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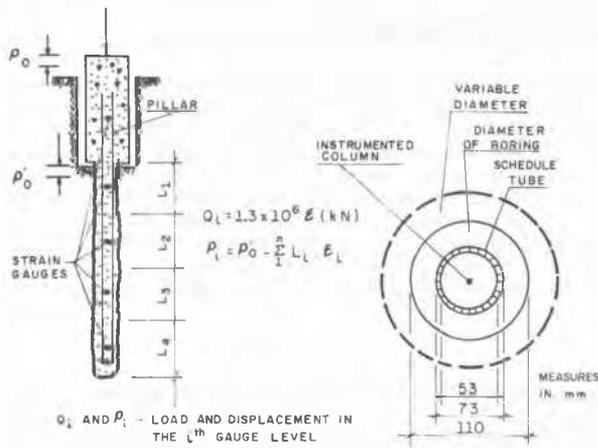


FIG. 2 - CROSS-SECTIONS OF ROOT-PILE

The load was applied to the root-piles in increments of 49kN up to 735kN, the maximum load reached. The unloading was proceeded by means of decrements of 147kN. The root-piles E-1 and E-2 were subjected to two loading applications.

The load-settlement relationships measured on top of the root-piles allowed the safe load prediction, according to the Brazilian Norm NB-51, that is, half ultimate load if it is reached or could be predicted; otherwise, the maximum load divided by 1.5. The values obtained were 490, 441 and 372kN for root-piles E-1, E-2 and E-4, respectively, with a mean value of 434kN.

INTERPRETATION OF EXPERIMENTAL DATA

The results of the load tests were analysed in themselves and in the optics of a theoretical procedure for predicting soil response. These two lines, i.e., the experimental and the theoretical, were combined in a counterpoint movement.

Figures 3, 4 and 5 show measured specific strains as a function of depth for some of the loadings applied to root-piles E-1, E-2 and E-4.

The loads and displacements along the root-piles were determined assuming compatibility of deformation; the computation procedures are indicated in figure 2. For these computations values of the Young's Modulus for the pillars and the root-piles were required, besides the actual pile diameter after cement injection. The Young's Modulus (E) were determined using the response to the applied loads of the electrical strain-gages placed: a) in the pillars (root-piles E-2 and E-4) and b) near the root-piles top (root-piles E-1, first and second loading applications) (see figure 6). It was figured up for the pillars E values ranging from 9.84 GPa to 13.25 GPa and for the root-piles, ES values roughly 1.3 GPa.m<sup>2</sup>, where S is its cross sectional area. The concrete and the cement were cured for 15 to 20 days prior to loading.

The actual pile mean diameter (D) was not measured up to now due to a delay in test site excavation. For this reason many parameters will be presented affected by a factor proportional to D or D<sup>2</sup>. Based on previous experiences with

