.95	2.67
	e <sub>max</sub>	e <sub>min</sub>	γ <sub>max</sub> (kN/m <sup>3</sup> )	γ <sub>max</sub> (kN/m <sup>3</sup> )		
	1.0	0.69	15.52	13.05		

Table 2. Elastic modulus (E<sub>s</sub>) values of sand obtained from triaxial compression tests.

Test No.	Confining Pressure, σ <sub>3</sub> (kPa)				
	2	10	20	30	40
I	-	1250	12500	-	15000
II	-	1450	8800	13500	26000
III	300*	-	-	-	-

\* E<sub>s</sub> values in kPa.

Table 3. Internal angle of friction values of sand obtained from triaxial compression tests.

Test No.	I	II	III
φ (°)	40	50	60

with water (w<sub>n</sub> = 34 %) to achieve the required consistencies of the clay soil to be used in the experiments. The Atterberg limits of the clay are summarized in Table 4.

Unconsolidated-undrained (UU) triaxial compression tests were performed on samples taken from the remoulded and compacted clays in which the sand columns were bored. The results are summarized in Table 5.

### 2.3 Testing

In this model study, tests were performed in 3 main groups. Group I consisted of 4 series of tests with different L/D ratio for φ20 mm sand columns. Similarly, Group II consisted of 4 series of tests with different L/D ratio for φ30 mm sand columns. And finally, Group III consisted of only 1 test with no sand columns present. The column diameter and the corresponding L/D ratios for each test are summarized in Table 6.

Clay was placed into the test box in layers by remoulding and placing by hand. Sand columns were formed by pushing a hollow brass pipe (φ20 mm/φ30 mm in diameter and 1.50 mm thick) into the clay soil very slowly until it reached to the required column depth. Then it was rotated around its axis to weaken its surface contact with the clay soil and with one thumb closing the upper part of the pipe to create a vacuum effect, it was pulled up again very slowly while rotating simultaneously. Sand was filled into the holes in layers, each layer being compacted for denser columns. While forming the columns, mini-settlement plates were placed at the pre-determined levels. Then loads were applied in stages and settlement measurements of the model footing and of different levels in the sand columns

Table 4. Atterberg limits of the kaolinite type of clay.

USCS	LL (%)	PL (%)	PI (%)
CL	42	23	19

Table 5. Results after (UU) triaxial compression tests.

Test No.	c <sub>u</sub> (kPa)	φ <sub>u</sub> (°)	E <sub>u</sub> (kPa)
I	22	0	435 - 565
II	15	3.25	300 - 333
III	12	3.50	350 - 455

Table 6. Diameter and length of columns in the experiments.

Test No.	Column Diameter (mm)	Column Length (mm)	L/D Ratio
I	φ20	60	3
II	"	80	4
III	"	100	5
IV	"	140	End-bearing
V	φ30	60	2
VI	"	90	3
VII	"	120	4
VIII	"	140	End-bearing
IX	No column	-	-

were taken with respect to time. The duration for each load increment was 2 to 3 days.

## 3 EXPERIMENTAL RESULTS

The experimental results were presented as settlement versus time and settlement versus depth plots, of which two representative plots are shown in Figures 2 and 3.

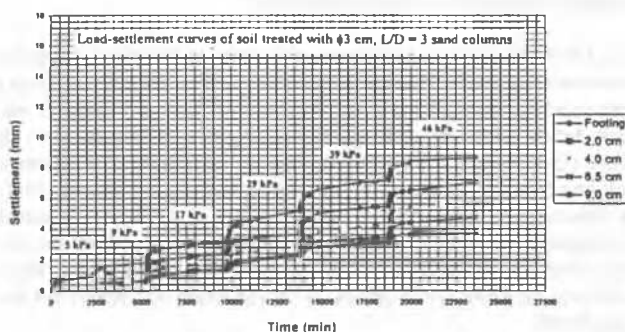


Figure 2. Settlement-time curves of footing and various points within the test box.

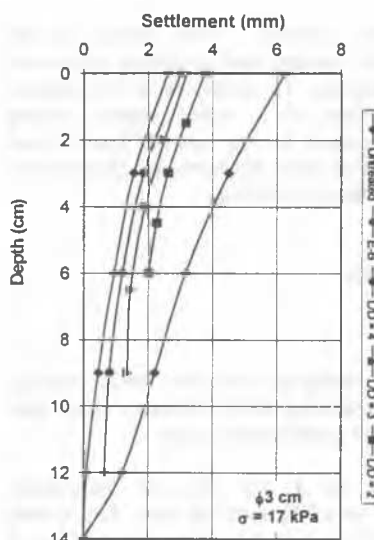


Figure 3. Settlement-depth plots of sand columns with various L/D ratios together with unreinforced footing.

## 4 EVALUATION OF EXPERIMENTAL RESULTS

### 4.1 Settlement Reduction Ratio at Footing Level

From the figures, of which a sample one is given in Figure 3, it was clearly seen that with increasing column length,

Table 7.  $\beta_f$  versus L/D relationship at footing level.

$\phi 20\text{ mm}$	L/D = 3	L/D = 4	L/D = 5	End-bearing
$\beta_f$	0.76	0.62	0.53	0.43
$\phi 30\text{ mm}$	L/D = 2	L/D = 3	L/D = 4	End-bearing
$\beta_f$	0.58	0.48	0.43	0.37

the settlements at the footing level decreased. This is also demonstrated by the settlement reduction ratio,  $\beta_f$ . Settlement reduction ratio is defined as the settlement of reinforced footing divided by the settlement of unreinforced footing.

$\beta_f$  values were plotted with respect to column length in Figure 4 and tabulated as in Table 7. This figure shows that, the increase in column length causes a reduction in the  $\beta_f$  values. The  $\beta_f$  values are 0.58 and 0.75 for  $\phi 30\text{ mm}$  and  $\phi 20\text{ mm}$  diameter, 60 mm long sand columns respectively. These  $\beta_f$  values are reduced to 0.37 and 0.43 for end-bearing columns. The results also indicate that a reduction in the  $\beta_f$  values on the order of 40% occurs when short floating columns are compared to end-bearing columns.

The comparison of the  $\beta_f$  values for  $\phi 20\text{ mm}$  and  $\phi 30\text{ mm}$  sand columns in Figure 4 also indicates that higher area ratio (i.e.  $\phi 30\text{ mm}$  columns) reduces the settlements more effectively at shorter columns; and the difference in the  $\beta_f$  values for two area ratios considered, gradually decreases with increasing column lengths.

4.2 Settlement Reduction Ratio along Column Length

Settlement reduction ratio measured along the column lengths is denoted as  $\beta_c$ . The  $\beta_c$  values are tabulated as in Table 8 and the variation of  $\beta_c$  values with column length are presented in Figure 5, which is a sample one.

The comparison of  $\beta$  values in Tables 7 and 8 indicates that the surface values are equal or slightly higher than the values along column lengths. The  $\beta_f/\beta_c$  ratio varies in a range of 0.95-1.25.

4.3 Settlement Reduction Ratio beneath the Treated Zone

Throughout the experiments it has been observed that, the settlements measured in the clay situated below the sand columns are consistently smaller as compared to unreinforced footing settlements. This improvement in the settlements below the sand columns is illustrated in Figure 6. In this figure,  $s_1$  corresponds to settlement of unreinforced footing and  $s_2$  is the

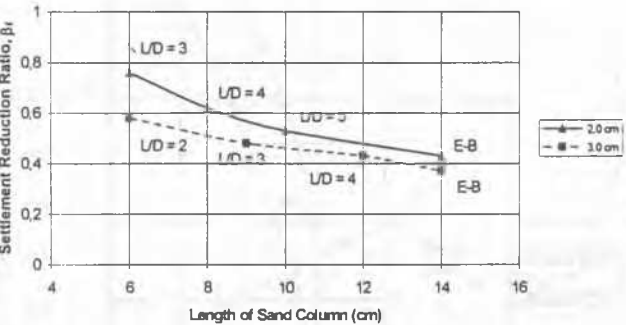


Figure 4. Comparison of  $\beta_f$  values for  $\phi 20\text{ mm}$  and  $\phi 30\text{ mm}$  sand columns.

Table 8.  $\beta_c$  versus L/D relationship along column length.