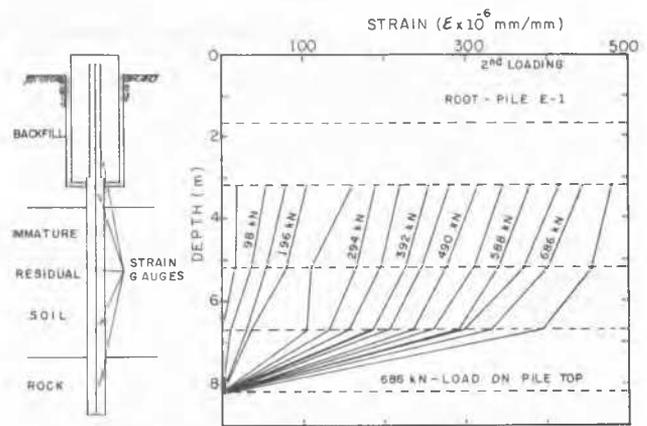


FIG. 3 - MEASURED SPECIFIC STRAINS VS. DEPTH

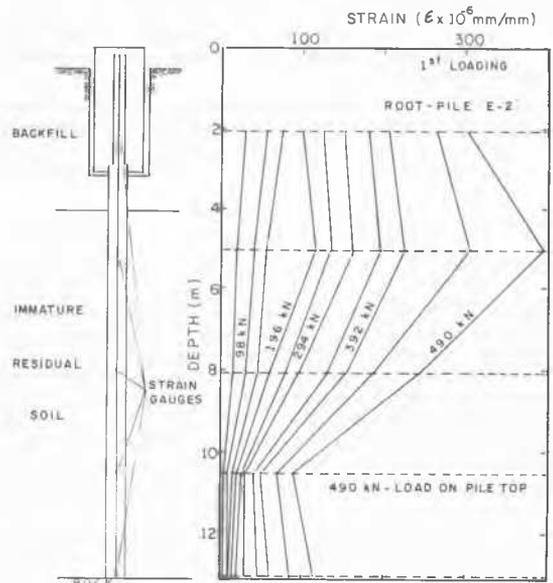


FIG. 4 - MEASURED SPECIFIC STRAINS VS. DEPTH

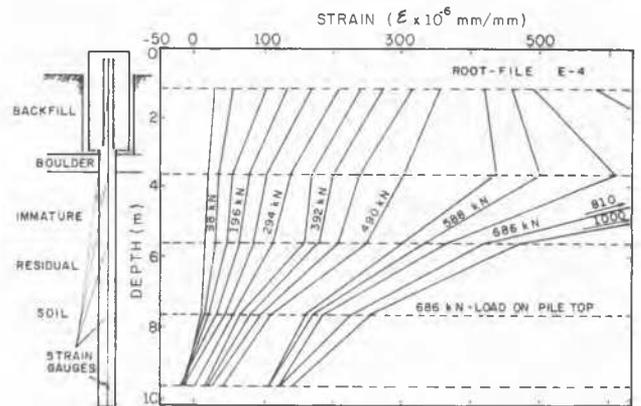


FIG. 5 - MEASURED SPECIFIC STRAINS VS. DEPTH

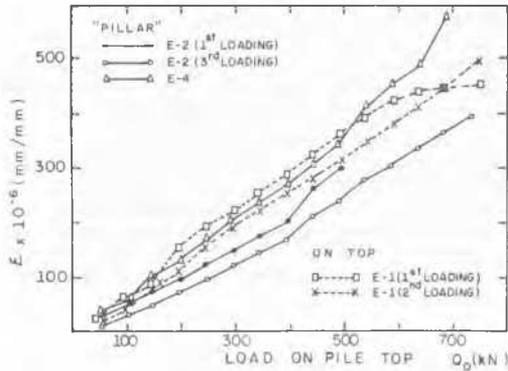


FIG. 6-GAUGES LOAD-STRAIN RESPONSES

anchors, whose bulbs diameters were measured after excavation of the overlying soil, it is expected that D ranges from 20 to 25 cm.

The theoretical analysis was based on a model developed by Baguelin et al (1971), which assumes the pile compressibility and the Cambeftor's laws shown schematically in figure 7 to describe the soil-pile interaction. One difference was introduced, i.e., Cambeftor (1964) assumed constant values for the tip reaction after a certain displacement level  $y_2$ , that Baguelin et al called saturation phase (see figure 7). This extension was needed, as we will see later on. Figure 8 illustrates for root-pile E-4 the Cambeftor's laws and Table I resumes the parameters obtained and used in the computations. Fortunately, the theoretical values of the loads depend on terms like  $ED^2$ ,  $AD$ ,  $BD$ ,  $QD^2$ ,  $RD^2$ , etc., which are known. This means that all the theoretical analyses results presented below are independent on the knowledge of the actual pile mean diameter (D).

Some results of the analysis carried out are plotted in figures 9 to 11.

All the root-piles tested behaved as short piles in the meaning set forth by Baguelin and colaborator, i.e., the tip transfers loads to the soil before the side friction reaches its maximum value.

First of all, it is worth noting that the theoretical curves approached the experimental ones. As an example, the differences for root-pile E-1 were of the order of 9%, excepting the inicial values (see figure 9), due to the simplifying assumptions made in the theory (soil with an elastic-plastic behaviour). In the particular case of root-pile E-4, the differences between theory and field results in the final parts of the curves, presented in figures 11 and 12, were due chiefly to a "hardening" of the soil, as shown in figures 8-a and b. This "hardening" led to an extension not only of the 2<sup>nd</sup> Cambeftor's Law but also of the 1<sup>st</sup> one. As it can be seen in figures 11 and 12, the theoretical curves related to this small modification are in better agreement with the measured ones.