$\phi 20\text{ mm}$	L/D = 3	L/D = 4	L/D = 5	End-bearing
$\beta_c$	0.66	0.54	0.50	0.39
$\phi 30\text{ mm}$	L/D = 2	L/D = 3	L/D = 4	End-bearing
$\beta_c$	0.56	0.46	0.39	0.22

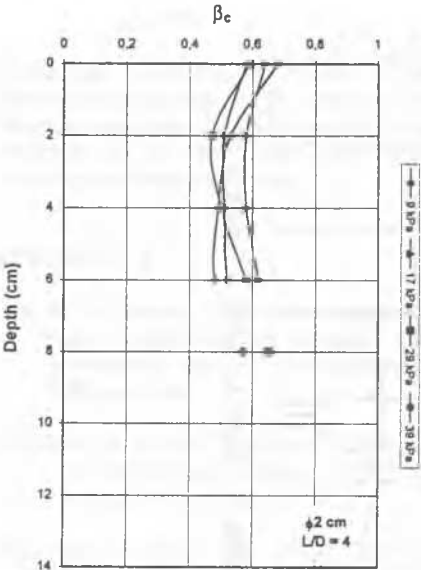


Figure 5. Variation  $\beta_c$  values along column lengths.

settlement of the reinforced footing below the treated zone. Then, a settlement reduction ratio is defined as  $\beta_b = s_2/s_1$  for the clay layer below the treated zone.

The computed  $\beta_b$  values are given in Table 9. The comparison of  $\beta_b$  and  $\beta_f$  values indicates that, the  $\beta_b$  values are greater than the  $\beta_f$  values in general. The  $\beta_f/\beta_b$  ratio varies in a range of 0.70-1.07 for the majority of the data points.

Variations of  $\beta_b$  values for the untreated zone are plotted with respect to depth in Figure 7. The data trends indicate that,  $\beta_b$  values vary in a range of 0.50-0.75 with increasing L/D ratio.

Table 9.  $\beta_b$  versus L/D relationship along column length.

$\phi 20\text{ mm}$	L/D = 3	L/D = 4	L/D = 5
$\beta_b$	0.73	0.61	0.64
$\phi 30\text{ mm}$	L/D = 2	L/D = 3	L/D = 4
$\beta_b$	0.71	0.63	0.68

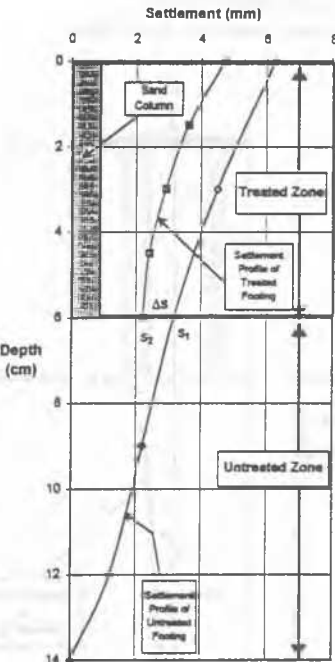


Figure 6. Descriptive sketch showing the improvement in settlements (data taken from  $\phi 20\text{ mm}$ , L/D = 3 ratio sand column under  $\sigma = 17\text{ kPa}$ ).

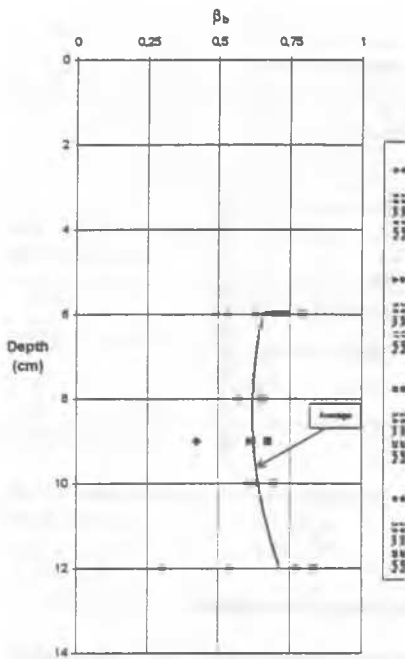


Figure 7. Variation of  $\beta_b$  values for the untreated zone.

Dependence of  $\beta_b$  on  $L/D$  ratio or area ratio could not be clearly demonstrated due to the scatter in the data trends.

The test results clearly show that, there is a net reduction in settlements in the untreated clay zone, below the sand columns as compared to unreinforced footing. It is anticipated that this improvement in the untreated zone is due to the reduction in vertical stresses arising from the presence of sand columns. This reasoning is made due to the fact that, the compressibility of the clay in the untreated zone remains unchanged; then the only factor affecting the settlement is the change in the magnitude of the stress increment.