Finally, the analysis of the load transfer to the pile tips revealed that:

a) for root-pile E-1, embedded in rock, more than

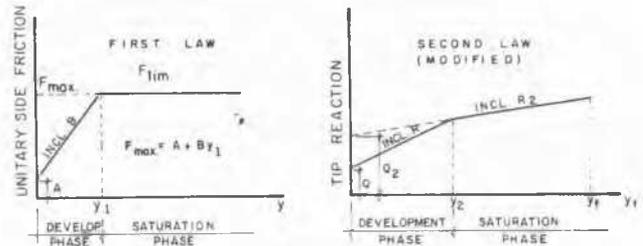


FIG. 7 - CAMBEFTOR'S LAWS

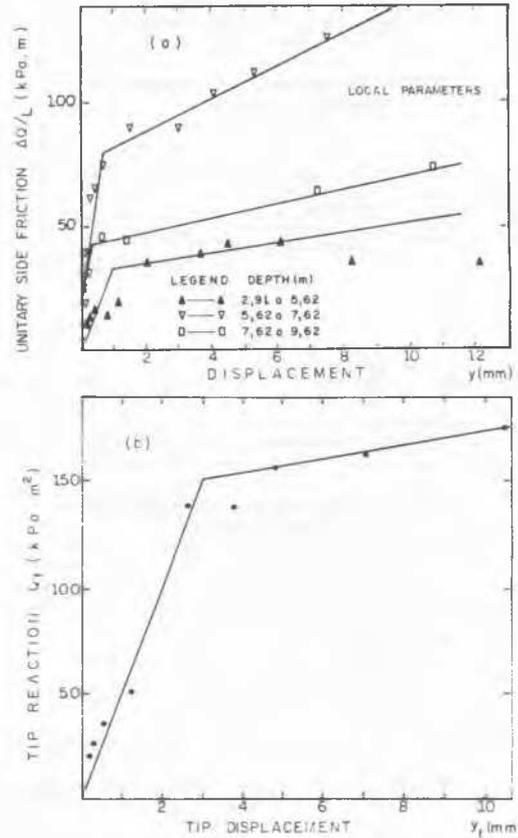


FIG. 8 - CAMBEFTOR'S LAW'S FOR ROOT - PILE E - 4

TABLE I  
CAMBEFTOR'S PARAMETERS

PARAMETER	ROOT - PILE E - 4		ROOT - PILE E - 2				MEAN PARAMETERS		
	LOCAL	TOTAL	1 <sup>st</sup> LOADING LOCAL	1 <sup>st</sup> LOADING TOTAL	2 <sup>nd</sup> LOADING LOCAL	2 <sup>nd</sup> LOADING TOTAL	FLOATING	ON TOP	EMBEDDED IN ROCK
A.T.D (kPa.m)	10.9	10.2	2.7	2.0	10.2	6.8	8.8	8.8	8.8
B.T.D (MPa)	61.0	57.6	51.0	55.8	40.3	46.8	47.4	47.4	47.4
$y_1$ (mm)	0.73	1.00	0.51	0.48	0.90	1.02	1.00	1.00	1.00
$F_{max}$ .T.D (kPa.m)	50.8	67.8	29.1	31.2	37.9	54.2	56.2	56.2	56.2
Q.S (kPa.m <sup>2</sup> )	0	0	1.86	1.86	7.45	7.45	0	46.6	74.5
R.S (MPa.m)	50.3	50.3	175.2	175.2	117.0	117.0	50.3	145.3	∞ *
$y_2$ (mm)	3.00	3.00	3.00 *	3.00 *	2.20	2.20	3.00	2.60	0 *
$Q_{2.S}$ (kPa.m <sup>2</sup> )	139.8	139.8	544.1 *	544.1 *	335.4	335.4	139.8	424.5	0 *
$R_{2.S}$ (MPa.m)	3.5	3.5	0 *	0 *	0	0	3.5	0	0 *
$y_f$ (mm)	10 *	10 *	5 *	5 *	5 *	5 *	10 *	5 *	0 *