In Figure 8, the settlement-depth plots for the unreinforced footing and soil with sand columns are shown. In this figure, the difference in the settlements,  $\Delta s$  arises from the reduction in the mean vertical stress,  $\Delta\sigma$  in the untreated zone, due to the presence of sand columns which attract higher magnitude of vertical stress in the treated zone resulting from their higher

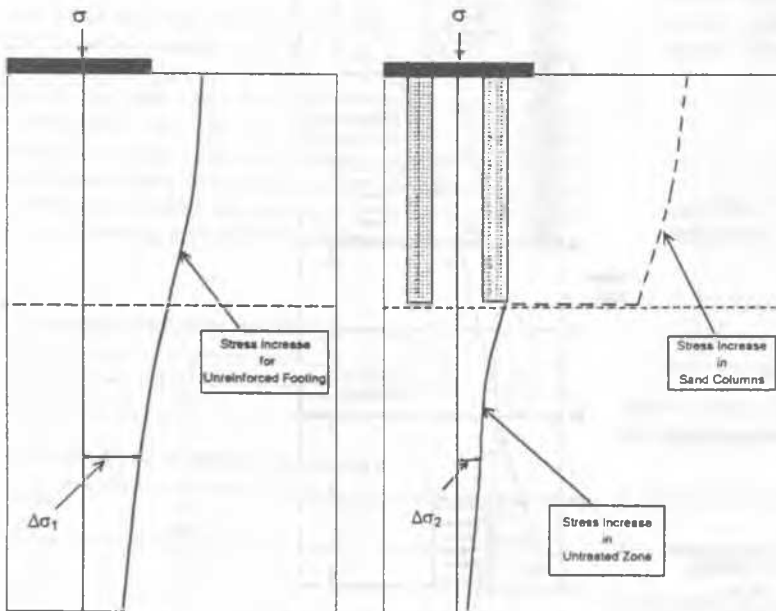


Figure 8. Descriptive sketch of  $R_s$ .

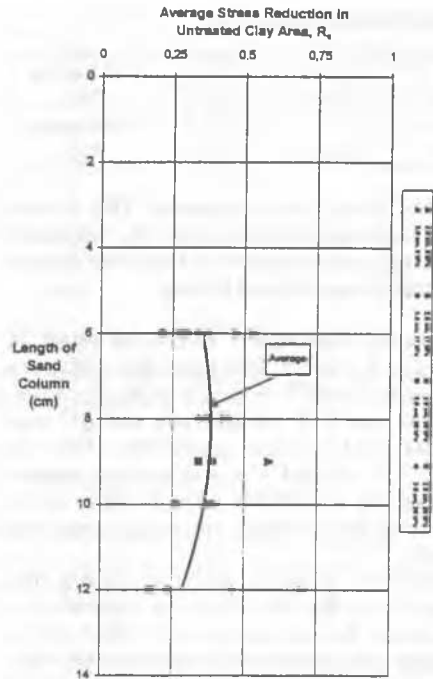


Figure 9. Variation of  $R_s$  values with the length of sand column.

stiffness. Then the ratio of  $\Delta\sigma$  to the stress increase under the unreinforced footing below the treated zone is defined as the stress reduction ratio,  $R_s$ . The stress reduction ratio is calculated as;  $R_s = \Delta\sigma/\sigma_1 = \Delta s/s_1$ .

Figure 9 shows the variation of  $R_s$  values with the length of sand columns. It is seen from the random data trends that, the magnitude of  $R_s$  is independent of the area ratio and the  $R_s$  values are within a range of 0.25-0.50. Dependence of  $R_s$  on  $L/D$  ratio or area ratio could not be clearly demonstrated due to the scatter in the data trends.

#### 4.4 Stress Concentration Ratio

Stress concentration ratio,  $n$  values have been obtained from the measured data by means of the correlations present in the literature (Aboshi et al., 1991). The calculated average

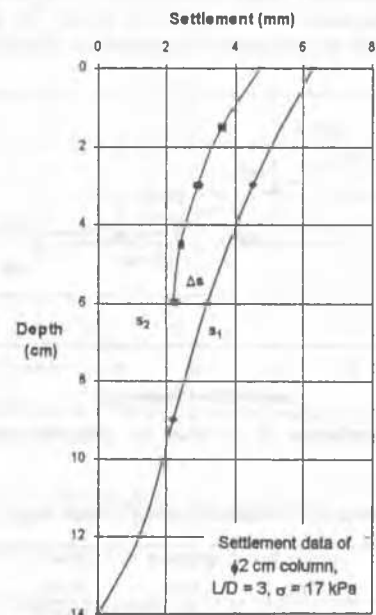


Table 10. The average stress concentration ratios.