\* ADOPTED VALUES

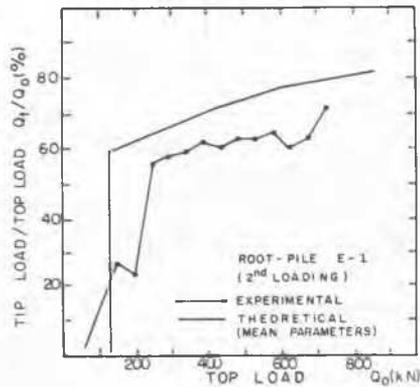


FIG.9 - EXPERIMENTAL AND THEORETICAL ANALYSIS RESULTS

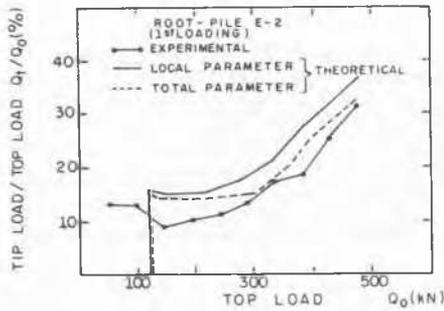


FIG.10 - EXPERIMENTAL AND THEORETICAL ANALYSIS RESULTS

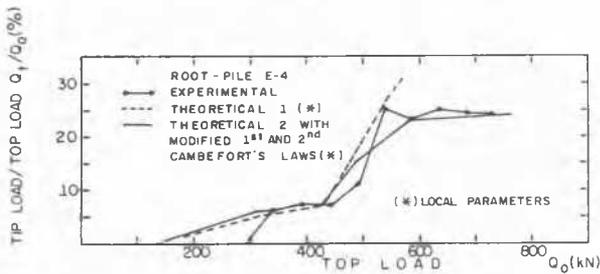


FIG.11 - EXPERIMENTAL AND THEORETICAL ANALYSIS RESULTS

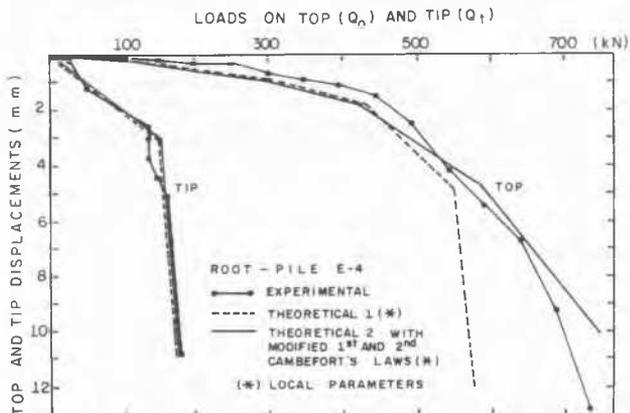


FIG.12 - LOAD - DISPLACEMENT CURVES

60% of the loads above 245kN were applied to the base (see figure 9);

b) for root-pile E-2, point bearing on top bedrock, and a load of 128kN (see figure 10) 10% represented point resistance; for a load of 490kN this value was 30%. The corresponding theoretical figures were 15 and 30%; and

c) for root-pile E-4, floating pile, the point resistance was only mobilized when the loads reached 294kN (see figure 11); for loads up to 390kN, more than 90% were carried by skin friction. Moreover, when the loads were above 550kN, the tip bore 25% of the applied loads due to the soil hardening in the pile base as explained above.

THEORETICAL ANALYSIS TOWARD DESIGN

With the purpose of eliminating the tests contingencies, represented by the pile lengths and the point bearing conditions, another theoretical analysis was carried out, simulating load tests. The Cambeport's parameters used are listed in the three last columns of Table I.

Four different lengths values were taken, namely, 4, 8, 12 and 16m, together with three point bearing conditions, i.e., floating, point bearing on top bedrock and embedded in the rock.