φ20 mm	L/D = 3	L/D = 4	L/D = 5	End-bearing
n	3.51	5.76	7.26	11.83
φ30 mm	L/D = 2	L/D = 3	L/D = 4	End-bearing
n	3.45	4.34	5.13	7.34

stress concentration ratios are tabulated in Table 10 and the variations of n with column length are shown in Figure 10.

$$\beta = 1 / [1 + (n - 1) \cdot a_s]$$

From Figure 10, it is seen that φ20 mm ( $a_s = 0.126$ ) columns take higher proportion of the applied stress than φ30 mm ( $a_s = 0.283$ ) columns. Stress concentration ratio increases as the column length increases. The increase in n value is more pronounced in φ20 mm columns than the φ30 mm columns.

#### 4.5 Deformation Modulus of Untreated and Composite Soils

The measured settlements were evaluated to back-calculate the drained deformation modulus values for the unreinforced soil. Evaluation of the unreinforced footing settlement data reveals that, the drained value of clay soil is  $E_d = 188$  kPa in average.

The measured settlements were also evaluated to back-calculate the drained deformation modulus values for the composite soil. The deformation modulus values have been found to change linearly with the increasing L/D ratio as shown in Figure 11. Since  $E_{clay}$  is constant, the linear increase of the composite soil  $E_d$  value can be attributed to the increase in  $E_{sand}$ . In this study, the ratio  $E_{composite}/E_{sand}$  changed from 1.50 to 2.50 in average for the shortest and end-bearing sand columns, respectively.

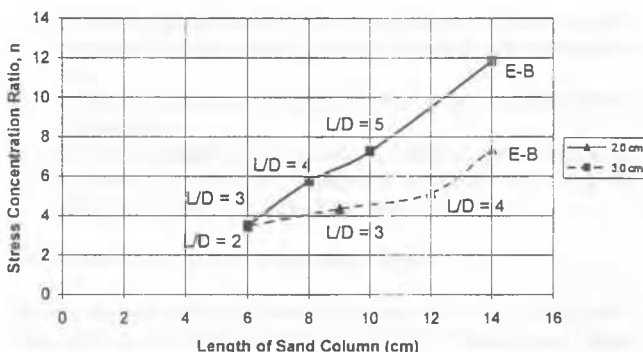


Figure 10. Variation of average n values with column length.

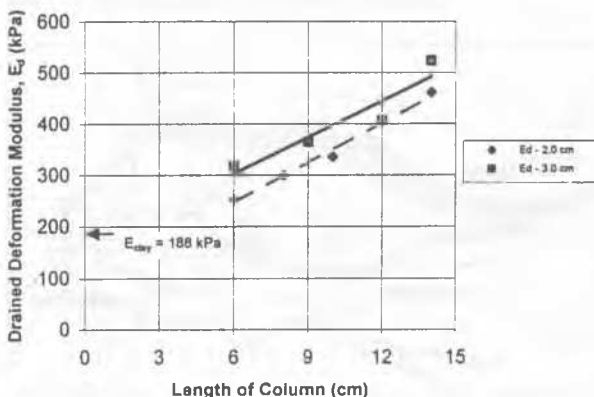


Figure 11. Variation of deformation modulus values with column length.

## 5 CONCLUSION

It has been found that, the presence of floating sand columns reduce the settlements in the reinforced clay zone as well as in the zone underneath the sand columns. The amount of settlement reduction in the unreinforced zone underneath the floating columns was found significant.

## REFERENCES

- Aboshi, H., Mizuno, Y., Kuwabara, M. (1991). "Present State of Sand Compaction Pile in Japan", Deep Foundation Improvements : Design, Construction and Testing, ASTM STP 1089, pp.32-46
- Akdogan, M. (2001). "Settlement Behaviour of A Model Footing On Floating Sand Columns", Ph.D. Thesis in Civil Engineering, METU, Ankara, Turkey
- Baumann, V., Bauer, G.E.. (1974). "The Performance of Foundations on Various Soils Stabilized by the Vibro-Compaction Method", Canadian Geotechnical Journal, Vol.11, pp. 509-530
- DeStephen, R.A., Kozera, D.W., Swekosky, F.J. (1997). "Design of Floating Stone Columns in Hydraulic Fill", Grouting, Soil Improvement and Geosynthetics, ASCE, Geotechnical Special Publication No.30, Vol.2, pp.829-841
- Priebe, H.J. (1991). "Vibro-Replacement, Design Criteria and Control", Deep Ground Improvements : Design, Construction and Testing, ASTM STP 1089, pp.62-72