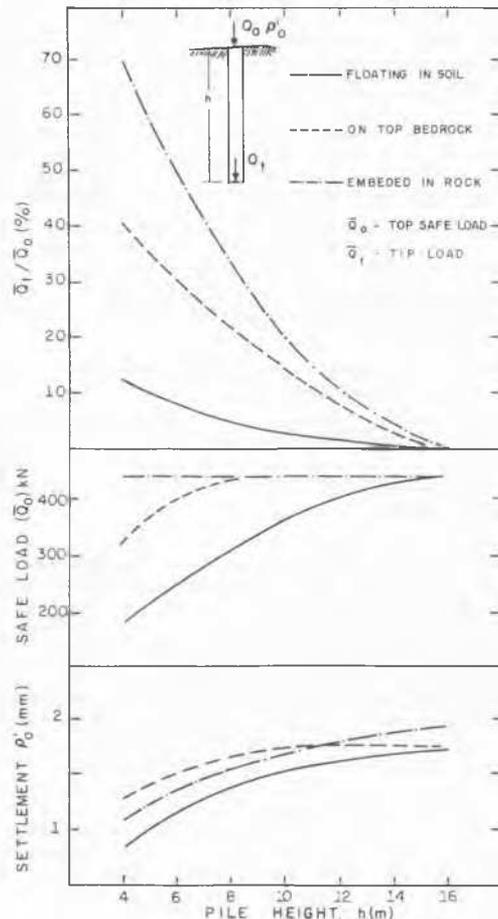


FIG.13 - THEORETICAL STUDY OF ROOT-PILES BEHAVIOR ON DIFFERENT CONDITIONS

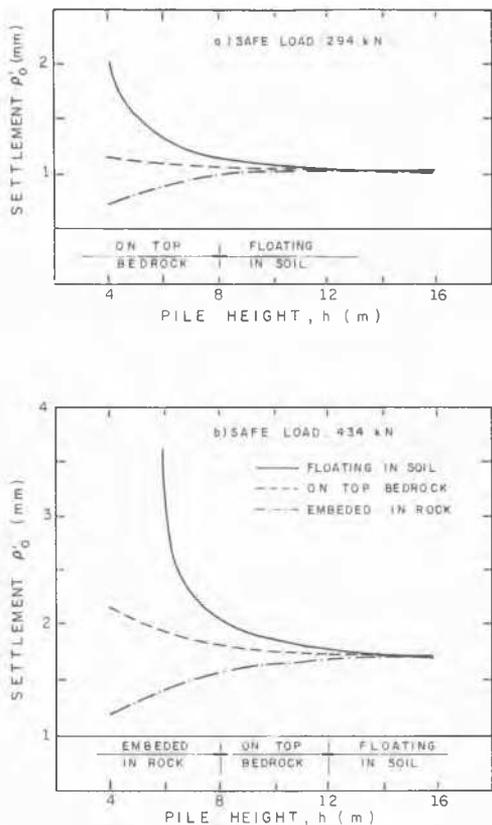


FIG. 14- THEORETICAL SETTLEMENT RESULTS FOR TWO SAFE LOADS

A computer program was developed to make the computations. For each of the simulated load tests it was possible to determine the safe load ( $Q_0$ ) according to the Brazilian Norm NB-51, the top settlement ( $\rho'_0$ ) and the load fraction transmitted to the tip ( $\bar{Q}_t/\bar{Q}_0$ ) under this safe load. A figure of 434kN, mean experimental value, was taken as an upper bound of the safe load (see figure 13b).

One consequence that could be drawn was that for pile lengths greater than 16 m, all the piles behave as floating piles, regardless their point bearing condition.

Another result of this study can be derived from the plots of figure 14, which shows the top settlements of piles of varying lengths under the same safe load. As can be seen, in order to maintain the settlements up to a certain level, floating piles can be used with minimum lengths of 12m, if the safe load is set in 434kN. For this same load, for bedrock distant not more than 8m, the piles must be embedded in the rock; otherwise point bearing piles on bedrock top are indicated. These achievements would imply in a safe in costs estimated in 20 or 30% when compared with solutions which consisted of point bearing piles on top bedrock or piles embedded 1 m in rock, respectively.

#### CONCLUSIONS

Vertical Slow ML Tests, carried out on three

instrumented root-piles, installed in three different conditions, namely floating piles, point bearing on top bedrock and embedded in the rock revealed an actual safe load of the order of 434kN against 294kN, nominal value.

The experimental study of the load transfer mechanism showed that the loads transmitted to the tips were 7, 25 and 60% of the actual safe load applied on pile top, respectively, for the three point bearing conditions just listed.

From the theoretical analyses based on the Cambeport's laws and the assumption of pile compressibility, it was found out that for the safe load of 434kN the piles, regardless their installation condition, behave as friction piles for length greater than 16m. Another conclusion was that for this safe load, for bedrock distant 12m or more from the surface, floating piles could be used; if this depth is not more than 8m, the piles must be embedded in the rock; otherwise point bearing piles on top of bedrock would be indicated. These achievements would imply in a safe in costs estimated in 20 or 30% compared with solutions which consisted of point bearing piles on top of bedrock or piles embedded 1 m in rock, respectively.

#### REFERENCES

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